SECTION 20 00 50 - GENERAL CONDITIONS FOR MECHANICAL AND ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General provisions of the Contract, including General and Supplementary Conditions, and Division 1, General Requirements apply to the work specified in this Section.
- B. Scope of Work: This Section contains special provisions for Divisions 22,23 and 26.

1.2 EXAMINATION OF SITE AND DRAWINGS:

- A. Before submitting his bid, Contractor shall visit site with plans and specifications in hand, shall consult with the Engineer and shall become thoroughly familiar with all conditions under which his work will be done since he will be held responsible for any assumptions, he may make in regard thereto.
- B. The Contractor shall verify and obtain all necessary dimensions at the building.
- C. Certain present building clearances are available for handling equipment.

1.3 INTENT:

- A. <u>Finished Work</u>: The intent of the specifications and drawings is to call for finished work, completed, tested and ready for operation.
- B. <u>Good Practice</u>: It is not intended that the drawings show every pipe, fitting or minor detail and it is understood that while the drawings must be followed as closely as circumstances will permit, the systems shall be installed according to the intent and meaning of the Contract Documents and in accordance with good practice.
- C. Work under each Section shall include giving written notice to the City of Meriden within 15 days after the Award of the Contract of any materials of apparatus believed inadequate or unsuitable or in violation of any laws or codes, or items of work omitted. In the absence of such written notice, it is mutually agreed that work under each Section has included the cost of all required items and labor for the satisfactory functioning of the entire system without extra compensation.
- D. Any apparatus, appliance, material or work not shown on drawings but mentioned in specifications or vice versa, or any incidental accessories necessary to make the work complete and perfect in all respects and ready for operation, even if not particularly specified, shall be furnished and installed by Contractor at no additional cost to the City of Meriden.
- E. Prior to receipt of bids, Contractors shall give written notice to Engineer of any materials or apparatus believed inadequate, unsuitable or in violation of laws, ordinances, rules or regulations of authorities having jurisdiction and any necessary items or work omitted. In the absence of such written notice, it is mutually agreed that Contractor has included the cost

of all required items in his proposal and that he will be responsible for approved satisfactory functioning of systems without further compensation.

- F. In all cases where apparatus is herein referred to in singular number, it is intended that such reference include as many such items as are required to complete work.
- G. If not otherwise specified or shown on plans, apparatus and materials shall be installed in accordance with manufacturer's published recommendations and instructions and to the complete satisfaction of the Engineer.
- H. It is the intent of these specifications for Mechanical and Electrical Contractors and/or their subcontractors or equipment suppliers to furnish all equipment complete with all accessories.

1.4 REGULATIONS:

- A. Codes: All work shall be done in strict accordance with the 2018 Connecticut State Building Code, 2018 Connecticut State Fire Safety Code, 2015 IBC, 2015 IPC, 2015 IMC, Connecticut Public Health Code, 2015 NFPA 101, all applicable NFPA Codes, NEC, UL, NEMA, O.S.H.A., with all requirements of local utility companies and the requirements of all governmental departments having jurisdiction.
 - B. Precedence: Requirements of the above shall take precedence over plans and specifications.
 - C. Equipment construction standards shall be as follows: Pressure vessels shall be constructed in accordance with the ASME Code, all electrical equipment shall be UL listed and approved and conform to the N.E.C., gas equipment shall be approved by A.G.A. and conform to N.F.P.A. Codes, piping materials, fittings, valves and accessories shall be constructed in accordance with A.S.T.M. and A.N.S.I. standards for class of work involved. All equipment and materials shall be new and of domestic manufacture. All the above codes shall be referenced and dated in the Connecticut Basic Building Code.
 - D. Wherever discrepancies occur between above regulations and agencies and contract drawings and specifications, the requirements of above shall take precedence, except that the contract drawings and specifications shall be minimum requirements and that contractors shall advise engineer of any required changes before proceeding with work.

1.5 APPROVED FITTINGS:

A. No material other than that contained in the "Latest List of Electric Fittings" approved by the Underwriters' Laboratories, Inc., shall be used in any part of the work.
 All wiring, conduit, switches and other material for which label service has been established, shall bear the label of the Underwriters' Laboratories, Inc.

<u>1.6 PERMITS, FEES:</u>

A. Include all necessary notices, obtain all permits and pay all governmental taxes, fees, and other costs. File all necessary plans, prepare all documents and obtain all necessary approvals of all governmental departments having jurisdiction. Obtain all required Certificates of the City of Meriden before request for acceptance and final payment for the work.

1.7 DEFINITIONS:

- A. Words "finish" or "finished" refer to all rooms and areas listed in Finished Schedule on Drawings. All rooms and areas not covered in Schedule, including underground tunnels and areas above ceilings, shall be considered not finished except as otherwise noted.
- B. The word "provide" means to "furnish and install" reference item.

1.8 PROTECTION:

- A. Work under each section shall include protecting the work and materials of all other sections from damage by work or workmen, and shall include making good any and all damage thus caused.
- B. Each section shall be responsible for work and equipment until finally inspected, tested and accepted. Protect work against theft, weather, injury or damage and carefully store material and equipment received on site which is not immediately installed. Close open ends of work with temporary covers or plugs during construction to prevent entry of obstructing materials.
- C. If so specified under the respective section, work may include receiving, unloading, uncrating, storing, protecting, setting in place and connecting up completely of any motor starters, control equipment having mechanical/electrical service connections which may be furnished by The City of Meriden or furnished under another section. Work under each section shall include exercising special care in handling and protecting equipment and fixtures. Any of the above equipment and fixtures which are missing or damaged by reason of mishandling or failure to protect shall be replaced at no additional cost to the City of Meriden.

1.9 EQUIPMENT SUBSTITUTIONS AND DEVIATIONS:

- A. Wherever more than one manufacturer is mentioned in specifications and drawings, any of these named are considered equally acceptable to that on upon which design was based and, providing all requirements are met, insofar as performance, space requirements, noise levels and special accessories or materials are concerned, any of those named may be included in Contractor's bid.
- B. Where Contractor proposes to use an item of equipment which differs from that upon which design was based, which required any redesign of structure, partitions, foundations, piping, wiring or of any other part of Mechanical or Electrical Layout, all such redesign, new drawings or detailing required shall be prepared by Contractor at his own expense for approval of Engineer.

C. Where approved substitutions or deviations require a different quantity, size or arrange of structural supports, wiring, conduit, piping, ductwork, and equipment from that upon which design was based, all additional items required by the systems shall, with the approval of Engineer, be furnished by Contractor at no additional cost to The City of Meriden.

1.10 ELECTRICAL WORK:

- A. The Electrical Section includes all power wiring for all electrical switches, motor starters and unmounted motors, furnished at the job site by other sections or furnished under the Electrical Sections as stated in other sections of the specifications.
- B. The Electrical Section shall install and wire all starters, switches and controls, as specified and/or shown on drawings. This shall include all operating and safety controls. Refer to sections 260000 and 260500 for additional information.
- C. Electrically operated equipment supplied by other sections which will be installed and wired by Electrical Section shall be delivered to him with detailed instructions for their installation and wiring in sufficient time and proper sequence to enable him to meet his work schedule.
- D. Control devices that include mechanical elements, such as float switches, shall be installed by the section furnishing them, but be wired by the Electrical Sections.
- E. Equipment which includes a number of correlated electrical control devices mounted in a single enclosure or on a common base with equipment shall be supplied for installation completely wired as unit with terminal boxes and ample leads and/or terminal strips, ready for electrical wiring.
- F. Electrical Contractor shall furnish local disconnect switch for all equipment and manual motor starter for fractional HP motors.

1.11 DRAWINGS:

- A. The mechanical and electrical drawings are intended to supplement each other and are to be considered as a unit which, taken together in conjunction with the specifications, completely describes the work to be done. All drawings shall be checked to verify spaces in which work will be installed. Where headroom or space conditions appear inadequate, notification shall be given to Engineer before proceeding with installation.
- B. The Engineer may without charge, make modifications in the layout as needed to prevent conflict with work of other trades or for proper execution of the work.
- C. Note that the drawings are diagrammatic and indicate the general arrangement of the Mechanical and Electrical Equipment and systems, without showing every detail and fitting.
- D. Where conflicts occur between drawings and specifications or within either, the item or arrangement of better quality, greater quality or highest cost shall be included in Contract price. Engineer shall determine the manner or item with which work shall be installed.
- E. Keep one complete set of all drawings, specifications, shop drawings and addenda on the premises at all times in good condition and available to the Engineer and The City of Meriden.

1.12 REVIEWS:

- A. The materials, workmanship, design and arrangement of all work installed under the Mechanical and Electrical sections shall be subject to the review of the Engineer.
- B. Where any specific material process of method of construction or manufactured article is specified by name or by reference to the catalog number of a manufacturer, the specifications are to be used as a guide and not intended to take precedence over the basic duty and performance specified or noted on drawings. In all cases, the specific characteristics of the equipment offered for approval, shall be indicated on the shop drawings.
- C. All component parts of each item of equipment or device shall bear the manufacturer's nameplate, giving name of manufacturer, description, size, type, serial or model number, electrical characteristics, etc. in order to facilitate maintenance or replacement. The nameplate of a subcontractor or distributor will not be acceptable.
- D. If material or equipment is installed before it is reviewed, it shall be removed and replaced at no extra charge to the City of Meriden if, in the opinion of the Engineer, the material or equipment does not meet the intent of the drawings and specifications.

1.13 SHOP DRAWINGS:

- A. Contractor shall submit for review electronic copies of shop drawings of all new equipment, materials, piping, lighting fixtures, devices, panels and wiring. Engineer's review of shop drawings must be completed before any equipment is purchased or any work is installed.
- B. Shop drawings shall consist of manufacturer's certified scale drawings, cuts or catalog, including descriptive literature and complete certified characteristics of equipment, showing dimensions, capacity, code requirements, motor and drive testing as indicated on the drawings or specifications. Also, sheet metal fabrication drawings drawn to scale of 1/4" to the foot or larger.
- C. Certified performance curves for all pumping equipment shall be submitted for review.
- D. Samples, drawings, specifications, catalogs, etc. submitted for review shall be properly labeled indicating specific service for which material or equipment is to be used, division and article number of specifications governing Contractor's name and name of job.
- E. Catalog, pamphlets or other documents submitted to describe items on which review is being requested, shall be specific and identification in catalog, pamphlet, etc. of item submitted shall be clearly made in ink. Data of a general nature will not be accepted.
- F. Review stamp rendered on shop drawings shall not be considered as a guarantee of measurements of building conditions.

Where drawings are reviewed, said review does not mean that drawings have been checked in detail. Said review does not in any way relieve the Contractor from his responsibility or necessity of furnishing material or performing work as required by the Contract Drawings and Specifications.

- G. Failure by the Contractor to submit shop drawings in ample time for checking shall not entitle him to an extension of Contract and no claim for extension by reason of such default will be allowed.
- H. Prior to submission to shop drawings, the Contractor shall thoroughly check each shop drawing, reject those not conforming to the specifications and indicate by his signature that the shop drawings submitted in his opinion meet Contract requirements.

1.14 CUTTING AND PATCHING:

A. All cutting of openings in walls, floors, partitions, etc. must be done by the Electrical and/or Mechanical Contractor as required to install the work including all cutting of existing construction work. Cutting shall be neatly done and limited to the minimum size necessary. Contractor shall patch and restore to its original condition any work disturbed as a result of work under this Contract.

PART 2 - PRODUCTS

2.1 MATERIALS AND WORKMANSHIP:

- A. All materials and apparatus used shall be new, of first class quality and shall be furnished, delivered, erected, connected and finished in every detail. No materials or apparatus used shall be discontinued or about to be discontinued items.
- B. The Engineer shall have the right to reject any part of the work in case material or workmanship is not of satisfactory quality.
- C. Any unacceptable work and material shall be replaced with acceptable work and material at no additional expense to the City of Meriden.
- D. In case there is any doubt of the acceptability of any material, submit samples to the Engineer for approval and only definite approval in writing from the Engineer shall be evidence of such approval.
- E. Such approval shall also be subject to the satisfactory installation of the material.
- F. The work in each of these sections shall be constantly under the direction of a competent superintendent who shall be on the premises during such period as the work is in progress. The superintendent shall familiarize himself with the work of all other sections involved insofar as they relate to or in any way affect the work of these sections, and shall coordinate the work.
- G. Unless otherwise noted, all equipment and materials shall be installed and/or applied in accordance with the recommendations of the manufacturer of said equipment, including the performance of any tests recommended by the manufacturer.

2.2 EQUIPMENT VARIATIONS:

A. In these specifications and on the accompanying drawings, one or more makes of materials, apparatus or appliances have been specified for use in this installation.

This has been done for convenience in fixing the standard of workmanship performance of any materials, apparatus or appliance which shall be substituted for those mentioned herein shall also conform to these standards.

- B. Where no specified make or material, apparatus or appliance is mentioned, any first class product made by a reputable manufacturer may be used, providing it conforms to the requirements of these specifications and meets the approval of the Engineer prior to installation.
- C. To substitute other makes of materials, apparatus or appliance, than those mentioned under the mechanical or electrical sections, a request in writing to be allowed to make the substitution shall be made. This request shall be accompanied by complete plans and specifications of the substitution offered. If so requested by the Engineer, also submit samples of both the specified material or appliance and the substitute.

2.3 MOTOR CONTROL:

- A. All motors will be fed from a motor starter. Motor starters shall be furnished by each respective trade for motor driven equipment provided by them. The Electrical Contractor shall install the starters and shall provide all power wiring to the starters, and from the starters to the motors they control. Where required, remote pushbuttons, plates and pilots will be furnished with the starter and will be installed by the Electrical Contractor, unless otherwise called for under the Temperature Control Section of these specifications. All starters for motors which are to be interlocked with another motor shall have suitable auxiliary contacts.
- B. All small motors without built-in thermal protection shall be furnished with thermal switches. These switches and pilots shall be furnished by the Electrical Contractor.

2.4 ELECTRIC MOTORS:

- A. All motors 1/2 h.p. and above shall be integral horsepower polyphase induction motors conforming to NEMA standards MG-1-1967 and shall be T-frame design in sizes 143 T through 445 T. Each shall be NEMA design B with minimum torque valves per MG 1-12.37 and 12.38.
- B. Duty shall be continuous, ambient temperature 40 degrees maximum, allowable temperature rise for open drip-proof -90 degrees, TEFC, 80 degrees C with Class B insulation rating all per MG 1-12.42.
- C. Horsepower, speed and frame sized per MG 1-10, 32, 13.02 and 13.06a.
- D. Enclosures open drip-proof and TEFC per MG 1-1.25, 1.26 and 1.27.
- E. All dimensions per MG 1-11.31a, 11.32a and 11.34a. All motors shall have stainless steel nameplates with NEMA voltage standards shown.
- F. Locked rotor KVA per horsepower shall be designated by proper NEMA code letter per MG 1.10.37.

G. All motors shall be premium efficiency type with a full load efficiency range of 80 percent to 95 percent. High efficiency motor rating shall meet Northeast Utilities Energy Action Program in accordance with the following schedule:

HP	OPEN DRIP PROOF			HP	TOTALLY ENCLOSED		
	MINIMUM EFFICIENCY				MINIMUM EFFICIENCY		
	1200	1800	3600		1200	1800	3600
1 1.5 2 3 5 7.5 10	82.5% 86.5% 87.5% 89.5% 91.7% 91.7%	85.5% 86.5% 89.5% 89.5% 91.0% 91.7%	80.0% 85.5% 86.5% 89.5% 89.5% 90.2%	1 1.5 2 3 5 7.5 10	82.5% 87.5% 88.5% 89.5% 91.7% 91.7%	85.5% 86.5% 89.5% 89.5% 91.7% 91.7%	78.5% 85.5% 86.5% 88.5% 89.5% 91.0% 91.7%
13 20 25 30 40 50 60 75 100	92.4% 93.0% 93.6% 94.1% 94.1% 95.0% 95.0%	93.0% 93.6% 94.1% 94.1% 94.5% 95.0% 95.0% 95.0%	92.4% 93.0% 93.0% 93.6% 93.6% 94.1% 94.5% 94.5%	13 20 25 30 40 50 60 75 100	92.4% 93.0% 93.6% 94.1% 94.1% 94.5% 95.0% 95.4%	93.0% 93.6% 93.6% 94.1% 94.5% 95.0% 95.4%	92.4% 93.0% 93.0% 93.6% 94.1% 94.1% 94.5% 95.0%

MINIMUM NOMINAL MOTOR EFFICIENCIES

- H. Service Factors open-drip-proof, 1 h.p. through 200-1.15 TEFC all horsepower 1.0.
- I. Noise level within NEMA standard MG 1-12.49.
- J. In addition to the above, all motors 1 through 20 h.p. shall be TEFC with drain holes for both horizontal and vertical positions. Each shall be equipped with deep groove double shielded ball bearings prelubricated with provisions for regreasing.
- K. Motors smaller than 1/2 h.p. shall be capacitor-start or split-phase type designed for 120 volts, single phase, 60 cycles alternating current.

2.5 ELECTRICAL MOTOR STARTERS:

- A. Motor starters shall be furnished by each respective trade for motor driven equipment provided by them. The Electrical Contractor shall install the starters and shall provide all power wiring to the starters, and from the starters to the motors they control.
- B. Motor starters shall conform to requirements of NEC, NEMA, UL, CSA, and ANSI and shall be suitable for the required horsepower, duty, voltage, phase, frequency, service, and location. All starters shall be furnished in NEMA enclosures suitable for the environment in which they are to be located.

- C. All starters shall be of the same manufacture and shall be furnished in Cutler-Hammer, Square D, General Electric, or Allen Bradley.
- D. Thermal Overloads:
 - 1. All motors 1/8 horsepower or larger shall be provided with thermal-overload protection. Thermal overloads shall be melting alloy ambient temperature compensating type.
 - 2. Thermal overloads shall be sized in accordance with NEC requirements for the nameplate data of the motor(s) as actually delivered to the site.
- E. Starters for manual control of single phase motors up to one (1) horsepower furnished without integral thermal overloads shall be combination manual disconnect switch and starters with thermal overload protection for each ungrounded leg. Starters shall be inoperable if a thermal unit is removed. These starters shall be 2-pole and shall be provided with green neon pilot light and handle guard/lock-off.
- F. Starters for three phase motors shall be full voltage, circuit breaker combination magnetic starters. All circuit breaker combination magnetic starters shall include melting alloy type thermal overload protection, low voltage protection, and two (2) sets of auxiliary normally open and normally closed contacts. Thermal overload protection shall be provided in each ungrounded leg. Starters shall be inoperable if a thermal unit is removed.

All circuit breaker combination magnetic starters shall be equipped with control power circuits. Provide starters with control power transformers of secondary voltage required for the control power circuitry. Provide control power transformers with secondary fusing.

The disconnect handle on circuit breaker combination magnetic starters shall always be in control of the disconnect device with the door opened or closed. The disconnect handle shall be clearly marked as to whether the disconnect device is "on" or "off", and shall include a two-color handle grip, the black side visible in the "off" position, and the red side visible in the "on" position.

- 1. All circuit breaker combination magnetic starters for manual control of three phase motors shall have start-stop push buttons in the cover and shall be provided with red and green pilot lights.
- 2. All circuit breaker combination magnetic starters for automatic or interlocking control of three phase motors shall have hand-off-automatic selector switches in the cover and shall be provided with red and green pilot lights.
- G. Starters shall be furnished as part of respective equipment furnished under each Division.

PART 3 - EXECUTION

3.1 CONNECTING TO EXISTING UTILITIES:

A. Connections to existing utilities that will interrupt the service to the present buildings shall be made at a time agreed upon by the City of Meriden,

B. If it is necessary to make connections to existing utilities outside the regular working hours, this shall be noted on the written work order and the respective Contractor will be paid for the additional cost of labor over and above what it would cost at regular day time rates.

3.2 FREIGHT, CARTING AND RIGGING:

- A. Contractor shall pay all freight and carting charges necessary to deliver all equipment furnished under his Contract to the site and furnish all necessary rigging to properly rig and set the apparatus on the foundations, frames, etc.
- B. All scaffolding, blocks and tackle, ropes and chains and other equipment necessary to rig and set the apparatus shall be furnished by the Contractor.
- C. The Contractor shall set, level and align all equipment before starting operations.

3.3 SEISMIC RESTRAINTS:

A. It is the intent of this seismic restraint portion of the specification to provide restraint of all non-structural building system components provided in Sections 15 and 16 in Seismic Zone II. Restraint systems and devices are intended to withstand, without failure, the "G" forces detailed in the chart below:

Elevation (feet rel. to grade level)	Rigid* Mnt'd Equip	Non-Struct. Architect Component	Flexible* Mnt'd Equip	Pipe, Duct, Cable trays, Conduit, Etc.	Life Safe. Equip
Below Grade up to 20 feet above grade	0.125 "g"	0.250 "g"	0.500 "g"	0.350 "g"	1.000 "g"
21 ft 300 ft.	0.500 "g"	0.550 "g"	0.750 "g"	0.650 "g"	1.000 "g"
301 ft 600 ft.	0.750 "g"	0.900 "g"	1.000 "g"	1.000 "g"	1.000 "g"

Design Level of Acceleration At Equipment Center of Gravity Seismic Zone 2) (Av - >0.1 to 0.19)

- * Rigid mounted equipment is any equipment mounted directly to structure. Flexible mounted equipment is any equipment mounted on resilient supports, ceiling suspended, roof supported or mounted on an independent frame with any primary natural frequency below 16 Hz.
- B. Seismic restraints shall be as required by 2003 IBC, Chapter 16 and State of Connecticut 2005 Supplement.
- C. Seismic Certificate and Analysis
 - 1. Seismic restraint calculations must be provided for all connections of equipment to the structure.
 - 2. Calculations to support seismic restraint designs must be stamped by a registered professional engineer licensed in the State of Connecticut.

- 3. Analysis must indicate dead loads, derived loads, and materials used for connections to equipment and structure. Analysis must detail anchoring methods, bolt diameters, embedment, and weld length.
- 4. A seismic design errors and omissions insurance certificate must accompany submittals.
- D. Submit drawings showing locations of all seismic restraints for equipment, piping, and conduit provided under Sections 15 and 16:
 - 1. The term EQUIPMENT includes ALL non-structural components. These specifications are applicable within the facility and 5 feet outside of the foundation wall. Equipment buried underground is excluded but entry of services through the foundation wall is included. Equipment referred to below is a partial list; (equipment not listed is still included in this specification).

Air Separators	Water Heater
Piping	Boiler

- E. Submittals shall include a listing of all isolated and non-isolated equipment to be restrained.
- F. Seismic restraints shall not be required for the following installations:
 - 1. Piping in mechanical rooms less than 1 1/4-inch inside diameter.
 - 2. All other piping less than 2 1/2-inch inside diameter.
 - 3. All electrical conduit less than 2 1/2-inch inside diameter.
 - 4. All rectangular air-handling ducts less than 6 square feet in cross-sectional area.
 - 5. All round air-handling ducts less than 28 inches in diameter.
 - 6. All piping suspended by individual hangers 12 inches or less in length from the top of the pipe to the bottom of the support for the hanger.
 - 7. All ducts suspended by hangers 12 inches or less in length from the top of the duct to the bottom of the support for the hanger.
- G. Life safety systems defined:
 - 1. All systems involved with fire protection including sprinkler piping, service water supply piping, fire dampers and smoke exhaust systems.
 - 2. All systems involved with and/or connected to emergency power supply including all generators, transfer switches, transformers and all flowpaths to fire protection and/or emergency lighting systems.
 - 3. Fresh air relief systems on emergency control sequence including air handlers, conduit, duct, dampers, etc.

3.4 COOPERATION WITH OTHER TRADES:

A. No piping, conduit, valves, boxes, etc., shall be installed until the entire run has been checked for clearance and the work has been coordinated between all the trades. Each tradesman shall be responsible for taking his own field measurements and maintaining proper clearance from the City of Meriden's equipment and the work of other trades, and for coordinating his work with that of other Contractors and The City of Meriden. Furnish all necessary information, dimensions, templates, etc. in order that a perfectly coordinated job will result.

- B. Contractor shall carry out his work in conjunction with other trades and shall give full cooperation to other trades. Contractor shall furnish all information necessary to permit work of all trades to be installed in a satisfactory manner.
- C. Where space is so limited that Contractor's work shall be installed in close proximity to the work of other trades or where it is evident that Contractor's work will interfere with other trades, he shall assist in working out space conditions to make satisfactory adjustments. If required or directed by Engineer, the Contractor shall prepare composite working drawings and sections of not less than 3/4" -1'-0" scale clearly showing how his work is to be installed in conjunction with other trades; he shall make corrections necessary to satisfactorily complete installation at no additional cost to The City of Meriden.
- D. All supports for hanging material to be connected to steel structure shall be installed prior to installation of fire proofing material. Any damage to fireproofing caused by late installation of hanging material shall be repaired by the Fire-proofing Contractor at the expense of the Contractor responsible.
- E. The Heating Contractors shall give to the Electrical Contractor all information on switches, controls, pilots, etc. furnished under the Heating Contracts, together with makes and catalog numbers where required to permit the Electrical Contractor to leave the proper boxes to receive same. This information shall be given well in advance so that the Electrical Contractor may install his work as construction progresses. In the event that this information is not given in time to permit the Electrical Contractor to leave proper boxes, etc. as construction progresses, it shall be the responsibility of the Contractor to pay all costs of cutting and patching.

3.6 INFORMATION FOR ELECTRICAL CONTRACTOR:

A. Deliver to the Electrical Contractor all information on motors and controls furnished under the Mechanical Contract, together with makes and catalog numbers, to permit the Electrical Contractor to leave the proper boxes and wiring.

3.7 SLEEVES, INSERTS AND ANCHOR BOLTS:

- A. All pipes and conduits passing through floors, walls or partitions shall be provided with sleeves sized to give a minimum of 1/2" clearance between sleeve and the outside diameter of the pipe, conduit or insulation, enclosing the pipe or conduit.
- B. Sleeves through concrete floors or interior masonry walls shall be Schedule 40 steel pipe, set flush with finished wall or ceiling surfaces, but extending 2 inches above finished floors or shall be in accordance with details on drawings. In all mechanical equipment rooms sleeves shall extend 6 inches above finished floor.
- C. Inserts shall be individual or strip type of steel or malleable iron construction for removable nuts and threaded rods up to 3/4" diameter, permitting lateral adjustment.

3.8 FIRE STOPPING:

- A. General
 - 1. Firestopping: Material or combination of materials used to retain integrity of firerated construction by maintaining an effective barrier against the spread of flame, smoke, and hot gases through penetrations in fire rated wall and floor assemblies.
- B. General Description of The Work
 - 1. Only tested firestop systems shall be used in specific locations as follows: Penetrations for the passage of duct, cable, cable tray, conduit, piping, electrical busways and raceways through fire-rated vertical barriers (walls and partitions), horizontal barriers (floor/ceiling assemblies), and vertical service shaft walls and partitions.
- C. References
 - 1. Test Requirements: ASTM E-814, "Standard Method of Fire Tests of Through Penetration Fire Stops" (July 1997).
 - 2. Underwriters Laboratories (UL) of Northbrook, IL runs ASTM E-814 under their designation of UL 1479 and publishes the results in their "FIRE RESISTANCE DIRECTORY" that is updated annually.
 - 3. International Firestop Council Guidelines for Evaluating Firestop Systems Engineering Judgments
 - 4. Test Requirements: ASTM E 84-96, "Surface burning characteristics".
 - 5. All major building codes: ICBO, SBCCI, BOCA, and IBC.
 - 6. Test Requirements: ASTM E-119, "Fire Test of Building Construction and Materials" (UL 263)
- D. Quality Assurance
 - 1. Firestop System installation must meet requirements of ASTM E-119, ASTM E-814, ASTM E-84-96, UL 236, UL 1479 or UL 2079 tested assemblies that provide a fire rating equal to that of construction being penetrated.
 - 2. Firestop Systems do not reestablish the structural integrity of load bearing partitions/assemblies, or support live loads and traffic. Installer shall consult the structural engineer prior to penetrating any load bearing assembly.
- E. Submittals
 - 1. Submit Product Data: Manufacturer's specifications and technical data for each material including the composition and limitations, documentation of UL firestop systems to be used and manufacturer's installation instructions to comply with Section 1300.
 - 2. Submit material safety data sheets provided with product delivered to job-site.

- F. Installer Qualifications
 - 1. Engage an experienced Installer who is certified, licensed, or otherwise qualified by the firestopping manufacturer as having been provided the necessary training to install manufacture's products per specified requirements.
- G. Products, General
 - 1. Provide firestopping composed of components that are compatible with each other, the substrates forming openings, and the items, if any, penetrating the firestopping under conditions of service and application, as demonstrated by the firestopping manufacturer based on testing and field experience.
 - 2. Provide components for each firestopping system that are needed to install fill material. Use only components specified by the firestopping manufacturer and approved by the qualified testing agency for the designated fire-resistance-rated systems.
 - 3. Firestopping Materials are either "cast-in-place" (integral with concrete placement) or "post installed." Provide cast-in-place firestop devices prior to concrete placement.
- H. Acceptable Manufacturers
 - 1. Subject to compliance with through penetration firestop systems (XHEZ) and joint systems (XHBN) listed in Volume II of the UL Fire Resistance Directory, provide products of the following manufacturers as identified below:
 - a. Hilti, Inc., Tulsa, Oklahoma 800-879-8000
 - b. Other manufacturers listed in the U.L. Fire Resistance Directory Volume
- I. Materials
 - 1. Use only firestop products that have been UL 1479, ASTM E-814, or UL 2079 tested for specific fire-rated construction conditions conforming to construction assembly type, penetrating item type, annular space requirements, and fire-rating involved for each separate instance.
 - 2. Provide a firestop system with a "F" Rating as determined by UL 1479 or ASTM E814 which is equal to the time rating of construction being penetrated.
 - 3. Provide a firestop system with an Assembly Rating as determined by UL 2079 which is equal to the time rating of construction being penetrated.
- J. Preparation
 - 1. Verification of Conditions: Examine areas and conditions under which work is to be performed and identify conditions detrimental to proper or timely completion.
 - a. Verify penetrations are properly sized and in suitable condition for application of materials.

- b. Surfaces to which firestop materials will be applied shall be free of dirt, grease, oil, rust, laitance, release agents, water repellents, and any other substances that may affect proper adhesion.
- c. Provide masking and temporary covering to prevent soiling of adjacent surfaces by firestopping materials.
- d. Comply with manufacturer's recommendations for temperature and humidity conditions before, during and after installation of firestopping.
- e. Do not proceed until unsatisfactory conditions have been corrected.
- K Coordination
 - 1. Coordinate location and proper selection of cast-in-place Firestop Devices with trade responsible for the work. Ensure device is installed before placement of concrete.
 - 2. Responsible trade to provide adequate spacing of field run pipes to allow for installation of cast-in-place firestop devices without interferences.
- L. Installation
 - 1. Regulatory Requirements: Install firestop materials in accordance with UL Fire Resistance Directory.
 - 2. Manufacturer's Instructions: Comply with manufacturer's instructions for installation of through-penetration and construction joint materials.
 - a. Seal all holes or voids made by penetrations to ensure an air and water resistant seal.
 - b. Consult with project manager and damper manufacturer prior to installation of UL firestop systems that might hamper the performance of fire dampers as it pertains to duct work.
 - c. Protect materials from damage on surfaces subjected to traffic.
- M. Field Quality Control
 - 1. Examine sealed penetration areas to ensure proper installation before concealing or enclosing areas.
 - 2. Keep areas of work accessible until inspection by applicable code authorities.
 - 3. Perform under this section patching and repairing of firestopping caused by cutting or penetrating of existing firestop systems already installed by other trades.
- N. Adjusting and Cleaning
 - 1. Remove equipment, materials and debris, leaving area in undamaged, clean condition.
 - 2. Clean all surfaces adjacent to sealed holes and joints to be free of excess firestop materials and soiling as work progresses.

3.9 ACCESSIBILITY:

A. Locate all equipment which must be serviced, operated or maintained in fully accessible positions. Equipment shall include but not be limited to motors, controllers, switchgear, drain points, etc.

B. In the event that any equipment is not installed to permit convenient servicing, disassemble, removal of parts, etc. the Contractor shall, at his own expense, make all corrections necessary to accomplish this.

3.10 LUBRICATION:

A. All equipment having moving parts and requiring lubrication which is installed under this Contract, shall be properly lubricated according to manufacturer's recommendations prior to testing and operation. Any such equipment discovered to have been operated before lubrication is subject to rejection and replacement at no cost to the City of Meriden. Units furnished with sealed bearings are accepted.

3.11 TAGS, CHARTS AND NAMEPLATES:

- A. Each valve, control, switch, electrical panel, motor and any piece of apparatus installed under these sections shall be properly identified.
- B. Each sectional shutoff valve shall have a brass tag with identifying number. Tag shall be secured to valve stem with sufficient length of copper coated jack chain to allow tag to be easily read.
- C. All other equipment, including panels and switches, shall be proved with a suitable laminated plastic nameplate fastened with screws or rivets. Small equipment labels may use a pressure sensitive tape.
- D. All nameplates and labels shall identify components by proper nomenclature and numbered according to equipment schedule or as designated.
- E. Charts shall be furnished in duplicate and shall include the valve identification number, location and purpose. One chart shall be mounted in frame with a clear glass front and secured to wall in location directed.
 Second chart shall be for use throughout building and shall be provided with transparent plastic closure for top and attached 8" bead chain for hanging. Holes to be reinforced with brass grommets. Tags and closures as manufactured by Seton Name Plate Corp., New Haven, Conn., or approved equal.

3.12 INSTRUCTIONS:

- A. Prepare written instructions frames for the proper maintenance and operation of any special equipment furnished and installed under this Contract.
- B. Personally instruct the City of Meriden's Custodian or official representative in addition to furnishing all manuals, diagrams, etc. in the proper operation and maintenance of all equipment and piping installed under this Contract.
- C. Prepare a portfolio with all tags, operating manuals, parts lists, guarantees, etc. that are packed with all equipment furnished under this Contract and submit same to the Engineer.

3.13 PIPING CODE MARKERS:

A. All service piping which is accessible for maintenance operations shall be identified with vinyl plastic color bands and legends at each branch and riser take-off, at each passage through wall, floor and ceiling, adjacent to each valve and on all pipe runs marked each 20'-0". Pipe markers to conform to A.S.A. Bulletin A-13. Where pipes are too small for legends, brass identification tags 1-1/2" in diameter with depressed 1/2" high black filled letters shall be fastened with chain. Pipe markers and tags as manufactured by the Seton Name Plate Corp., New Haven, Conn., or equal approved.

3.14 CLEANING PIPING, CONDUITS AND EQUIPMENT:

- A. Thoroughly clean all piping and equipment of all foreign substances inside and out before being placed in operation.
- B. If any part of a system should be stopped by any foreign matter after being placed in operation, the system shall be disconnected, cleaned and reconnected wherever necessary to locate and remove obstructions.Any work damaged in the course of removing obstructions shall be repaired or replaced when the system is reconnected at no additional cost to the City of Meriden.
- C. During the course of construction, all pipe and electrical conduits shall be capped in an approved manner to insure adequate protection against the entrance of foreign matter.

3.15 CLEANING UP:

- A. After completion of the work, remove all waste, rubbish and other materials left as a result of operations and leave the premises in clean condition.
- B. All fixtures, equipment, etc. installed under the Mechanical and Electrical Sections shall be free of dirt, grease and other foreign material and left in perfectly clean condition and ready to use.

3.16 GUARANTEE:

- A. All parts of the work and all equipment shall be guaranteed for a period of 18 months from the date of acceptance of the job by the City of Meriden.
- B. If during that period of general guarantee, any part of the work installed fails, becomes unsatisfactory or does not function properly due to any fault in material or workmanship, whether or not manufactured or job built, each section shall upon notice from the City of Meriden, promptly proceed to repair or replace such faulty material or workmanship without expense to the City of Meriden, including cutting, patching and painting or any other work involved and including repair or restoration of any damaged sections of the premises resulting from such faults.
- C. In the event, that a repetition of any one defect occurs, indicating the probability of further failure, and which can be traced to faulty design, material or workmanship, then repairs or replacement shall not continue to be made but, the fault shall be remedied by a complete replacement of the entire defective unit.

D. In addition to the general guarantee, obtain and transmit to the City of Meriden any guarantees or warranties from manufacturers of specialties but only as a supplement to the general guarantee which will not be invalidated by same.

3.17 THE CITY OF MERIDEN'S INSTRUCTIONS AND SYSTEM OPERATION:

- A. At the time of the job's acceptance by the City of Meriden, Contractor shall furnish maintenance and operating instructions for all equipment including parts list. These instructions shall be written in layman's language and shall be inserted in vinyl covered three-ring loose leaf binder. This information in binder shall be first sent to the approved by the Engineer before turning over to the City of Meriden.
- B. Upon completion of all work and of all tests, each Division shall furnish the necessary skilled labor and helpers for operating the system and equipment for a period of one (1) day of eight (8) hours, or in two (4) hours separate sessions. During this period, instruct the The City of Meriden or his representative fully in operation, adjustment and maintenance of all equipment furnished. Give at least forty-eight (48) hours notice to the City of Meriden in advance of this period.

3.18 THE CITY OF MERIDEN'S ACCEPTANCE TEST:

- A. After the various systems are complete as determined by preliminary operating tests, the Contractor shall arrange for the City of Meriden's final acceptance tests.
- B. The Contractor shall have present at each acceptance test, representatives of the several Contractors whose work is directly or indirectly involved, with instruments as necessary in accordance with the design and to include the following.
 - 1. All equipment installed and operating in accordance with manufacturer's instructions and performance guarantee.
 - 2. All systems operating in accordance with specifications.
 - 3. All distribution systems properly adjusted for distribution to equipment as specified.
 - 4. The various systems properly flushed, cleaned, and free of entrapped air and dirt.
 - 5. All motors installed with proper thermal overload protection and not operating under overload conditions as determined by ammeter readings.
 - 6. All valve charts, etc. as specified in various parts of the specifications installed or ready for delivery to the City of Meriden.
- C. The date of the City of Meriden' acceptance of the equipment shall be the start of the one year guarantee period.

3.19 TEST:

- A. Conducting Tests: Conduct all tests called for under the various sections or as required and repair or replace any defects. Perform all tests in the presence of and to the satisfaction of the Engineer and such other parties as may have legal jurisdiction.
- B. Defective Work: The City of Meriden shall have the privilege of stopping any of the work not being properly installed. All such defective work shall be repaired or replaced and the tests shall be repeated.

C. Repair Damaged Work: Repair all damages resulting from tests and replace damaged materials.

END OF SECTION 20 00 50

SECTION 22 05 00

COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General Provisions of the Contract, including General and Supplementary Conditions and General Requirements, apply to the work specified in this Section.
- B. The General Requirements in Section 200050 shall also govern the work under this section.

1.2 SCOPE OF WORK:

Gas systems Domestic water systems

- A. This contract includes all labor, material, equipment, tests and appliances required to furnish and install all plumbing as shown on drawings, implied and herein specified.
- B. The location of the building will be as shown on drawings. A visit to the site and examination of other Mechanical trades showing all details of construction is a requirement before submitting a proposal.
- C. The drawings are diagrammatic and indicate the general arrangement of piping and equipment, and do not show all minor details and fittings. Such items shall be included, as well as reasonable modifications, in the layout as directed to prevent conflict with other trades.
- D. Connect all equipment shown on drawings. Check all Mechanical drawings and coordinate all the work accordingly.
- E. Provide seismic restraints in accordance with Section 230548.

1.3 QUALITY ASSURANCE:

- A. <u>Codes and Standards</u>: All work shall comply with the Connecticut State Building Code, BOCA Plumbing Code, and NFPA Standards.
 - 1. 2018 Connecticut State Building Code with all the Amendments.
 - 2. 2015 International Building Code
- 3. 2015 Life Safety Code- NFPA 101
- 4. 2015 International Plumbing Code
- 5. 2015 International Mechanical Code
- 6. 2012 National Fuel Gas Code-NFPA 54.
- 7. 2015 International Energy Conservation Code
- 8. State of Connecticut Public Health Code
- 9. 2009 Accessible and Usable Buildings and Facilities ICC/ANSI A117.1
- 10. Americans with Disabilities Act ADA

1.4 SUBMITTALS:

A. <u>Shop Drawings</u>: Submit the following shop drawings:

Valves Pipes, fittings and couplings Hangers and supports

1.5 PLUMBING SYSTEM DESCRIPTION:

- A. Furnish and install all plumbing equipment shown on the drawings and herein specified. All equipment shall be complete and perfect and properly connected to water supply as required and left in complete operation.
- B. Before ordering equipment, Contractor shall submit brochures of all equipment and trim to the Engineer for review.
- C. Contractor shall include all permit fees and connection charges.

1.6 WATER SERVICE:

A. Refer to drawings for service location. This Contractor shall make closing connection to existing water service. All work shall comply with the Local Water Company requirements.

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS:

- A. Listed below are references to the specification standards or recognized authorities to which pipe and fitting materials must conform.
- B. All reference shall be the current edition as recognized by the active codes. Each pipe length shall have the manufacturer's name cast, stamped or rolled on. Each fitting shall have the manufacturer's symbol and pressure rating cast, stamped or rolled on.
- C. Copper Tubing: shall be Type "K" or "L" seamless conforming to ASTM B 88. Cast bronze fittings to conform to ANSI B16.18 and wrought copper fittings to conform to ANSI B16.22.
- D. Solder: To be 95% tin, 5% antimony (lead free) conforming to ASTM B-32, grade 5A.
- E. Gas Piping:
 - 1. The pipe shall be steel pipe, Schedule 40 complying with the ASTM A 53 Specification for Pipe, Steel, Black and hot–dipped, Zinc–Coated Welded and Seamless. The fittings shall be steel, malleable iron or ductile iron.
 - 2. Gas pipe shall be clear and free from cutting burrs and defects. Any defective pipe or fitting shall be replaced and shall not be repaired.

- 3. Provide gas valves at all pressure regulators, at each piece of equipment, as shown on drawings and as required by codes. Gas solenoid valve for Kitchen is to be normally closed. Size as indicated on drawings.
- 4. No branch lines shall be taken from the bottom of horizontal runs.
- 5. Provide drips at any points in line where condensate may collect.
- 6. All gas piping shall be graded not less than 1/4" in 15'-0". All horizontal piping shall be graded to risers; provide capped drip at bottom of riser.
- 7. Provide dirt legs, gas valves, and unions at each equipment connection.

2.2 HANGERS:

- A. Securely hang and anchor pipe as shown and required with proper provision for expansion, contraction and elimination of undue stress and strain on piping.
- B. Provide a pipe hanger within two (2) feet of each elbow, tee, wye, valve, strainer and similar device.
- C. Secure and support runs at base and at sufficiently close intervals to hold pipe at alignment and to carry safely the weight of piping and contents without undue stress thereon.
- D. Except as indicated to the contrary, secure and support all horizontal piping as follows and required to prevent sagging, undue pipe movement and preserve proper alignment in each run.

Pi <u>ping</u>	Size	Maximum Interval
Steel	2" & smaller	Six (6) feet
Steel	2 1/2" & larger	Ten (10) feet
Copper Tubing	1 1/4" & smaller	Five (5) feet
Copper Tubing	1 1/2" & larger	Eight (8) feet

- E. Hangers up to and including 2" shall be the adjustable band type equal to Empire. Figure 310 for iron pipe and Fig. 310CT for copper tubing.
- F. Hangers for piping 2-1/2" and up shall be the clevis type, equal to Empire. Figure 11 for iron pipe and Figure 110CT for copper tubing.
- G. Hangers shall be suspended from one of the following devices:
 - 1. "C" clamps.
 - 2. Trapeze hanger assemblies consisting of back-to-back horizontal steel channels with end-type rod hangers.
 - 3. Expansion shield embedded into concrete or masonry.
- H. Provide seismic restraints in accordance with Section 15010.

2.3 INSULATION:

A. Refer to Section 22 07 00.

2.4 VALVES:

A. This Contractor shall furnish and install valves where shown on plans and also wherever necessary to make the system complete in its operation. All valves shall be as manufactured by Stockham, Jamesbury, Appollo, Centerline or Milwaukee as specified.

Hot water and cold water (domestic)

<u>2" and smaller</u>	
Ball valves	Apollo - 71-100/200
Check valves	Stockham B-310-T
2-1/2" and larger	
Butterfly valves	Stockham - LG712-BS3-B (Lug Style)
Check valves	Centerline - CLC - S.S. plates and spring nypalon seats

Furnish all valve materials suitable for service intended.

2.5 BACKFLOW PREVENRTERS:

- A. 4" Reduced pressure Zone Assembly: Watts Model 957RPDA with non-rising stem gate valves, UL classified and FM approved. Provide with air gap fitting.
- B. ³/₄", 1", & 2" Reduced pressure Zone Assemblies: Watts Model 909 with ball valves. Provide with air gap fitting.
- C 1/2" Reduced pressure Zone Assembly: Watts Model 009 with ball valves valves, UL classified. Provide with air gap fitting.

2.6 GAS FIRED DOMESTIC WATER HEATER:

The WATER HEATER shall be a LOCHINVAR SHIELD Model SNA201-100 having a modulating input rating of 199,000 Btu/Hr, a recovery capacity of 221 gallons per hour at a 100°F rise and shall be operated on Natural Gas. The WATER HEATER shall be capable of full modulation firing down to 20% of rated input with a turn down ratio of 5:1.

The WATER HEATER shall consist of a direct fired stainless steel heat exchanger mounted on top of a glass lined storage tank in a fashion that will reduce the amount of scale build-up that is known to reduce efficiency. The WATER HEATER shall have no visible pipes that connect the heat exchanger to the storage tank. Heat exchangers shall bear the ASME "HLW" stamp and shall be National Board listed. There shall be no banding material, bolts, gaskets or "O" rings in the header configuration. The stainless steel combustion chamber shall be designed to drain condensation to the bottom of the heat exchanger assembly. A built-in trap shall allow condensation to drain from the heat exchanger assembly. The WATER HEATER shall carry a three 3 year warranty against leaks $1 \frac{1}{2}$ year parts and labor.

Specified "SNA" SHIELD WATER HEATERS shall bear the ASME "HLW" stamp and shall be National Board listed. The tank shall have a working pressure of 150 psi. The tank shall be glass lined and fired to 1600°F to ensure a molecular fusing of glass and steel. The tank shall be completely encased in high density insulation of sufficient thickness to meet the energy efficiency requirements of the latest edition of the ASHRAE 90.1 Standard. The tank shall be fitted with a brass drain valve.

The WATER HEATER shall be certified and listed by C.S.A. International under the latest edition of the harmonized ANSI Z21.10.3 test standard for the US and Canada . The WATER HEATER shall comply with the energy efficiency requirements of the latest edition of the ASHRAE 90.1 standard. The WATER HEATER shall be certified for indoor installation. The WATER HEATER's efficiency shall be verified through third party testing by AHRI and listed in the AHRI Certification Directory.

The WATER HEATER shall be constructed with a heavy gauge steel jacket assembly, primed and pre-painted on both sides. The combustion chamber shall be sealed and completely enclosed, independent of the outer jacket assembly, so that integrity of the outer jacket does not affect a proper seal. A burner/flame observation port shall be provided. The burner shall be a premix design and constructed of high temperature stainless steel with a woven metal fiber outer covering to provide modulating firing rates. The WATER HEATER shall be supplied with a gas valve designed with negative pressure regulation and be equipped with a variable speed blower system, to precisely control the fuel/air mixture to provide modulating WATER HEATER firing rates for maximum efficiency. The WATER HEATER shall operate in a safe condition at a derated output with gas supply pressures as low as 4 inches of water column.

The WATER HEATER shall utilize a 24 VAC control circuit and components. The control system shall have an electronic display for WATER HEATER set-up, WATER HEATER status, and WATER HEATER diagnostics. All electronic circuitry shall be easily accessed and serviceable from the front of the jacket. The WATER HEATER shall be equipped with; an all-bronze circulating pump; high limit temperature control; ASME certified temperature and pressure relief valve; inlet & outlet water temperature sensors; flue temperature sensor; runtime contacts; alarm contacts; low water flow protection, contacts for louvers, security protection, adjustable pump delay, enable/disable contacts and built-in freeze protection. The manufacturer shall verify proper operation of the burner, all controls and the heat exchanger by connection to water and venting for a factory fire test prior to shipping.

The WATER HEATER shall feature a SMART Control with an LCD display with soft key pad, pump delay with freeze protection and pump exercise. The WATER HEATER shall be equipped with an eight foot power cord. Supply voltage shall be 120 volt / 60 hertz / single phase.

The WATER HEATER shall be installed and vented with a Direct Vent Sidewall system with a horizontal sidewall termination of both the vent and combustion air. The flue shall be PVC, CPVC, Polypropylene or Stainless Steel sealed vent material terminating at the sidewall with the manufacturers specified vent termination. A separate pipe shall supply combustion air directly to the WATER HEATER from the outside. The air inlet pipe may be PVC, CPVC, Polypropylene, ABS, Galvanized, Dryer Vent, or Stainless Steel sealed pipe. The air inlet must terminate on the same sidewall with the manufacturer's specified air inlet cap. The WATER HEATER's total combined air intake length shall not exceed 100 equivalent feet. The WATER HEATER's total

combined exhaust venting length shall not exceed 100 equivalent feet. Foam Core pipe is not an approved material for exhaust piping.

The WATER HEATER shall be approved for 180°F operation.

The WATER HEATER shall have an independent laboratory rating for Oxides of Nitrogen (NO_x) of 20 ppm or less, corrected to 3% O₂.

The Firing Control System shall be M9 Direct Spark Ignition with Electronic Supervision

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Check all plumbing and electrical drawings to make sure that this piping will not conflict with other work.
- B. All piping work shall be installed with provisions to allow for expansion and contraction of lines so as to prevent any undue strains on pipe and fittings, any trapping of lines or lifting or dislocating of any appliances.
 Rectify without cost to the City of Meriden any conditions of noisy circulation due to trapped or air bound lines, including the expense of cutting and repairing of the building structure incident to making such alterations.
- C. Install the work to conform to space conditions and the work of other trades. The drawings indicate generally the runs and the sizes of piping and although the size must not be decreased, nor the drawings deviated from except as unforeseen space conditions may require, the right is reserved to make minor changes in the arrangement of the work to meet the conditions arising during construction.

3.2 TESTS:

A. Furnish all labor and materials for the performance of all tests as required by codes and by the authorized inspectors having jurisdiction.

3.3 HOT WATER PIPING:

- A. Extend the hot water piping as shown on plans which, in general, will follow the cold water.
- B. At low points, provide valved drain with hose connection with vacuum breaker.
- C. Pipe shall be copper Type "K" or "L" with wrought copper sweat fittings.

3.5 COLD WATER PIPING:

- A. Extend cold water piping as shown on plans.
- B. At low points, provide valved drain with hose connection with vacuum breaker.
- C. Pipe shall be copper type "K" or "L".

3.6 FUEL GAS PIPING:

A. Pressure Testing

- 1. The customer piping shall be pressure tested in accordance with the National Fuel Gas Code (NFPA_54), current edition. The test medium shall be nitrogen (N2), carbon dioxide (CO2) or air. The test pressure and duration shall conform to NFPA-54 Section 4.14 and must be approved by the local authority having jurisdiction and the Local Gas Distribution Company (LDC).
- B. Purging and Placing Gas Piping into Operation
 - 1. Upon notification and meter being turned on by Local Distribution Gas Company, the house line can be placed in operation. All purging shall be done in accordance with NFPA-54 Section 4.3.2.
 - a. The air can be safety displaced with natural gas provided that a moderately rapid and continuous flow of gas is introduced at the meter and air is vented to the outside of the building by means of connecting a rigid pipe or a semi-rigid metallic tubing with appropriate fittings.
 - b. The purge piping must be located outside of the building at a safe distance away from fresh air intakes and away from any source of ignition. The end of the purge riser must be equipped with a flash back arrestor. The purge riser must be manned at all times. A fire extinguisher must be placed nearby while purging is in operation. A combustion gas indicator (CGI) can be used to assure the house line is purged properly to 100% gas.
 - c. In the event of multi-floor house lines, the longest house line (furthest from the meter) must be purged first, followed by the next longest, until all sections of house lines have been purged to 100% gas.
- C. Odorant Level
 - 1. All house lines must be continuously purged until such time that the Odorant level is sufficiently detachable by smell and confirmed with an ordinary level instrument such as Bacharach Model 5110-200, or equivalent. The instrument shall have a range of to 1.2% gas in air. The line must be purged

The instrument shall have a range of to 1.2% gas in air. The line must be purged until a readily detachable Odorant reading of 0.25% or less gas in air is maintained.

- a. As soon as the acceptable level reading is maintained at all purging locations, turnoff the ends of house lines, disconnect the purging tubing, permanently plug all ends and leak test all plugs. Gas utilization equipment can now be purged and placed into operation.
- b. Odorant level readings shall be re-taken periodically to ensure proper level of Odorant is maintained. Odorant level may decay especially in low flow house lines. If this occurs purling procedure must be repeated as needed.

3.7 PIPING JOINTS:

- A. <u>Soldered Joints in Copper Tube</u>: Cut the ends of tubes square, remove burrs, clean tube ends and fitting sockets with emery cloth, and remove all particles before applying flux and making the joint. Insert tubes to full socket depth. Use the following solders at the given conditions.
- B. All solder joints shall be made up with 95/5 solder.
- C. Plumbing Contractor shall be held responsible for any damages caused by water from poorly made joint.

3.8 REAMING OF PIPES:

- A. All pipes to be carefully reamed after cutting and threading.
- B. All steel pipe lines shall be reamed carefully before they are threaded. They shall be reamed smooth on the inside to give the full area of pipe in all cases.
- C. All copper tubing shall be carefully cut square and true, carefully reamed and thoroughly cleaned. The inside of fittings shall be carefully cleaned. All tubing shall be inserted fully to the shoulder of fittings.

3.9 TESTING:

- A. All piping testing to be performed in accordance with all applicable Codes including, but not limited to IFC and CT Health Code.
- B. All involved parties are to be notified at least two weeks in advance of a scheduled test.

3.10 DISINFECTION:

- A. Disinfect new water piping in accordance with AWWA C601.
 - 1. The pipe system shall be flushed with clean, potable water until dirty water does not appear at the points of outlet.
 - 2. The system or part thereof shall be filled with a water/chlorine solution containing at least 50 parts per million (50mg/L) of chlorine, and the system or part thereof shall be valved off and allowed to stand for 24 hours; or the system or part thereof shall be filled with water/chlorine solution containing at least 200 parts per million (200mg/L) of chlorine and allowed to stand for 3 hours.
 - 3. Following the required standing time, the system shall be flushed with clean potable water until the chlorine is purged from the system.
 - 4. The procedure shall be repeated where shown by a bacteriological examination that contamination remains present in the system.
 - 5. After completion take bacteriological samples to provide a record by which the effectiveness of the procedure can be determined.

END OF SECTION 22 05 00

SECTION 22 07 00

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General Provisions of the Contract, including General and Supplementary Conditions and Division 01, General requirements, apply to the work specified in this Section.
- B. The requirements in Section 22 05 00 shall also govern the work under this Section.
- C. Scope of Work: This Section contains details for the insulation of pipe and equipment installed under Division 22.

1.2 SUBMITTALS:

A. In accordance with Section 20 00 50, the following items shall be submitted for approval.

Piping insulation Fitting insulation Equipment insulation

B. Recycled Content: Provide data showing recycled materials content of materials and fabricated items provided for this project, stated as a percentage of the materials included in these items or materials provided as part of the Work of this Section.

1.3 MECHANICAL SYSTEMS INSULATION:

- A. Furnish and install all thermal and protective insulation as specified herein for piping and equipment as shown on the drawings.
- B. The following mechanical items shall be insulated: Piping – hot, recirculated hot, cold and horizontal storm drain Fittings - Valve bodies, Victaulic couplings, elbows, tees, etc. Equipment insulation

1.4 SYSTEM PERFORMANCE

- A. Insulation materials furnished and installed hereunder should meet the minimum thickness requirements of ASHRAE 90.1 (2013), "Energy Efficient Design of New Buildings," of the American Society of Heating, Refrigeration, and Air Conditioning Engineers. However, if other factors such as condensation control or personnel protection are to be considered, the selection of the thickness of insulation should satisfy the controlling factor.
- B. Insulation materials furnished and installed hereunder shall comply with NFPA 255 and shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with the following testing standard:

Underwriters' Laboratories, Inc. UL 723

Adhesives used for applying the sealed jackets shall also conform to these same ratings. The use of wheat paste or any other material not meeting these requirements will not be allowed.

1.5 QUALITY ASSURANCE

- A. Insulation materials and accessories furnished and installed hereunder shall, where required, be accompanied by manufacturers' current submittal or data sheets showing compliance with applicable specifications.
- B. Insulation materials and accessories shall be installed in a workmanlike manner by skilled and experienced workers who are regularly engaged in commercial insulation work.
- C. All covering and insulating materials shall be manufactured by Johns Manville, Knauf, Owens-Corning or Armstrong.

1.6 DELIVERY AND STORAGE OF MATERIALS

- A. All of the insulation materials and accessories covered by this specification shall be delivered to the job site and stored in a safe, dry place with appropriate labels and/or other product identification.
- B. The contractor shall use whatever means are necessary to protect the insulation materials and accessories (wick material, sealing tape, etc) before, during, and after installation. No insulation material shall be installed that has become damaged in any way. The contractor shall also use all means necessary to protect work and materials installed by other trades.

PART 2-PRODUCTS

2.1 PIPING:

- A. Insulate all new domestic hot, cold and recirculating hot water lines with Johns Manville Fiberglass ASJ with S.S.L. II, pipe insulation with double self-sealing lap having a factory applied jacket. All horizontal and vertical insulated piping located below 8'-0" AFF level and not protected with enclosures shall be protected with Zeston 2000 P.V.C. 30 Mil jacketing. Outdoor, exposed piping shall be protected with aluminum jacket. All horizontal and vertical insulated pipes located in the Boiler Room shall be protected with color coded Zeston 300 Series 30 Mil jacket. Acceptable equals are by SpeedLine or Proto.
- B. All concealed piping shall be covered as follows: Apply insulation to clean dry pipe with side and end joints butted tightly. Seal lap of jacket and butt joint strips with Benjamin Foster 82-07 vapor barrier lap adhesive. Insulate fittings, flanges and valves of piping with mitered pipe insulation, or F/G premolded fittings made smooth with insulating cement and jacket with glass cloth saturated with Benjamin Foster 30-60 lagging adhesive. Vinyl or plastic fitting jackets will be allowed.
- C. Insulate domestic cold water, water cooler waste, rain leaders, roof drain pans (70 degrees F. and below) in the same as for hot piping above except vapor seal all joints, seams, elbows and fittings.
- D. Insulate horizontal rain leaders with A.S.J. S.S.L. II pipe insulation with double self-sealing lap and vapor barrier. Include roof drain bowl and first vertical drop.

- E. For all insulated pipes exposed to weather apply a 16 mil embossed aluminum jacket with 2" overlap at longitudinal and circumferential joints. Secure in place with 3/4" x .015" aluminum band 18" on centers. All seams shall be sealed weather tight.
- F. Foam insulation:
 - 1. Piping and Fittings. MicroLok plain pipe insulation shall be wired or taped in place over clean, dry pipe with all joints butted firmly together. Vapor retarder shall be Micro-Lok AP-T plus.
 - 2. The insulation shall be finished with metal jacketing with a laminated moisture retarder. Metal jacketing shall be overlapped 2 to 3 inches (51 to 76 mm) and held in place with sheet metal screws or metal bands.
 - 3. Elbows and tees shall be finished with matching metal fitting covers. Other fittings in metaljacketed systems shall be finished with conventional weather-resistant insulating materials with painted aluminum finish.
- G. Provide minimum insulation thickness in accordance with the following table. Minimum Pipe Insulation

Piping System Types	Fluid Temp. Range	Runouts 2 in +	1 in. and less	1-1/4 to 2 in.	2-1/2 to 4 in.	5 and Larger
	F	in.	in.	in.	in.	in.
Plumbing Systems						
Hot Water	100-200	1.0	1.5	1.5	2	2
Cold Water	Below 70	0.5	1.5	1.5	1.5	1.5

Reinsulate piping where insulation has been disturbed under this contract and feather to remaining insulation.

2.2 FITTING COVERS:

- Fitting covers may be used in lieu of insulating cement and jacket. Provide fitting covers in Zeston
 2000 P.V.C. (20 Mil thickness) by Johns Manville. Provide color coded fitting covers in Zeston
 300 Series 30 Mil jacket for fittings located in the Boiler Rooms. Acceptable substitutions are by
 SpeedLine or Proto.
- B. General The matching insert (fiberglass) should either be wrapped completely around the fitting or snugly positioned inside the fitting for proper fit. The insert shall cover the full inner surface area of the fitting cover. The fitting cover is then to be applied over the fitting and insert, and the throat secured by either tack fastening, taping, or banding.
- C. Cold Pipe Fitting systems below ambient temperature must have a continuous vapor barrier, either with pressure sensitive PVC Tape, or an approved adhesive system. When PVC Tape is

used, a 2" downward lap is required. On cold lines in severe ambient temperatures, the fiberglass insert shall be the same thickness as the adjacent pipe insulation. All joints shall then be sealed with PVC Tape.

C. Hot Pipe - For hot piping which requires pipe insulation over 1-1/2" wall, an extra inch of wall thickness in the pipe insulation shall be applied. If the surface temperature of insulation exceeds 155 degrees F. fitting covers should not be used. The throat seam shall be riveted or tacked on hot piping.

2.3 COMBUSTION AIR PIPE:

- A Insulate combustion air pipe in Mechanical Room with 1" thick, R-5, fiberglass ASJ-25 equipment insulation.
- B. Insulation shall be cut to fit the shape and contour of the equipment. All voids between pipe surface and insulation shall be packed with light density fiberglass. Impale insulation over welded pins on 12" centers and secure in place with speed washers.
- C. The insulation shall be vapor sealed to provide a complete airtight envelope. Vapor barrier shall consist of one layer of Ludlow Foil Barrier Paper smoothly adhered to the insulation or cement surface with Benjamin Foster 82-07 Vapor Barrier Lap Adhesive.

PART 3 – EXECUTION

3.1 SITE INSPECTION

- A. Before starting work under this section, carefully inspect the site and installed work of other trades and verify that such work is complete to the point where installation of materials and accessories under this section can begin.
- B. Verify that all materials and accessories can be installed in accordance with project drawings and specifications and material manufacturer's recommendations.
- C. Verify, by inspecting product labeling, submittal data, and/or certifications which may accompany the shipments, that all materials and accessories to be installed on the project comply with applicable specifications and standards and meet specified thermal and physical properties.

3.2 PREPARATION

- A. Ensure that insulation is clean, dry, and in good mechanical condition and that all factory-applied facings are intact and undamaged. Wet, dirty, or damaged insulation is not acceptable for installation.
- B. Ensure that pressure testing of piping, duct and fittings has been completed prior to installing insulation.

3.3 INSTALLATION

A. General

- 1. Install all insulation materials and accessories in accordance with manufacturer's published instructions and recognized industry practices to ensure that it will serve its intended purpose.
- 2. Install insulation on piping/duct subsequent to painting, and acceptance tests.
- 3. Install insulation materials with smooth and even surfaces. Insulate each continuous run of piping with full-length units of insulation, with single cut piece to complete run. Do not use cut pieces or scraps abutting each other. Butt insulation joints firmly to ensure complete, tight fit over all piping surfaces.

B. Fittings

- 1. Wrap valves, fittings, and similar items in each piping system with wicking material to ensure a continuous path (100% coverage) for the removal of condensation.
- 2. Cover valves, fittings, and similar items in each piping system using one of the following:
 - a. Mitered sections of insulation equivalent in thickness and composition to that installed on straight pipe runs.
 - b. PVC Fitting Covers insulated with material equal in thickness and composition to adjoining insulation.
- 3. Seal all fitting joints with contractor supplied VaporWick Sealing Tape or approved vapor retarder mastic compound.
- C. Penetrations

Extend piping without interruption through walls, floors and similar piping penetrations.

3.4 SEAMS:

A. On exposed insulation, all longitudinal seams shall be kept at the top and back of the pipe and circumferential joints shall be kept to a minimum. Raw end of insulation shall be concealed by neatly folding the ends of the jackets. Fittings, valve bodies and flanges shall be furnished with the same jacket materials used on adjoining insulation.

3.5 PRIOR TESTING:

A. Covering shall not be applied until all parts of the work have been tested by the Contractor and reviewed by the Engineer.

3.6 VAPOR BARRIER:

A. Vapor barrier shall be applied in accordance with the manufacturer's instructions to maintain the integrity of the vapor barrier on cold systems.

- B. An approved vapor retarder mastic compatible with PVC must be applied between pipe insulation and fitting cover, and on fitting cover and throat overlap seam.
- C. For fittings where operating temperature is below 45 deg. For where pipe insulation thickness is greater than 1 ¹/₂", two or more layers of Hi-Lo temp insulation inserts shall be installed beneath fitting cover.

3.7 METAL SHIELDS:

A. Metal shields, 16 gauge galvanized, shall be applied between hangers or supports and the pipe insulation. Shields shall be roll formed to fit the insulation and shall extend up to the center line of the pipe and the length specified for the insert. Insulation shall be rigid type for length of shield to prevent crushing.

3.8 FIELD QUALITY ASSURANCE

- A. Upon completion of all insulation work covered by this specification, visually inspect the work and verify that it has been correctly installed. This may be done while work is in progress, to assure compliance with requirements herein to cover and protect insulation materials during installation.
- B. Replace any ceiling damage caused by condensation due to improper covering and sealing during the guarantee period of this job.

3.9 PROTECTION

- A. Replace damaged, removed or disturbed insulation with appropriate fiberglass insulation.
- B. The insulation contractor shall advise the general and/or the mechanical contractor as to requirements for protection of the insulation work during the remainder of the construction period, to avoid damage and deterioration of the finished insulation work.

3.10 SAFETY PRECAUTIONS

- A. Insulation contractor's employees shall be properly protected during installation of all insulation. Protection shall include proper attire when handling and applying insulation materials, and shall include (but not be limited to) disposable dust respirators, gloves, hard hats, and eye protection.
- B. The insulation contractor shall conduct all job site operations in compliance with applicable provisions of the Occupational Safety and Health Act, as well as with all state and/or local safety and health codes and regulations that may apply to the work.

END OF SECTION 22 07 00

Plumbing Insulation 22 07 00 - 6

SECTION 23 05 48 VIBRATION ISOLATION AND SEISMIC RESTRAINTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General Provisions of the Contract, including General and Supplementary Conditions and Division 1, General Requirements, apply to the work specified in this Section.
- B. The General Requirements in Section 200050 shall also govern the work under this Section.

1.2 SECTION INCLUDES:

- A. Vibration isolation and seismic restraints for all mechanical and electrical system including equipment, piping, conduit and ductwork within the building.
- B. The work of this section includes but is not limited to the following:
 - 1. Vibration isolation elements.
 - 2. Equipment isolation bases.
 - 3. Piping flexible connections.
 - 4. Seismic restraints for isolated and non-isolated mechanical and electrical items.

<u>1.3 REFERENCES:</u>

- A. 2018 State of Connecticut Building Code.
- B. SMACNA Seismic Restraint Manual Guidelines for Mechanical Systems.
- C. Mason Industries, Inc. Seismic Restraint Guidelines

1.4 QUALIFICATIONS:

A. Qualifications: Only firms having five years experience designing and manufacturing seismic devices shall be capable of work in this specification.

1.5 SUBMITTALS:

- A. Submit under provisions of Section 200050.
- B. The submittal material shall include copies of descriptive data for all products and materials including but not limited to the following:
 - 1. Descriptive Data:
 - a. Catalog cuts and data sheets.

- b. An itemized list showing the items to be isolated and/or seismically restrained, product type or model number to be used and loading and deflection data.
- c. Seismic restraint calculations.
- d. (Structural or civil engineer's State of Connecticut professional engineer's seal verifying design and calculations for seismic restraining system used.)
- 2. Shop Drawings:
 - a. Drawings showing equipment base construction for each machine, including dimensions, structural member sizes, and support point locations.
 - b. Drawings showing methods of suspension, support guides for conduit, piping and ductwork.
 - c. Drawings showing methods for isolation of conduits, pipes and ductwork penetrating walls and floor slabs.
 - d. Concrete and steel details for bases including anchor bolt locations.
 - e. Number location of seismic restraints and anchors for each piece of equipment.
 - f. Specific details of restraints including anchor bolts for mounting and maximum loading at each location, for each piece of equipment and/or pipe and duct locations.

1.6 GENERAL (MANUFACTURER) RESPONSIBILITIES:

- A. Contractor shall have the following responsibilities:
 - 1. Determine vibration isolation and seismic restraint sizes and locations per specifications.
 - 2. Provide and install isolation systems and seismic restraints as scheduled or specified.
 - 3. Guarantee specified isolation system deflection.
 - 4. Provide installation instructions, drawings and field supervision to assure proper installation and performance.
 - 5. Substitution of "Internally Isolated" mechanical equipment in lieu of the specified isolation of this section may be acceptable provided that all specified deflections and stamped seismic calculations are supplied by the equipment manufacturer.

1.7 PROJECT RECORD DOCUMENTS:

- A. Submit under provisions of Section 200050.
- B. Record actual locations and installation of vibration isolators and seismic restraints including attachment points.
PART 2 - PRODUCTS

2.1 MANUFACTURERS:

- A. Mason Industries Inc. models listed below.
- B. Other approved manufacturers providing equivalent products include:
 - 1. Vibration Eliminator Co. 2. Amber/Booth Co.

2.2 SEISMIC RESTRAINT TYPES:

- A. General: Installations shall be designed to safely accept external forces of onehalf "G" load in any direction for all rigidly supported equipment without failure and permanent displacement of the equipment. Life safety equipment such as (fire pumps, sprinkler piping and emergency generators) shall be capable of safely accepting external forces up to one "G" load in any direction without permanent displacement of the supported equipment. Seismic restraints shall not short circuit vibration isolation systems or transmit objectionable vibration or noise.
- B. Type I (spring mount): Shall comply with general characteristics of spring isolators having a minimum o.d. to o.h. of .8 to 1 and minimum runout of 50% to solid. Shall incorporate snubbing restraint in all directions. Shall be capable of supporting equipment at a fixed elevation during equipment erection. Cast housings shall be ductile iron or aluminum. System to be field bolted or welded to deck with I G acceleration capability. Mason Type SSLFH or as approved.
- C. Type II (snubber): Each corner of side shall incorporate a seismic restraint having a minimum 5/8" thick resilient pad limit stops working in all directions. Restraints shall be made of plate, structural members, or square metal tubing concentric within a welded assembly incorporated resilient pads. Angle bumpers are not acceptable. System to be field bolted or welded to a deck with 1 G acceleration capability. Mason Type Z-1011 and Z-1225.
- D. Type III (cable braces): Metal cable type with approved end fastening devices to equipment and structure. System to be field bolted to deck or overhead structural members using two sided beam clamps to steel or appropriately designed insert for concrete. All parts of system including cables, clamps, excluding fastenings are to be single vendor furnished to assure seismic compliance. Mason Type SCB.
- E. Type IV (neoprene mount): Double deflection neoprene isolator encased in ductile iron or steel casing minimum .30 static deflection. System to be field bolted or welded to deck with 1 G acceleration capacity. Mason Type BR, RBA.
- F. Type V: Non-isolated equipment to be field bolted or welded (powder shots not acceptable) to resist seismic forces unless under 100 lb. Shear force required. Mason Type SAS, SAB.

2.3 VIBRATION ISOLATION – GENERAL:

- A. Vibration Isolation shall control excessive noise and vibration in the building due to the operation of machinery or equipment, and/or due to interconnected piping, ductwork, or conduit. (The installation of all vibration isolation units, and associated hangers and bases, shall be under the direct supervision of the vibration isolation manufacturer's representative.)
- B. All vibration isolators shall have either known non-deflected heights or calibration markings so that, after adjustment, when carrying their load, the deflection can be verified.
- C. All isolators shall operate in the linear portion of their load versus deflection curve. Load versus deflection curves shall be furnished by the manufacturer and must be linear over a deflection range of not less than 50% above the design deflection.
- D. The theoretical vertical natural frequency for each support point, bases upon load per isolator and isolator stiffness, shall not differ from the design objectives for the equipment as a whole by more than +/-10%.
- E. All neoprene mountings shall have a Shore hardness of 30 to 60 +/- 5, after minimum aging of 20 days or corresponding oven aging.

2.4 VIBRATION ISOLATOR TYPES:

- A. Type A: Spring isolators:
 - 1. Minimum diameter of 0.8 of the loaded operating height.
 - 2. Corrosion resistance where exposed to corrosive environment with:
 - a. Springs cadmium plated or electro-galvanized.
 - b. Hardware cadmium plated.
 - c. All other metal parts hot-dip galvanized.
 - 3. Reserve deflection (from loaded to solid height) of 50% of rated deflection.
 - 4. Minimum ¹/₄" thick neoprene acoustical base pad on underside, unless designated otherwise.
 - 5. Designed and installed so that ends of springs remain parallel and all springs installed with adjustment bolts.
 - 6. Non-resonant with equipment forcing frequencies or support structure natural frequencies.
 - 7. Mason Type SLF.

- 8. When used in conjunction with seismic bracing, seismic restraint Type II shall be installed.
- B. Type B: Spring isolators shall be same as Type A, except:
 - 1. Provide built-in vertical limit stops with minimum ¹/₄" clearance under normal operation.
 - 2. Tapped holes in top plate for bolting to equipment when subject to wind load.
 - 3. Capable of supporting equipment at a fixed elevation during equipment erection. Installed and operating heights shall be identical.
 - 4. Adjustable and removable spring pack with separate neoprene pad isolation.
 - 5. Capable of accepting 1 G of acceleration.
 - 6. Mason Type SLR.
- C. Type C: Spring hanger rod isolators:
 - 1. Spring element seated on a steel washer within a neoprene cup incorporating a rod isolation bushing.
 - 2. Steel retainer box encasing the spring and neoprene cut.
 - 3. When used in conjunction with seismic bracing, seismic restraint Type III shall be installed.
 - 4. Mason Type HS.
- D. Type D: Seismic Restraint, Type IV: Double deflection neoprene isolator encased in ductile iron or steel casing minimum .30 static deflection. System to be field bolted or welded to deck with 1 G acceleration capacity. Mason Type BR, RBA.
- E. Type E: Elastomer hanger rod isolators:
 - 1. Molded unit type neoprene element with projecting bushing lining rod clearance hole.
 - 2. Neoprene element to be minimum 1-3/4" thick.
 - 3. Steel retainer box encasing neoprene mounting.
 - 4. Clearance between mounting hanger rod and neoprene bushing shall be minimum of 1/8".
 - 5. Minimum static deflection of 0.35".
 - 6. When used in conjunction with seismic bracing, seismic restraint Type III shall be installed.
 - 7. Mason Type HD.

- F. Type F: Combination spring/elastomer hanger rod isolators:
 - 1. Spring and neoprene isolator elements in a steel box retainer. Neoprene double deflection type. Single deflection is unacceptable. Spring seated in a neoprene cup with extended rod bushing.
 - 2. Characteristics of spring and neoprene as described in Type A and Type E isolators.
 - 3. When used in conjunction with seismic bracing, seismic restraint Type III shall be installed.
 - 4. Mason Type DNHS.
- G. Type G: Pad type elastomer mountings:
 - 1. $\frac{3}{4}$ " Minimum thickness.
 - 2. 50 PSI maximum loading.
 - 3. Waffled design.
 - 4. Deflection per pad thickness.
 - 5. Galvanized steel plate between multiple layers or pad thickness.
 - 6. Suitable bearing plate to distribute load.
 - 7. Mason Type Super W.
- H. Type H: Grommet type elastomer bushings:
 - 1. One piece molded bridge bearing neoprene.
 - 2. Washer / bushing shall surround the anchor bolt.
 - 3. Flat washer face to avoid metal to metal contact.
 - 4. Mason Type HG.
- I. Type K: Pipe Anchors: All-directional acoustical pipe anchor consisting of a telescopic arrangement of two sizes of steel tubing separated by a minimum one-half inch thickness of heavy-duty neoprene and duck or neoprene isolation material. Vertical restraints shall be provided by similar material arranged to prevent vertical travel in either direction. Allowable loads on the isolation material shall not exceed 500 psi and the design shall be balanced for equal resistance in any direction. Isolation to be bolted or welded depending on structure. Mason Type ADA.

2.5 EQUIPMENT BASES:

- A. Integral Structural Steel Base, Type B-1:
 - 1. Reinforced as required to prevent base flexure at start-up and misalignment of drive and driven units. Centrifugal fan bases complete with motor slide rails.
 - 2. Drills for drive and driven unit mounting template.
 - 3. Must be utilized with seismic restraint Type I, II, or IV.

- 4. Mason Type M, WFB.
- B. Concrete Inertia Base, Type B-2:
 - 1. Vibration isolator manufacturer shall furnish rectangular structural concrete forms for floating foundation. Bases for split case pumps shall be large enough to provide support for suction and discharge base ells. The base depth shall be a minimum of 1/10 of the longest span but not less than 6" or greater than 14".

Forms shall include minimum concrete reinforcement consisting of $\frac{1}{2}$ " bars or angles in place in 6" centers running ways and a layer 1 $\frac{1}{2}$ " above the bottom and a top layer of reinforcing steel as above for all bases exceeding 120" in one direction. Isolators shall be set into pocket housings which are an integral part of the base construction and set at the proper height to maintain a 1" clearance below the base. Bases shall be furnished with templates and anchor bolt sleeves as part of this system.

- 2. Must be utilized with seismic restraint Type I, II or IV.
- 3. Mason Type K, BMK.
- C. Isolated Curb, Type B-3:
 - 1. Curb mounted rooftop equipment shall be mounted on structural spring isolation curbs that directly sit on roof construction and are flashed and waterproofed into roof's membrane waterproofing system. Manufacturer's curb shall not be used.
 - 2. All spring locations shall have removable waterproof covers to allow for spring adjustment and/or removal. All curbs shall be pitched. Contractor shall coordinate required pitch with the structural.
 - 3. Curbs shall have a provision for an optional sound barrier kit.
 - 4. All spring mounts shall be as Isolator Type A.
 - 5. Curbs shall have static deflection.
 - 6. Curbs shall be rated for 1 G of acceleration and shall be wind restrained for 110 mph wind loads.
 - 7. Curbs shall have California OSHPD approval.
 - 8. Sound barrier package, SBC-3. Two layers of waterproof sheetrock and sound insulating material shall be supplied and installed by this contractor.
 - 9. Curbs to be welded to building steel or bolted to concrete decks to attain acceleration criteria.

10. Mason Type RSC.

D. Roof Isolation Rail System, Type B-4: Rooftop fans, condensing units, exterior ducted air handling units, etc., shall be installed on continuous equipment support piers which shall combine a regular equipment support and an isolation system into one assembly. The system shall be designed with 2" or 3" static deflection steel springs which are both adjustable, removable, and interchangeable after equipment has been installed. The system shall maintain the same operating and installed height both with and without the equipment load and shall be fully restrained during wind load conditions allowing no more than ¹/₄" motion in any direction. The isolation pier shall be designed to accept the membrane waterproofing. The entire assembly shall be cold spray galvanized or plastic coated.

System design permits minimum 1 G of acceleration. Curbs to be welded to building steel or bolted to concrete decks to attain acceleration criteria. Mason Industries Model RSR.

- E. Non-isolated seismic roof curbs, Type B-5:
 - 1. Curb sections shall be either structural steel channels or 12GA. sheet metal.
 - 2. Field assembled joints shall include a minimum of 2 rows of three bolts at each connection.
 - 3. Curb to have a factory installed wood nailer.
 - 4. System to be bolted or welded to deck.
 - 5. System shall be designed for minimum 1/2G. of acceleration.
 - 6. Mason Type RRC.
- F. Dunnage steel mounted rooftop equipment. Type B-6:
 - 1. Rooftop equipment shall be mounted on structural tubular steel boxed rail assembly.
 - 2. Tubular steel rails shall be attached to seismic rated spring vibration isolators.
 - 3. Isolators shall be bolted or welded to dunnage steel to meet seismic criteria of 1/2G acceleration.
 - 4. Entire assembly shall be hot dipped galvanized.
 - 5. Mason Type RSLR.

2.6 FLEXIBLE CONNECTORS:

- A. Elastomer Type FC-1:
 - 1. Manufactured of Kevlar reinforcement and EPDM, both molded and cured with hydraulic presses.

- 2. Straight connectors to have two spheres reinforced with a molded-in external ductile iron ring between spheres.
- 3. Elbows shall be long radius type.
- 4. Rated 250 psi at 170 degrees F. Dropping in a straight line to 170 psi at 250 degrees F for sizes 1-1/2" to 12" elbows. Elbows shall be rated no less than 90% of straight connections.
- 5. Sizes 10" to 12" to employ control cables with neoprene end fittings isolation from anchor plates by means of ½" bridge bearing neoprene bushings.
- 6. Minimum safety factor, 4:1 at maximum pressure ratings.
- 7. Systems bolted to victaulic type couplings or gate, butterfly, or check valves to have a minimum 5/8" flange spacer installed between conductor and coupling on flange.
- 8. Submittals to include test reports.
- 9. Mason Type Safeflex SFDEJ.
- B. Flexible Stainless Hose, Type FC-2:
 - 1. Type 321 stainless steel braided flexible metal hose.
 - 2. 2" pipe size and smaller: threaded carbon steel fittings.
 - 3. $1\frac{1}{2}$ pipe size and larger: Class 150 carbon steel flanges.
 - 4. Suitable for operating pressure with 4:1 minimum safety factor.
 - 5. Flexible Metal Hose Company type DFC and MFC.
- C. Unbraided Exhaust Hose, Type FC-3:
 - 1. Low pressure stainless steel annularly corrugated.
 - 2. Fitted with flanged ends.
 - 3. Maximum temperature 1,500 degrees F.
 - 4. Mason Type SDL-RF.
- D. 60 Degree VEE assembly:
 - 1. Type 304 stainless steel hose and braid.
 - 2. 4" motion in all directions.
 - 3. ASA 150 carbon steel flanges.

PART 3 - EXECUTION

3.1 GENERAL SEISMIC RESTRAINT REQUIREMENTS:

- A. Install seismic restraints in accordance with manufacturers recommendations.
- B. Seismic restraining system Type III: Install taut for non-isolated equipment and slack with ¹/₂" cable deflection for isolated systems.
- C. Seismically restrain all piping, conduit and ductwork with Type III or Type V seismic restraint in accordance with guidelines outlined below. Restraints which are to be used in conjunction with vibration isolators shall be Type III.

- Carbon steel piping shall be braced at maximum 40' intervals and at turns of more than 4'. Lateral bracing at maximum 80' intervals. Nohub piping to be braced at maximum 20' intervals or maximum 40' using ½ G acceleration rated couplings.
- 2. Ductwork shall be braced at maximum 30' and at every turn and duct run end. Lateral bracing at maximum 60'.
- D. Equipment mounted on housekeeping pads: Pads shall be properly doweled or expansion shielded to deck to meet acceleration criteria. Mason Type HPA.
- E. Seismic Restraints are not required for the following:
 - 1. Piping in mechanical rooms or penthouses less than 1-1/4" O.D, except fire protection piping.
 - 2. Piping in other areas less than 2-1/2" O.D. except fire protection piping.
 - 3. Ducts which have a cross sectional area less than 6 square feet.
 - 4. All piping suspended by individual hanger 12" or less in length from the top of the pipe to the bottom of the support for the hanger, except fire protection piping.
 - 5. Fire protection feed mains and cross mains suspended by individual hangers 6" or less in length from the top of the pipe to the bottom of the support for the hanger.
 - 6. All top supported ducts suspended by hangers 12" or less in length from the top of the duct to the bottom of the support for the hanger.
 - 7. Electrical conduit less than 1-1/2" I.D.
- F. For overhead supported equipment, over stress of the building structure must not occur. Bracing can occur from:
 - 1. Flanges to structural beams.
 - 2. Upper or lower truss chords in bar joist construction at panel points.
 - 3. Cast-in-place inserts or drilled and shielded inserts in concrete structures.
- G. Building seismic and expansion joints: Install hinged joints at piping crossing expansion and seismic joints and anchor the piping either side.

Anchors on each end are to be capable of accepting 1.5 times the operating pressure multiplied by the projected area of the pipe.

Fittings shall be able to compensate for 4"motions in all directions.

1. Offset shall be accomplished by the annular motion of a double sphere connector (TYPE FC-1) bolted to each end of an intermediate steel pipe. Bracket each joint with hinged steel connections. Hinge shall have a pin / slot assembly on both sides. The completed assembly shall be Mason Type Safeflex SFDEJ-HE.

3.2 GENERAL VIBRATION ISOLATION REQUIREMENTS:

- A. Install isolators in accordance with manufacturer's recommendations. Vibration isolators shall not cause any change of position resulting in stresses or misalignment.
- B. Mechanical equipment shall be isolated from the building structure by means of noise and vibration isolators.
- C. Each fan and motor assembly shall be supported on a single structural steel frame (where noted on the isolation and seismic schedule). Flexible duct connections shall be provided at inlet and discharge ducts.
- D. Provide pairs of horizontal limit springs (Thrust restraints) on fans with more than 6.0 inch static pressure, and on hanger supported, horizontally mounted axial fans where indicated
- E. Provide resiliently mounted equipment, piping, and ductwork with seismic snubbers. Each inertia base shall have minimum of four seismic snubbers located close to isolators. Snub equipment designated for post disaster use to 0.05 inch (1.5 mm) maximum clearance. Other snubbers shall have clearance between 0.15 inch (4 mm) and 0.25 inch (7mm).]
- F. Ductwork connected to rotating equipment shall be supported with Type C or Type F isolators for the first three support points.
- G. Installation of piping vibration isolators:
 - 1. All piping, except fire protection standpipe systems, is included under this section.
 - 2. Vibration isolators shall be installed on all piping outside the shafts as follows:
 - a. Piping in mechanical rooms.
 - b. Piping where exposed on roof.
 - c. Piping connected to rotating equipment and pressure reducing stations.
 - 3. Horizontal suspended pipe 2" and smaller and all steam piping shall be suspended by Type E isolator with a minimum 3/8" deflection. Water pipe larger than 2" shall be supported by Type C or Type F isolator with minimum 1" whichever is greater.
 - 4. Horizontal pipe floor supported at slab shall be supported via Type A with a minimum static deflection of 1" or same deflection as isolated equipment to which pipe connects, whichever is greater.

- 5. Vertical riser pipe supports under 2" diameter shall utilize Type G isolation pads.
- 6. Vertical riser guides, if required, shall avoid direct contact of piping with building.
- 7. Pipe anchors or guides, where required, shall utilize resilient pipe anchors, Mason Industries Type ADA, or equivalent, to avoid direct contact of piping with building.
- 8. Isolated piping which requires sway bracing shall utilize two neoprene elements, Type G to accommodate tension and compression forces.
- 9. Pipe extension and alignment connectors: Provide connectors at riser takeoffs, cooling and heating coils, and elsewhere as required, to accommodate thermal expansion and misalignment.

H. <u>Pipe Isolation Schedule</u>

PIPE SIZE - INCH (MM)	ISOLATED DISTANCE FROM EQUIPMENT
1 (25)	120 diameters (3.0m)
2 (50)	90 diameters (4.5m)
3 (80)	80 diameters (6.0m)
4 (100)	75 diameters (7.5m)
6 (150)	60 diameters (9.0m)
8 (200)	60 diameters (12.0m)
10 (250)	54 diameters (13.5m)
12 (300)	50 diameters (15.0m)
16 (400)	45 diameters (18.0m)
24 (600)	38 diameters (23.0m)

3.3 EQUIPMENT INSTALLATION:

- A. Requirements for installation on concrete inertia bases shall be as follows:
 - 1. Minimum operating clearance between concrete inertia and base and housekeeping pad or floor shall be 1".
 - 2. The equipment structural steel or concrete inertia base shall be placed in position and supported temporarily by blocks or shims, as appropriate, prior to the installation of the machine or isolators.
 - 3. The isolators shall be installed without raising the machine and frame assembly.
 - 4. After the entire installation is complete and under full operational load, the isolators shall be adjusted so that the load is transferred from the blocks to the isolators. When all isolators are properly adjusted, the blocks or shims shall be barely free and shall be removed.
 - 5. Install equipment with flexibility in wiring connection.
 - 6. Verify that all installed isolator and mounting systems permit equipment motion in all directions. Adjust or provide additional resilient restraints to flexibly limit start-up equipment lateral motion to ¹/₄".

7. Prior to start-up, clean out all foreign matter between bases and equipment. Verify that there are no isolation short circuits in the base, isolators, or seismic restraints.

3.4 INSPECTION:

A. Upon completion of the installation of all vibration isolation, flexible connections and seismic restraints, the manufacturer's local representative shall visit the project job site, visibly inspect all installations and report, in writing, any and all deficiencies from the specifications. Any additional corrective measures required to put the system in total compliance shall be the responsibility of the installing contractor.

END OF SECTION 23 05 48

SECTION 23 05 93

TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General Provisions of the Contract, including General and Supplementary Conditions and General Requirements, apply to the work specified in this Section.
- B. The General Requirements in Section 200050 shall also govern the work under this Section.
- C. Examine all drawings and data and coordinate the work of this Section with all related and adjoining work.

1.2 SCOPE OF WORK:

A. Provide all labor, materials, equipment and tools required to complete the work described and shown on the contract drawings.

PART 2 - PRODUCTS

2.1 PRODUCTS:

A. None required.

PART 3 - EXECUTION

3.1 GENERAL:

- A. Work shall be performed only by a firm which employs certified testing, adjusting and balancing technicians as listed by the Sheet Metal Industry National Certification Board of TAB Technicians. The work may be performed by a certified Test, Adjusting and Balancing technician who may be assisted by other TAB technicians. This firm shall provide personnel trained and experienced in system balancing. This requirement will not be waived under any condition.
- B. Before submitting system performance data for approval or acceptance, the firm shall perform all necessary tests and make all necessary adjustments as required to obtain the flow as called for on the Contract Documents.
- C. The balance reports shall include the names, signatures and registration numbers of the technicians assigned to the project. Submit reports prior to final payment.

3.2 ACCEPTABLE FIRMS:

A. Contractor shall submit the name of the proposed balancing contractor at the time of the bid. Request to employ the balancing and testing firm must be accompanied by a complete brochure of the firm listing previous installations successfully balanced, length of time in business, names and qualifications of employees and list of instruments available for use on the project.

3.3 HYDRONIC SYSTEMS:

- A. Prior to the start of balancing, the firm shall check the rotation of all pumps.
- B. The firm shall compile the following data for each pump insofar as they apply and shall include it on the final submittal:

PUMP DESCRIPTIVE DATA

Pump Number System Served Pump Size Pump Make Pump Horsepower Motor Safety Factor Motor Manufacturer & Size Voltage & Phase

PUMP DESIGN & DELIVERED CONDITIONS

Pump Rpm Pump Inlet & Outlet Pressure Amperage Brake Horsepower Gpm Supply

SYSTEM DESIGN & DELIVERED CONDITIONS

Flow (Gpm) through each pump Inlet & Outlet temperature at 3-way valve Flow (Gpm) through each coil Inlet & Outlet Pressure at each coil Inlet & Outlet temperature at each coil Type of instrument and method used

3.4 INSTALLATION TOLERANCES:

- A. Adjust heating system to the following tolerances:
 - 1. Supply water temperature 80 degree F to 120 deg. F 0% to +10% of design value.
 - 2. Supply water temperature 120 degree F to 160 deg. F -5% to +10% of design value.
 - 3. Supply water temperature above 160 degree F -10% to +10% of design value.

3.5 FIELD VERIFICATION:

A. The design Engineer may request verification of data contained in the balancing report. If requested the TAB technician whose initials appear on the data sheets shall take outlet and inlet readings selected at random by the Engineer who will compare these readings to those in the submitted report. If the field verification is not satisfactory, the firm doing the TAB work shall completely rebalance the system and a new report shall be prepared and submitted for approval.

END OF SECTION 23 05 93

SECTION 23 07 00

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General Provisions of the Contract, including General and Supplementary Conditions and Division 1, General requirements, apply to the work specified in this Section.
- B. The General Requirements in Section 200050 shall also govern the work under this Section.
- C. <u>Scope of Work</u>: This Section contains details for the insulation of pipe, ductwork and equipment installed under Division 23.

1.2 SUBMITTALS:

A. In accordance with Section 200050, the following items shall be submitted for approval.

Piping insulation Fitting insulation Equipment insulation

1.3 MECHANICAL SYSTEMS INSULATION:

- A. Furnish and install all thermal and protective insulation as specified herein for piping, and equipment as shown on the drawings.
- B. The following mechanical items shall be insulated: Piping - hot water supply and return
 Fittings - Valve bodies, Victaulic couplings, elbows, tees, etc.
 Equipment insulation

1.4 SYSTEM PERFORMANCE

- A. Insulation materials furnished and installed hereunder should meet the minimum thickness requirements of ASHRAE 90.1 (2013), "Energy Efficient Design of New Buildings," of the American Society of Heating, Refrigeration, and Air Conditioning Engineers. However, if other factors such as condensation control or personnel protection are to be considered, the selection of the thickness of insulation should satisfy the controlling factor.
- B. Insulation materials furnished and installed hereunder shall comply with NFPA 255 and shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with the following testing standard:

Underwriters' Laboratories, Inc. UL 723 Adhesives used for applying the sealed jackets shall also conform to these same ratings. The use of wheat paste or any other material not meeting these requirements will not be allowed.

1.5 QUALITY ASSURANCE

- A. Insulation materials and accessories furnished and installed hereunder shall, where required, be accompanied by manufacturers' current submittal or data sheets showing compliance with applicable specifications.
- B. Insulation materials and accessories shall be installed in a workmanlike manner by skilled and experienced workers who are regularly engaged in commercial insulation work.
- C. All covering and insulating materials shall be manufactured by Owens-Corning, Knauf, Johns Manville or Armstrong.

1.6 SEAMS:

A. On exposed insulation, all longitudinal seams shall be kept at the top and back of the pipe and circumferential joints shall be kept to a minimum. Raw end of insulation shall be concealed by neatly folding the ends of the jackets. Fittings, valve bodies and flanges shall be furnished with the same jacket materials used on adjoining insulation.

<u>1.7 PRIOR TESTING:</u>

A. Covering shall not be applied until all parts of the work have been tested by the Contractor and reviewed by the Engineer.

1.8 VAPOR BARRIER:

- A. Vapor barrier shall be applied in accordance with the manufacturer's instructions to maintain the integrity of the vapor barrier on cold systems.
- B. An approved vapor retarder mastic compatible with PVC must be applied between pipe insulation and fitting cover, and on fitting cover and throat overlap seam.
- C. For fittings where operating temperature is below 45 deg. For where pipe insulation thickness is greater than 1 ½", two or more layers of Hi-Lo temp insulation inserts shall be installed beneath fitting cover.

1.9 METAL SHIELDS:

A. Metal shields, 16 gauge galvanized, shall be applied between hangers or supports and the pipe insulation. Shields shall be roll formed to fit the insulation and shall extend up to the center line of the pipe and the length specified for the insert. Insulation shall be rigid type for length of shield to prevent crushing.

1.10 DELIVERY AND STORAGE OF MATERIALS

A. All of the insulation materials and accessories covered by this specification shall be delivered to the job site and stored in a safe, dry place with appropriate labels and/or other product identification.

B. The contractor shall use whatever means are necessary to protect the insulation materials and accessories (wick material, sealing tape, etc) before, during, and after installation. No insulation material shall be installed that has become damaged in any way. The contractor shall also use all means necessary to protect work and materials installed by other trades.

PART 2 - PRODUCTS

2.1 PIPING:

- A. Insulate all new domestic hot, cold and recirculating hot water lines with Johns Manville Fiberglass ASJ with S.S.L. II, pipe insulation with double self-sealing lap having a factory applied jacket. All horizontal and vertical insulated piping located below 8'-0" AFF level and not protected with enclosures shall be protected with Zeston 2000 P.V.C. 30 Mil jacketing. Outdoor, exposed piping shall be protected with aluminum jacket. All horizontal and vertical insulated pipes located in the Boiler Room shall be protected with color coded Zeston 300 Series 30 Mil jacket. Acceptable equals are by SpeedLine or Proto.
- B. All piping shall be covered as follows: Apply insulation to clean dry pipe with side and end joints butted tightly. Seal lap of jacket and butt joint strips with Benjamin Foster 82-07 vapor barrier lap adhesive.

Insulate fittings, flanges and valves of piping with mitered pipe insulation, or F/G premolded fittings made smooth with insulating cement and jacket with glass cloth saturated with Benjamin Foster 30-60 lagging adhesive. Vinyl or plastic fitting jackets will be allowed.

- C. Insulate chilled water, condensate piping the same as for hot piping above except vapor seal all joints, seams, elbows and fittings.
- D. Foam insulation:
 - 1. Piping and Fittings. MicroLok plain pipe insulation shall be wired or taped in place over clean, dry pipe with all joints butted firmly together. Vapor retarder shall be Micro-Lok AP-T plus.
 - 2. The insulation shall be finished with metal jacketing with a laminated moisture retarder. Metal jacketing shall be overlapped 2 to 3 inches (51 to 76 mm) and held in place with sheet metal screws or metal bands.
 - 3. Elbows and tees shall be finished with matching metal fitting covers. Other fittings in metal-jacketed systems shall be finished with conventional weather-resistant insulating materials with painted aluminum finish.

Piping System Types	Fluid Temp. Range	Runouts 2 in +	1 in. and less	1-1/4 to 2 in.	2-1/2 to 4 in.	5 and Larger
	F	in.	in.	in.	in.	in.
Heating Systems						
Hot Water						
Low Temp	120-200	0.5	1.0	1.0	1.5	1.5

E. Provide minimum insulation thickness in accordance with the following table. Minimum Pipe Insulation

2.2 FITTING COVERS:

- Fitting covers may be used in lieu of insulating cement and jacket. Provide fitting covers in Zeston
 2000 P.V.C. (20 Mil thickness) by Johns Manville. Provide color coded fitting covers in Zeston
 300 Series 30 Mil jacket for fittings located in the Boiler Rooms. Acceptable substitutions are by
 SpeedLine or Proto.
- B. General The matching insert (fiberglass) should either be wrapped completely around the fitting or snugly positioned inside the fitting for proper fit. The insert shall cover the full inner surface area of the fitting cover. The fitting cover is then to be applied over the fitting and insert, and the throat secured by either tack fastening, taping, or banding.
- C. Cold Pipe Fitting systems below ambient temperature must have a continuous vapor barrier, either with pressure sensitive PVC Tape, or an approved adhesive system. When PVC Tape is used, a 2" downward lap is required. On cold lines in severe ambient temperatures, the fiberglass insert shall be the same thickness as the adjacent pipe insulation. All joints shall then be sealed with PVC Tape.

2.3 COMBUSTION AIR PIPE:

- A Insulate combustion air pipe in Mechanical Room with 1" thick, R-5, fiberglass ASJ-25 equipment insulation.
- B. Insulation shall be cut to fit the shape and contour of the equipment. All voids between pipe surface and insulation shall be packed with light density fiberglass. Impale insulation over welded pins on 12" centers and secure in place with speed washers.
- C. The insulation shall be vapor sealed to provide a complete airtight envelope. Vapor barrier shall consist of one layer of Ludlow Foil Barrier Paper smoothly adhered to the insulation or cement surface with Benjamin Foster 82-07 Vapor Barrier Lap Adhesive.

PART 3 – EXECUTION

3.1 SITE INSPECTION

- A. Before starting work under this section, carefully inspect the site and installed work of other trades and verify that such work is complete to the point where installation of materials and accessories under this section can begin.
- B. Verify that all materials and accessories can be installed in accordance with project drawings and specifications and material manufacturer's recommendations.
- C. Verify, by inspecting product labeling, submittal data, and/or certifications which may accompany the shipments, that all materials and accessories to be installed on the project comply with applicable specifications and standards and meet specified thermal and physical properties.

3.2 PREPARATION

- A. Ensure that insulation is clean, dry, and in good mechanical condition and that all factoryapplied facings are intact and undamaged. Wet, dirty, or damaged insulation is not acceptable for installation.
- B. Ensure that pressure testing of piping and fittings has been completed prior to installing insulation.

3.3 INSTALLATION

- A. General
 - 1. Install all insulation materials and accessories in accordance with manufacturer's published instructions and recognized industry practices to ensure that it will serve its intended purpose.
 - 2. Install insulation on piping subsequent to painting, and acceptance tests.
 - 3. Install insulation materials with smooth and even surfaces. Insulate each continuous run of piping with full-length units of insulation, with single cut piece to complete run. Do not use cut pieces or scraps abutting each other. Butt insulation joints firmly to ensure complete, tight fit over all piping surfaces.
- B. Fittings
 - 1. Wrap valves, fittings, and similar items in each piping system with wicking material to ensure a continuous path (100% coverage) for the removal of condensation.
 - 2. Cover valves, fittings, and similar items in each piping system using one of the following:

- a. Mitered sections of insulation equivalent in thickness and composition to that installed on straight pipe runs.
- b. PVC Fitting Covers insulated with material equal in thickness and composition to adjoining insulation.
- 3. Seal all fitting joints with contractor supplied VaporWick Sealing Tape or approved vapor retarder mastic compound.
- C. Penetrations

Extend piping insulation without interruption through walls, floors and similar piping penetrations.

3.4 FIELD QUALITY ASSURANCE

A. Upon completion of all insulation work covered by this specification, visually inspect the work and verify that it has been correctly installed. This may be done while work is in progress, to assure compliance with requirements herein to cover and protect insulation materials during installation.

3.5 PROTECTION

- A. Replace damaged, removed or disturbed insulation with appropriate fiberglass insulation.
- B. The insulation contractor shall advise the general and/or the mechanical contractor as to requirements for protection of the insulation work during the remainder of the construction period, to avoid damage and deterioration of the finished insulation work.

3.6 SAFETY PRECAUTIONS

- A. Insulation contractor's employees shall be properly protected during installation of all insulation. Protection shall include proper attire when handling and applying insulation materials, and shall include (but not be limited to) disposable dust respirators, gloves, hard hats, and eye protection.
- B. The insulation contractor shall conduct all job site operations in compliance with applicable provisions of the Occupational Safety and Health Act, as well as with all state and/or local safety and health codes and regulations that may apply to the work.

END OF SECTION 23 07 00

SECTION 23 13 13

UNDERGROUND STORAGE TANK REMOVAL

PART 1 - GENERAL

1.1 REFERENCES

- A. The publications listed below form a part of this section to the extent referenced. The publications are referenced in the text by basic designation only.
 - 1. AMERICAN PETROLEUM INSTITUTE (API)
 - 2. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)
 - 3. CODE OF FEDERAL REGULATIONS (CFR)
 - 4. ENVIRONMENTAL PROTECTION AGENCY (EPA)
 - 5. LOCAL ORDINANCE K-2

1.2 MEASUREMENT AND PAYMENT

A. Compensation for removal of contaminated soil shall be paid as a unit cost. This unit cost includes testing, excavation, stockpiling, transportation and disposal of the contaminated soil and backfilling with non-contaminated soil. Payment for all other work shall be under the base bid for the tank removal and shall constitute full payment for all work defined in the contract documents including testing of the contents, excavation and disposal of the tank, and testing of the underlying soil.

1.3 SUBMITTALS

- A. The following shall be submitted in accordance with the requirements of Section 200050 of the specifications.
 - 1. Work Plan
 - a. The Contractor shall develop, implement, maintain, and supervise as part of the work, a comprehensive plan for tank removal and related operations. The Work Plan shall be based on work experience, on the guidance provided in this specification, and on the following references:

API RP 1604. API RP 2015. API RP 2003 API Publ 2217. API Publ 2219.

- b. The Work Plan shall be submitted within 30 days after notice to proceed. No work at the site, with the exception of site inspections and mobilization, shall be performed until the Work Plan is approved. The Contractor shall allow 30 days in the schedule for the Meriden Public Schools's review and approval.
- c. No adjustment for time or money will be made for resubmittals required as a result of noncompliance. At a minimum the Work Plan shall include:
 - Scheduling and operational sequencing.

- Discussion of the approach, tank cleaning, and tank cutting procedures.
- A Chemical Data Acquisition Plan which describes sampling procedures and lists analysis parameters, methods, laboratory or laboratories and:
- Soil sampling locations and rationale for locations.
- Explanation of how the analytical results will be used.
- Identification of applicable regulatory requirements and permits.
- Methods to be employed for residue, vapor, liquid, and contaminated water removal, purging and storage and methods proposed for control of surface water.
- Identification of waste, tank and contaminated soil transporters and means of transportation.
- Disposal facilities and alternate disposal facilities and means of disposal or remediation.
- Borrow source.
- Spill prevention plan.
- Spill contingency plan.
- Decontamination procedures.
- 2. Qualifications: A written statement that the Contractor meets the requirements in paragraph QUALIFICATIONS.
- 3. Test Reports: Test results for the fill material, underlying soil, contents of the tank and discharged water. The reports shall include the chain-of-custody records.
- 4. Records
 - a. Shipping Manifest: Manifest in accordance with CFR 40 Part 262 Section 23 and State regulations.
 - b. Closure Record: A report prepared in accordance with paragraph TANK CLOSURE REPORT.

1.4 QUALIFICATIONS

A. The Contractor shall have a minimum of 2 years of tank removal experience and shall be certified by the State of Connecticut for tank removal work.

1.5 REGULATORY REQUIREMENTS

- A. Statutes and Regulations
 - 1. Tank closure shall be carried out in accordance with the requirements identified in CFR 40 Part 280 as well as the applicable local and State of Connecticut regulations. Hazardous material shall be transported in accordance with CFR 40 Part 263 to disposal facilities that operate in accordance with CFR 40 Part 264 and CFR 40 Part 265.

B. Notification

1. The Contractor shall notify the Meriden Public Schools's representative 10 days prior to tank removal. The Contractor shall be responsible for contacting the Authorities having jurisdiction in accordance with the applicable reporting requirements.

1.6 PROJECT/SITE CONDITIONS

A. The work consists of removal, decontamination and disposal of underground storage tank, associated piping and ancillary equipment. The tank is constructed of steel and is at the location shown on the drawings. The tank was used for storing fuel oil. Prior to removal and disposal of the tank, the tank shall be emptied of any remaining fuel oil. The fuel oil shall be stored on site and shall be placed into the new tank to be installed. The contractor shall provide all temporary storage containers and appurtenances required. Residue remaining in the tank is considered a hazardous waste. The Contractor is responsible for verifying all actual site conditions prior to submitting a bid.

PART 2 - PRODUCTS

2.1 BACKFILL MATERIAL

A. Non-contaminated material removed from the excavation may be used for backfill in accordance with Paragraph BACKFILLING, additional backfill material shall be obtained from off-site. Backfill shall be classified in accordance with ASTM D 2487 as GW, GP, GM, GC, SW, SP, SM, SC, MH, CL, or CH and shall be free from roots and other organic matter, trash, debris, snow, ice or frozen materials. If off-site materials are used, soil classification test results shall be approved prior to bringing the material onsite.

PART 3 - EXECUTION

3.1 GENERAL

- A. Safety Guidelines
 - 1. Personnel working inside and in the general vicinity of the tank shall be trained and thoroughly familiar with the safety precautions, procedures, and equipment required for controlling the potential hazards associated with this work.
 - 2. Personnel shall use proper protection and safety equipment during work in and around the tank as specified in API Publ 2217, API RP 1604, and the contract clauses.
- B. Burning and Explosives
 - 1. Use of explosives or burning debris will not be allowed.

3.2 TANK CONTENTS VERICATION

- A. Sampling
 - 1. Sampling of tank residues and liquids is not required where the contents of the tank is adequately documented. If contents of the tank are unknown or the records indicating the materials stored are unavailable, the Contractor shall provide sampling and analysis to the extent required by the approved off-site permitted treatment, storage or disposal (TSD) facility receiving the material.
- B. Analysis
 - 1. Where tank contents testing is required, the Contractor shall have samples tested for the parameters listed herein. Analyses shall be in accordance with EPA SW-846 and include total recoverable petroleum hydrocarbons (TRPH).
- C. Characterization
 - 1. Prior to removing any of the tank contents, the contents shall be characterized to determine if the tank contents must be disposed as a hazardous waste based on local, state, and Federal disposal regulations. The liquid shall be characterized in accordance with CFR 40 Part 261, Subpart C. The waste contents determination and accompanying test results for each phase present in the tank shall be submitted to the Engineer. The Contractor shall be responsible for any additional requirements identified by the disposal facility. The tank contents shall not be removed until approval is given by the Engineer.

3.3 TOPSOIL

A. Uncontaminated topsoil shall be stripped and stockpiled separately for reuse at a location approved the Meriden Public Schools if it meets the requirements of clean fill given in Paragraph BACKFILLING.

3.4 TANK REMOVAL

- A. Before excavating, residue, liquids, piping, and ancillary equipment shall be removed from the tank and the tank shall be purged and vented in accordance with API RP 1604 and as specified herein.
 - 1. Removal of Tank Liquid, Residue, and Contaminated Water
 - a. Tank liquids, residues, and contaminated water shall be contained, and stored onsite, prior to disposal. Contaminated water shall be treated as specified. Residue, liquids and contaminated water, shall be analyzed and segregated to recover reusable products by the Contractor prior to being transported to the approved treatment, storage and disposal (TSD) facility. Tank liquids, residues, and contaminated water shall be removed and disposed of by the Contractor. The Contractor shall be responsible for obtaining all required permits. Usable product shall be the property of the Meriden Public Schools. The Contractor shall provide approved containers, vehicles, equipment, labor, signs, labels and manifests, necessary for accomplishment of the work including materials necessary for cleaning up spills that may occur from tank removal operations.
- B. Contaminated Water Disposal
 - 1. General
 - a. Sampling and analysis shall be performed prior to disposal for every 500 gallons of liquid treated. Analyses for contaminated water to be taken to an off-site treatment facility shall conform to the requirements of the treatment facility with documentation of all analysis performed furnished to the Engineer in accordance with Paragraph Records. Liquids shall be contained, stored onsite, and analyzed prior to being transported to the approved treatment, storage and disposal facility and disposed of by the Contractor in accordance with applicable Federal and state disposal regulations.
 - b. The Contractor shall provide approved containers, vehicles, equipment, labor, signs, labels and manifests, necessary for accomplishment of the work. Sampling and analyses of contaminated water and treated water and the Contractor and laboratory quality assurance program shall be in accordance with EPA SW-846.

- 2. Treatment
 - a. Contaminated water shall be treated off-site in accordance with all applicable codes. If the tank contents are to be treated onsite, the proposed treatment shall be specified in the Work Plan. Temporary storage and treatment equipment shall be installed in the general vicinity of the tanks. Treated effluent shall be sampled and analyzed and the results approved by the Engineer before discharge to the surface. Treated effluent shall be adjusted to have a pH between 6 and 9.
- C. Purging
 - 1. Prior to excavation beyond the top of the tank, flammable and toxic vapors shall be purged from the tank in accordance with API RP 1604 with the exceptions that filling with water shall not be used and if dry ice is employed the Contractor shall use a minimum of 1.8 kg per 500 L (3 pounds per 100 gallons) of tank volume. The tank atmosphere shall be continuously monitored for combustible vapors.
- D. Excavation
 - 1. Exploratory Excavations
 - a. Exploratory trenches shall be excavated as necessary to determine the tank location, limits and the location of ancillary equipment.
 - 2. Tank Excavation
 - a. Excavation around the perimeter of the tank shall be performed in a manner that will limit the amount of potentially contaminated soil that could be mixed with previously uncontaminated soil. Contaminated soil shall be segregated in separate stockpiles.
 - b. Surface water shall be diverted to prevent direct entry into the excavation. Dewatering of the excavation will be limited to that necessary to assure adequate access to the tank and piping and to assure a safe excavation. Dewatering may result in the production of contaminated water and/or free product. Free product shall be recovered from the groundwater only as part of necessary dewatering.
 - 3. Open Excavations
 - a. Open excavations and stockpile areas shall be secured while awaiting verification test results from the soil beneath the tank. The excavation shall not be backfilled without approval from the Engineer and the code authorities having jurisdiction. The Contractor shall divert surface water around excavations to prevent water from directly entering into the excavation.

- 4. Stockpiles
 - a. Uncontaminated excavated soil shall be stockpiled and used for backfill in the tank excavation prior to using borrow material. Excavated material which is visibly stained and which has an obvious petroleum odor or as required by the State of Connecticut shall be considered contaminated and shall be stockpiled for sampling in accordance with Paragraph Stockpiled Material Sampling. Uncontaminated soil shall be stockpiled separately at a safe distance from the contaminated soil, but adjacent to, the excavation. Contaminated soil shall be placed on an impermeable geomembrane a minimum of 0.762 mm (30 mils) thick, and covered with a 0.254 mm (10 mil) sheet of geomembrane. The geomembrane shall be placed such that the stockpiled soil does not come into contact with surface water run-off. The 0.254 mm (10 mil) geomembrane cover shall prevent rain or surface water from coming into contact with the contaminated soil, as well as limit the escape of the volatile constituents in the stockpile.

E. Removal

- 1. Tank: The tank shall be removed from the excavation and the exterior cleaned to remove all soil and inspected for signs of corrosion, structural damage, or leakage. All materials coming into contact with the tank, or in the vicinity of the excavation such as shovels, slings and tools shall be of the non-sparking type. After removal from the excavation, the tank shall be placed on a level surface adjacent to the tank excavation and secured with wood blocks to prevent movement.
- 2. Contaminated Soil: After the tank has been removed from the ground, the adjacent and underlying soil shall be examined for any evidence of leakage. The soil shall be visually inspected for staining and also screened for the presence of contamination using a real time vapor monitoring instrument. Contaminated soil shall be transported off-site for disposal.
- F. Tank Cleaning
 - 1. Exterior: Uncontaminated soil shall be removed from the tank exterior to eliminate soil deposition on roadways during transportation to a temporary storage area, ensure markings will adhere to the tank surface, and simplify tank cutting. Soil shall be removed using non-sparking tools. Soil removal shall be accomplished on a geomembrane adjacent to the tank removal site as approved by the Engineer. Uncontaminated Soil removed from the tank exterior shall be recovered and used as backfill in the former tank excavation. Soil believed to be contaminated shall be removed and collected on a 0.762 mm (30 mil) impermeable geomembrane and stockpiled with other contaminated soil removed from the excavation.

- 2. Temporary Storage
 - a. If the tank is stored after the tank exterior is cleaned and ancillary equipment is removed and prior to being cut into sections, the tank shall be labeled as directed in API RP 1604, placed on blocks, and temporarily stored on a flat area adjacent to the excavation.
 - b. Prior to cleaning the stored on a flat area adjacent to the excavation. Prior to cleaning the tank interior the tank atmosphere shall be monitored for combustible vapors and purged if combustible vapors are detected.
- 3. Interior
 - a. The tank interior shall be cleaned using a high pressure (greater than 3.45 MPa (500 psi)) low volume (less than 0.13 L/s (2 gpm) water spray or steam cleaned until all loose scale and residue is removed, and contamination in the form of a sheen is no longer visible in the effluent stream. All contaminated water resulting from cleaning operations shall be handled in accordance with Paragraph Contaminated Water Disposal. Cleaning shall be accomplished in a manner that eliminates the need for personnel to enter the tank to the greatest extent possible. Cleaning shall be done using specially designed tank cleaning equipment which allows the tank to be cleaned prior to cutting into sections without requiring personnel to enter the tank or, if less specialized equipment is used, the tank shall be partially dissected to overcome confined space entry hazards by removing the end walls. In either case, the cutting operation shall be accomplished using nonsparking or non-heat producing equipment.

3.5 SOIL EXAMINATION, TESTING, AND ANALYSIS

- A. General: After soil excavation is complete, the excavation shall be sampled in accordance with State regulations. Samples may be obtained from the pits using a backhoe with a Shelby tube attached to the bucket. Sample preservation and analytical procedures shall conform to EPA SW-846.
- B. Stockpiled Material Sampling: Stockpiled contaminated soil shall be sampled and preserved in accordance with EPA SW-846. Sampling locations, number and specific procedures shall be as required by the State and the disposal facility.
- C. Analysis: Soil samples from the excavation and stockpiled material shall be tested in accordance with EPA SW-846 for the following parameters: total recoverable petroleum hydrocarbons (TRPH). Copies of all test results shall be provided to the Engineer. The maximum allowable laboratory detection limits shall be 10 ppm for TRPH. The testing laboratory and Contractor shall adhere to the quality control program, including spikes, blanks, and duplicates, of EPA SW-846.

3.6 BACKFILLING

A. The tank area and any other excavations shall be backfilled only after the soil test results have been approved. The excavation shall be dewatered if necessary. Stockpiled material subjected to chemical confirmation testing shall be used as backfill if it is found to conform to the requirements of clean fill per appropriate state and local regulations ppm of total recoverable petroleum hydrocarbons. The excavation shall be backfilled within 48 hours after the bottom of the tank excavation is determined to have soil contamination levels below the state standards or after being directed to do so by the state inspector. Backfill consisting of clean fill shall be placed in layers with a maximum loose thickness of 200 mm, (8 inches), and compacted to 90 percent maximum density for cohesive soils and 95 percent maximum density for cohesionless soils. Density tests shall be performed by an approved commercial testing laboratory or by facilities furnished by the Contractor. A minimum of one density test shall be performed on each lift. Laboratory tests for moisture density relations shall be determined in accordance with ASTM D 1557, Method B, C, or D or ASTM D 3017. A mechanical tamper may be used provided that the results are correlated with those obtained by the referenced hand tamper. Field in-place density shall be determined in accordance with ASTM D 1556, ASTM D 2922, or ASTM D 2167.

3.7 DISPOSAL REQUIREMENTS

- A. General
 - 1. Disposal of hazardous wastes shall be in accordance with all local, State, and Federal solid and hazardous waste laws and regulations, as well as the Resource Conservation and Recovery Act (**RCRA**), and conditions specified herein. These services shall include all necessary personnel, labor, transportation, packaging, detailed analyses (if required for disposal, manifesting or completing waste profile sheets), equipment, and reports.
 - 2. Liquids removed from the tank shall be recycled to the greatest degree practicable. All contaminated soil shall be treated as a hazardous waste. The tanks removed shall be disposed of at a state approved facility.
- B. Tank and Ancillary Equipment Disposal
 - 1. After the tank, piping, and ancillary equipment have been removed from the excavation and the tank cleaned, the tank shall be cut into sections with no dimension greater than 1500 mm. (5 feet). Tank and piping sections shall be disposed of in a State approved offsite disposal facility. The tank shall be cut into sections prior to being taken from the tank removal site. The Contractor shall not sell the tank intact. Ancillary equipment shall be disposed of at an approved off-site disposal facility. Piping shall be disconnected from the tank and removed unless otherwise indicated.
- C. Transportation of Wastes: Transportation shall be provided in accordance with Department of Transportation (**DOT**) Hazardous Material Regulations and State and local requirements, including obtaining all necessary permits, licenses, and approvals. Evidence that a State licensed waste transporter is being used shall be included in the **SUBMITTALS**.
- D. Salvage Rights: The Contractor shall retain the rights to salvage value of wastes, so long as the requirements of CFR 40 Part 266, or the applicable State requirements are met.

- E. Records
 - Records shall be maintained of all waste determinations, including appropriate results of analyses performed, substances and sample location, the time of collection, and other pertinent data as required by CFR 40 Part 280, Section 74 and CFR 40 Part 262 Subpart D. Transportation, treatment, disposal methods and dates, the quantities of waste, the names and addresses of each transporter and the disposal or reclamation facility, shall also be recorded and available for inspection, as well as copies or originals of the following documents:
 - a. Manifests.
 - b. Waste analyses or waste profile sheets.
 - c. Certifications of final treatment/disposal signed by the responsible disposal facility official. Following contract close out, the records shall become the property of the Government.
- F. Hazardous/Special Waste Manifests
 - 1. For hazardous waste the Contractor shall utilize the **U.S. EPA** approved manifest system so that the wastes can be tracked from generation to ultimate disposal. The manifests shall comply with all of the provisions of the transportation and disposal regulations. The Contractor shall be responsible for preparing manifests for each load and obtaining the appropriate identification numbers and signatures. Prior to transportation of the hazardous waste, all of the established pretransport requirements shall be met. The wastes shall be transported by a certified hazardous waste hauler (i.e., the hauler must have a **U.S. EPA** or appropriate state hazardous waste identification number) in approved containers. All transporters must sign the appropriate portions of the manifest and must comply with al of the provisions established in **DOT** and **RCRA** regulations.
- G. Documentation of Treatment or Disposal
 - 1. The wastes shall be taken to a treatment, storage, or disposal facility which has **EPA** or appropriate state permits and hazardous waste identification numbers and complies with all of the provisions of the disposal regulations. Documentation of acceptance of special waste by a facility legally permitted to treat or dispose of those materials shall be furnished to the Engineer not later than 5 working days following the delivery of those materials to the facility and a copy included in the Tank Closure Report. A statement of agreement from the proposed treatment, storage or disposal facility and certified transporters to accept hazardous wastes shall be furnished in the Work Plan. If the Contractor selects a different facility than is identified in the Work Plan, documentation shall be provided for approval to certify that the facility is authorized and meets the standards specified in **CFR 40 Part 264**.

3.8 SPILLS

- A. Spill Responsibility: Immediate containment actions shall be taken as necessary to minimize effect of any spill or leak. Cleanup shall be in accordance with applicable Federal, State, and local laws and regulations at no additional cost to the Government.
- B. Contractor Reporting Requirements
 - 1. If a spill occurs the Contractor shall immediately notify the Meriden Public Schools and the Engineer. Off the site, the Contractor shall report spills related to project activities to the National Response Center (**NRC**), the Meriden Public Schools, and the Engineer immediately following discovery and shall also comply with applicable State requirements. A written follow-up shall be submitted to the Engineer not later than 7 days after the initial report. The written report shall be in narrative form and as a minimum include the following:
 - a. Description of the material spilled (including identity, quantity, and manifest number).
 - b. Whether amount spilled is **EPA**/State reportable and when and to whom, it was reported.
 - c. Exact time and location of spill, including description of the area involved.
 - d. Receiving stream or waters.
 - e. Cause of incident and equipment and personnel involved.
 - f. Injuries or property damage.
 - g. Duration of discharge.
 - h. Containment procedures initiated.
 - i. Summary of any communications Contractor has with press, agencies, or Government officials other than **COR**.
 - j. Description of cleanup procedures employed or to be employed at the site, including disposal location of spill residue.

3.9 TANK CLOSURE REPORT

- A. For each **UST** site opened, a Tank Closure Report shall be prepared in a standard three ring binder and submitted within 14 days of completing work at each site. Tank Closure Reports shall include the following information as a minimum:
 - 1. A cover letter signed by a Professional Engineer registered in the State of Connecticut certifying that all services involved have been performed in accordance with the terms and conditions of this specification.

- 2. A narrative report describing what was encountered at each site, including:
 - a. The condition of the **UST**.
 - b. Any visible evidence of leaks or stained soils.
 - c. Results of vapor monitoring readings.
 - d. Actions taken including quantities of materials treated or removed.
 - e. Reasons for selecting sample locations.
 - f. Sample locations.
 - g. Collection data such as time of collection and method of preservation.
 - h. Reasons for backfilling site.
 - i. Whether or not groundwater was encountered.
 - j. Copies of all analyses performed for disposal.
 - k. Copies of all waste analyses or waste profile sheets.
 - 1. Copies of all certifications of final disposal signed by the responsible disposal facility official.
 - m. Information on who sampled, analyzed, transported, and accepted all wastes encountered and copies of manifests.
 - n. Copies of all analysis performed for verification that underlying soil is not contaminated, with copies of chain-of-custody for each sample. All analysis shall give the identification number of the sample used. Sample identification numbers shall correspond to those provided on the one-line drawings.
 - o. Scaled one-line drawings showing tank locations, limits of excavation, limits of contamination, underground utilities within 15 m, (50 feet), sample locations, and sample identification numbers.

END OF SECTION 23 13 1 3

SECTION 23 50 00

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General Provisions of the Contract, including General and Supplementary Conditions and General Requirements, apply to the work specified in this Section.
- B. The General Requirements in Section 200050 shall also govern the work under this Section.
- C. Examine all drawings and data and coordinate the work of this Section with all related and adjoining work.

1.2 SCOPE OF WORK:

- A. This Contract includes all labor, material, equipment, tests and appliances required to furnish and install all HVAC as shown on drawings, implied and herein specified.
- B. The present location of the building will be as shown on drawings. Visit the site and examine the Mechanical trades showing all details of construction before submitting proposal.
- C. Connect new boilers and pumps to existing and leave ready to operate. Check all Mechanical and Electrical drawings and coordinate all work accordingly.
- D. Refer to Section 230548 for Seismic Restraints.
- E. Drawings are diagrammatic and indicate the general arrangement of piping and do not show all minor details and fittings. Such items shall be included, as well as reasonable modification, in the layout as directed to prevent conflict with other trades.

1.3 SUBMITTALS:

A. In accordance with Section 200050, the following items shall be submitted for review.

Pipe and fittings Pumps Hydronic Equipment and Specialties Boiler

1.4 MOTOR CONTROL:

A. Each electric motor of 3 phase characteristics shall be furnished with an automatic starter as specified in Section 200050, Motor Control.

PART 2 - PRODUCTS

2.1 PIPE AND FITTINGS:

- A. Copper Tubing:
 - 1. Type "L", ASTM Specifications B88, shall be used for water lines.
 - 2. Fittings shall be wrought copper or cast brass solder- joint pressure rated type.
 - 3. Type "K" shall be used for underground piping with flared fittings.

B. Steel Piping:

- 1. Pipe shall be Standard Wall (Sch. 40) black carbon steel, ASTM A-120, Grade B, with threaded ends for sizes 1/2" through 2", for hot water heating piping.
- 2. All steam condensate return piping shall be run in (SCH 80) black steel.
- 3. Fittings shall be standard weight (125 lbs.), cast iron screwed, ASTM A126, Class A, for sizes 1/2" through 2". Piping 2" and under shall be screwed.
- 4. Victaulic Grade E couplings, fittings and accessories in conjunction with grooved end schedule 40 piping will be permitted in existing and new construction for hot water heating system.

2.2 PIPE AND FITTINGS:

A. All fittings on welded lines shall be furnished in accordance with ASTM A105 Specification designed for welding. Branch outlets on mains 2-1/2" and smaller to be made with Weldolets or Threadolets. Welding fittings on mains and branches 3" and larger are to be full size of reducing tube designed for welding.

All flanged valves 3" and larger and special equipment connections to be installed with weld neck flanges for welded construction.

- B. All nipples shall be extra strong as follows: Pipe size 1/2" to 4" 6" close. Pipe size 5" 12"
 12" close and of the same material as the piping they are used with.
- C. All copper tubing shall be furnished in Type "L" using sweat fittings unless otherwise noted. Copper tubing shall be furnished in Chase, Anaconda, Bridgeport or Revere.
- D. All black steel over 4" or other welded pipe shall have long radius welding ells and tees of the same wall thickness as the pipe. Welding tees will not be required where the mains and branches comply with the following schedule:

Min. Size of Mains	Max. Size of Branch
2 1/2"	3/4"
3"	1 1/4"
4"	2"
5"	3"
6"	4"
8"	6"
10"	8"
-----	-----
12"	10"

- E. Welding flanges shall be slip-on or welding neck type, 300 psig forged steel conforming to ANSI Specification B-16.5.
- F. All necessary precautions shall be taken when welding in the new building to prevent combustion of structure.

2.3 GROOVE PIPING:

- A. Victaulic couplings may be used in lieu of welding, thread or flanging on 2 1/2" through 30" carbon steel pipe, on heating water services from -30 deg. F. to 230 deg. F. within the manufacturer's rated working pressures. Pipe grooving shall be cut grooved and/or rolled grooved as per manufacturer's latest spec. Installation is per manufacturer's latest recommendations. All piping shall be Schedule 40. grooved piping shall be used only in concealed or service areas. Grooved piping will not be accepted in finished areas with no ceiling.
- B. Piping Components Grooved couplings consisting of two or more pieces of ductile or malleable iron. Coupling gaskets will be a synthetic rubber gasket with a central cavity pressure responsive design. Coupling bolts and nuts shall be heat treated carbon steel, track head conforming to physical properties of ASTM-A-183. All grooved couplings shall be as manufactured by Victaulic Co. Style 77, 07 or equal.
- C. For piping 2 1/2" and larger, full size branch connections shall be made with manufactured grooved end tees. Branch connections for less than full size shall be made with Victaulic hole cut products. Style 920 or Style 921 branch connections with locating collar engaging into hole or style 72 outlet coupling used to join grooved pipe and to create a branch connection. Gaskets for branch connection shall be Victaulic Grade "E" EPDM Compound with working temperature of -30 deg. F. to 230 deg. F.
- D. Flanges Vic-Flange Style 741 (2-24") for connection to ANSI class 125 and 150 flanged components.
- E. Fittings Fittings shall be full flow cast fittings, steel fittings or segmentally welded fittings with grooves or shoulders designed to accept Victaulic grooved end couplings.
 - 1. <u>Standard Fittings</u> shall be cast of ductile iron conforming to ASTM A-536 (Grade 65-45-12) or malleable iron conforming to ASTM A-47, Grade 32510, painted with a rust inhibiting modified vinyl Alkyd enamel or hot-dip galvanized to ASTM A-153 or zinc electroplated to ASTM B-633, as required.
 - 2. <u>Standard Steel Elbow Fittings</u> (14" 24"), shall be forged steel conforming to ASTM A-106 Grade B (0.375" wall), painted with rust inhibiting modified vinyl Alkyd enamel or hot-dip galvanized to ASTM A-153.
 - 3. <u>Standard Segmentally Welded Fittings</u> shall be factory fabricated, by fitting manufacturer, of carbon steel pipe as follows, 3/4" 4" conforming to ASTM A-53, Type F; 5" 6" Sch. 40 conforming to ASTM A-53, Type E or S, Grade B; 8" 12" Sch. 30 conforming to ASTM A-53, Type E or S, Grade B; 14" 24" 0.375" wall

conforming to ASTM A-53, Type E or S, Grade B, painted with rust inhibiting modified vinyl Alkyd enamel or hot-dip galvanized to ASTM A-153, as required.

- F. <u>Victaulic Pipe Hanging</u> (Victaulic Hanging Standard A-130)
 - 1. Style 07 Zero-Flex for rigid piping systems should be supported as per Building Services B31.9 Hanging.
 - 2. Style 77 flexible piping systems are supported as per Victaulic Hanging Standard A-130.

2.4 PIPING JOINTS:

A. <u>Welded Joints</u> shall be fusion welded in accordance with American Standard B31.1, Section 6, except as modified hereinafter. Changes in direction of piping shall be made with welding fittings only. Mitering, notching or direct welding of pipe to the main in order to form tees or ells will not be permitted. Branch connections may be made with welding tees or forced branch outlet fittings, as manufactured by Bonney Forge, either being acceptable without size limitation. Bonney Thredolets shall be used in lieu of Hald couplings when reducing from a welded run to a screwed branch. Outlet fittings where used shall be forged, flared for improved flow where attached to the run, reinforced against external strains and designed to maintain full pipe bursting strength.

Fillet welds shall be used for welding screwed and slip-on steel flanges to pipes. Where lateral connections are to be used, either lateral fittings or Bonney Latrolets are acceptable. Wedded joints shall be used in finished areas with no ceiling.

- B. <u>Screwed Joints</u>: The ends of pipes to be threaded shall be cut square and reamed. Pipe threads shall be standard taper, shall be cut straight and clean and to full depth, and shall be free from dirt, chips and burrs when the joint is made. Pipe joint lubricant or compound shall be selected for the pipe line service and shall be applied to male threads only. Screwed joints shall not be caulked.
- C. <u>Flanged Joints</u>: This heading covers flanged joints of all types, including those made with flange unions. Flanged joints shall be made with suitable reinforced gaskets. Clean all parts and align the joint before assembling; support pipes or heavy parts independently. Opposite bolts shall be pulled up successively. Screwed steel flanges shall be welded to pipes; slip-on steel flanges shall be welded front and back.

Cast iron flanges shall not be welded to pipes. If raised face flanges are to be bolted against plain face flanges, the raised face shall be removed and a full face gasket used. Where flanged base elbows are installed, the base shall not be used for anchoring the line or otherwise subjected to tension or shear.

D. <u>Soldered Joints in Copper Tubing</u>: Cut the ends of tubes square, remove burrs, clean tube ends and fitting sockets with emery cloth and remove all particles before applying flux and making the joint. Insert tubes to full socket depth. Use the following solders at the given conditions.

95 - 5% Tin-Antimony/all services/high pressure 250 degrees F. Max. Silver - 35 to 45% alloy-refrigerant piping/high pressure and temperature.

2.5 PIPE HANGERS:

- A. Securely hang and anchor pipe as shown and required with proper provision for expansion, contraction and elimination of undue stress and strain on piping.
- B. Provide a pipe hanger within two (2) feet of each elbow, tee, wye, valve, strainer and similar device.
- C. Secure and support runs at base and at sufficiently close intervals to hold pipe at alignment and to carry safely the weight of piping and contents without undue stress thereon.
- D. Except as indicated to the contrary, secure and support all horizontal piping as follows and required to prevent sagging, undue pipe movement and preserve proper alignment in each run.

<u>Piping</u>	<u>Sizes</u>	Maximum Interval
Cast Iron	All sizes	At each hub or joint
Steel	2" & smaller	Six (6) feet
Steel	2 1/2" & larger	Ten (10) feet
Copper Tubing	1 1/4" & smaller	Five (5) feet
Copper Tubing	1 1/2" & larger	Eight (8) feet

- E. Hangers up to and including 2" shall be the adjustable band type equal to Empire. Figure 310 for iron pipe and Fig. 310CT for copper tubing.
- F. Hangers for piping 2-1/2" and up shall be the clevis type, equal to Empire. Figure 11 for iron pipe and Figure 110CT for copper tubing.
- G. Hangers shall be suspended from one of the following devices:
 - 1. "C" clamps.
 - 2. Trapeze hanger assemblies consisting of back-to-back horizontal steel channels with end-type rod hangers.
 - 3. Expansion shield embedded into concrete or masonry.
- H. On hot water systems, provide over-sized hangers.
- I. Refer to Section 15010 for Seismic Restraints.

2.6 VALVES:

A. This Contractor shall furnish and install valves where shown on plans and also wherever necessary to make the system complete in its operation. All valves shall be as manufactured by Stockham, Jamesbury, Centerline, Appollo, Milwaukee and Victaulic.

Hot Water Heating

2" and smaller	
Ball valves	Apollo 71-100/200
Check valves	Stockham B-310-T

Vertical check valvesStockham B-310-T2-1/2" and larger
Butterfly valvesStockham - LG712-BS3-B (Lug Style)
Centerline - Series 800 S.S. plate and spring, and nypalon seats.

Furnish all valve materials suitable for service intended. No gate valves shall be allowed. Provide all valves with factory installed extension stems.

2.7 UNIONS:

A. All unions shall be furnished in Nibco-633 or equal in Chase, Revere, Jefferson and Anaconda.

2.8 GASKETS:

A. Where flanges occur, they shall be packed with Klinger or approved equivalent high quality non-asbestos material composed of fibers for industrial maintenance service with high chemical stability and heat resistance. Nitrile rubber bonded.

Temperature	750 deg. F. max.
Pressure	1450 psi max.
Compressibility	ASTM F36A
Tensile Strength	ASTM F152

2.9 REAMING OF PIPES:

A. All pipes to be carefully reamed after cutting and threading.

2.10 PIPE ANCHORS:

- A. Furnish and install all steel clamps around mains not less than 1/4" thick and welded to pipe and necessary angle braces to substantial construction to meet job conditions. Anchored mains shall be properly guided.
- B. Vertical risers, if any, shall be anchored by similar clamps secured to floor, concealed in wall construction.

2.11 HANGERS AND SLEEVES:

- A. All horizontal piping shall be supported in a good, firm and substantial manner. No chains, horizontal pieces of pipe or hangers formed by means of perforated steel bands, pipe rings and hooks will be permitted. All hangers shall be oversized
- B. All pipes passing through walls or partitions shall be provided with sleeves sized to give a minimum of 1/2" clearance between sleeve and the outside diameter of the pipe or insulation enclosing the pipe.

2.12 SPECIALTIES FOR HOT WATER SYSTEM:

- A. Furnish and install all hot water equipment in Bell & Gossett as specified below and as shown on the drawings.
 - 1. Pressure reducing valve for each closed system.
 - 2. B & G Triple Duty flow control valves shall be furnished in either the angle type or straightaway to suit each individual location and full size of each main or branch main.
 - 3. Provide B&G circuit setter plus calibrated balancing valves Model C.B. on air handling equipment.
- B. Furnish and install the following accessories and equipment in make other than Bell & Gossett.
 - 1. Thermometers: Install Ashcroft Fig. 7173T BI-Metal "Every Angle" thermometers where shown and/or called for on plans or in specifications.
 - 2. Thermometers shall have 5" aluminum hermeticism sealed case with stainless steel stem with 1/2" NPT connection. Install in separable well in brass with lagging extension neck. Stem length and dial range shall be 6" and 0 degrees to 250 degrees F., respectively.
 - 3. Furnish and install on non-critical systems, gauges suitable for use on hot water where indicated on drawings or called for in specifications. Gauge shall be Ashcroft Fig. 2070 with silver brazed boudon tube, aluminum back flange type epoxy coated case, chrome ring, 1/4" NPT lower connection, stainless steel movement with 1% accuracy. Pressure range shall be as required. Furnish 1/4" needlepoint valve in Crane #88 for each gauge. Where sharp pressure fluctuations may occur, mount gauge on a 1/4" Fig. 1106B pulsation dampener. Provide compound gauges where required or called for.
 - 4. Furnish and install gauges on all pump discharge and compound gauges on all pump suctions.
 - 5. Furnish and install balancing valves on air handling unit coil, etc., runouts 2" and smaller in Tour Andersson STA-D Series with ""A metal"" construction. Branch mains 2 1/2" and larger shall be provided with Tour Andersson STA-F Series balancing valve.
 - 6. Furnish and install dielectric fittings.

2.13 IN-LINE MOUNTED CENTRIFUGAL PUMPS:

- A. Furnish and install the in-line centrifugal pumps complete with motors and trim meeting the performance, size, electrical requirements as scheduled or otherwise specified in Bell & Gossett. Maximum operating temperature shall be 225 degrees F with a maximum working pressure of 175 PSI.
- B. All in-line centrifugal pumps shall be furnished complete with motor and trim suitable for service indicated on plans or otherwise specified. Pump volute shall be of cast iron design. Volute shall include gauge, vent and drain ports. The connection style shall be flanged. The mechanical contractor shall coordinate system connection sizes with trim and pump size and provide all fittings and hardware necessary to connect pump to system piping. The pump

internals shall be capable of being serviced without disturbing piping connections to the pump.

- C. Furnish motors for all in-line centrifugal pumps meeting the electrical requirements scheduled and specified in accordance with specification section 15010. All 120 volt motors shall be supplied with built in thermal overload protection.
 All three phase motors of 1HP or greater shall be supplied as premium efficiency motors. Motors shall be selected to be non-overloading at any point along the pump curve and shall meet NEMA specifications.
- D. Pumps shall be of the maintainable design. Provide City of Meriden with complete parts list with service information.
- E. Each pump shall be factory tested per Hydraulic Institute standards and name-plated prior to shipment. Impeller shall be both hydraulically and dynamically balanced, keyed to the shaft and secured by a locking cap screw or nut.
- F. Each pump shall have a three year warranty from the date of installation.
- G. Each pump shall be factory primed and painted to prevent rust and corrosion of the pump exterior surfaces.
- H. Provide seismic restraints and vibration isolation for each pump in accordance with specification section 15010.
- I. Pump shall be installed, aligned and started in accordance with manufacturer's recommendations
- J. Long-Coupled In-Line Pump (B&G Series 60)
 - 1. Long-Coupled In-Line centrifugal pumps shall be horizontal, permanently lubricated and specifically designed and guaranteed for quiet operation. The pump shall be single stage, vertical split case design in cast iron bronze fitted construction
 - 2. The pump shall be composed of three separable components: a motor, bearing assembly and pump end (wet end). The motor shaft shall be connected to the pump via a replaceable flexible coupler. The pump shall have a solid SAE 1144 steel shaft supported by two sealed ball bearings. A non-ferrous shaft sleeve shall be employed to completely cover the wetted area under the seal. The pump shall be equipped with an internally flushed mechanical seal assembly. Seal assembly shall have a brass housing, Buna bellows and seal gasket, stainless steel spring, and be of carbon ceramic design with the carbon face rotating against the stationary ceramic face.
 - 3 A flexible-type coupling shall be employed between the pump and motor. To ensure alignment, the motor shall be mounted to the bearing assembly via a bolted motor bracket assembly with a rubber motor mount.
 - 4. The pump shall be designed to allow for true back pull-out access to the pumps working components.

- K. Close-Coupled In-Line Pump (B&G Series 80 & 90)
 - 1. Close-Coupled In-Line centrifugal pumps shall be single stage design suitable for installation in vertical or horizontal positions, permanently lubricated and specifically designed and guaranteed for quiet operation.
 - 2. Pump casing shall be Class 30 cast iron, bronze fitted. The impeller shall be cast bronze, closed type
 - 3. The liquid cavity shall be sealed off at the motor shaft by an internally-flushed mechanical seal with ceramic seal seat and carbon seal ring, suitable for continuous operation. A bronze shaft sleeve shall completely cover the wetted area under the seal.

2.14 BASE MOUNTED CENTRIFUGAL PUMPS:

- A. Furnish and install the base mounted centrifugal pumps complete with motors and trim meeting the performance, size, electrical requirements as scheduled or otherwise specified in Bell & Gossett. Maximum operating temperature shall be 225 degrees F with a maximum working pressure of 175 PSI.
- B. All base mounted centrifugal pumps shall be furnished complete with motor and trim suitable for service indicated on plans or otherwise specified. Pump shall be of the single stage end suction design with a class 30 cast iron volute with a foot integrally cast to the pump. Volute shall include gauge, vent and drain tapings. The connection style shall be flanged. The mechanical contractor shall coordinate system connection sizes with trim and pump size and provide all fittings and hardware necessary to connect pump to system piping. The pump internals shall be capable of being serviced without disturbing piping connections to the pump.
- C. The pump impeller shall be cast bronze enclosed type (bronze fitted). The liquid cavity shall be sealed off at the pump shaft by an internally-flushed mechanical seal with ceramic seat and carbon steel ring. Replaceable bronze shaft sleeve shall completely cover the wetted area under the seal.
- D. Pump shall come from the factory fully assembled and mounted to a baseplate. The baseplate shall be of structural steel with fully enclosed sides and ends and securely welded cross members. Grouting area shall be fully open.
 A flexible type, center dropout design coupler capable of absorbing torsional vibration shall be employed between the pump and the motor. Coupler shall be shielded by an ANSI/OSHA compliant coupler guard securely fastened to the base frame.
- E. Furnish motors for all base mounted centrifugal pumps meeting the electrical requirements scheduled and specified in accordance with specification section 15010. All three phase motors of 1HP or greater shall be supplied as premium efficiency motors.

Motors shall be selected to be non-overloading at any point along the pump curve and shall meet NEMA specifications. Pump and motor shall be factory aligned and (if required) realigned in the field by the installing contractor.

F. Pumps shall be of the maintainable design. Provide West Hartford Public Schools with

complete parts list with service information.

- G. Each pump shall be factory tested per Hydraulic Institute standards and name-plated prior to shipment. Impeller shall be both hydraulically and dynamically balanced, keyed to the shaft and secured by a locking cap screw or nut.
- H. Each pump shall have a three year warranty from the date of installation.
- I. Each pump shall be factory primed and painted to prevent rust and corrosion of the pump exterior surfaces.
- J. Mechanical contractor to provide pressure gauges vents and other trim for each base mounted pump. Pump shall be installed, aligned and started in accordance with manufacturer's recommendations.
- K. Provide seismic restraints and vibration isolation for each pump in accordance with s pecification section 230548.

2.15 CHEMICAL FEEDING EQUIPMENT :

- A. For each closed system the Contractor shall furnish and install the following apparatus (including isolation and drain valves):
 - 1. One shot combination filter feeder, minimum five gallon capacity with quarter turn cap and 3 ¹/₂" opening. The feeder shall be rated for 200 psi service.
- B. The Contractor shall provide ports to test the chemical concentration.
- C. Furnish one year's supply of filters and the formulas for control of scale and corrosion in the closed hot water recirculating system. Formulations shall not contain any ingredients which may be harmful to system materials of construction. Provide MSD sheets on all chemical products. No system shall be operated without the benefit of chemical protection. Once the recommended chemical residual is achieved, any additional chemicals required to re-treat the system due to water loss or to accomplish other work shall be provided by the Mechanical Contractor.

2.16 CONDENSING BOILERS

- A. Work Included: Provide equipment, labor, materials and services as required for the complete installation of three boiler/burner units.
- B. Submittals: Provide manufacturer's catalog brochures and technical data for boiler[s], burner[s], accessories.
- C. Boiler and burner installation shall comply with all state and local code requirements. Contractor shall obtain installation permit prior to installation and a certificate of boiler inspection after the installation has been completed and shall pay all fees associated with those requirements.

D. General - Furnish and install as shown on plans in accordance with all codes and authorities having jurisdiction, Boiler Plant Model BMK-3000LN-2. Plant shall consist of 2 multiple boilers, Model BMK-3,000LN as manufactured by AERCO International, Inc.. Boilers shall be UL/FM approved and have a total input of 3,000mbh with a combined output rating of 5,760mbh. Each boiler shall have an input of 3,000mbh when fired with natural gas. Boiler Plant shall provide maximum Interval Part Load Value (IPLV) efficiency throughout the entire heating season.

Substitutions shall be considered on their ability to fit the design documents without substantial modification or redesign of system schematic and the ability to meet the design temperature schedule. All requests for alternate consideration shall require a full set of plans indicating details, locations, sizing, integration into existing mechanical room and control sequence for engineers review. All boiler manufacturers shall have a minimum of 5 years field experience and operation in similar low temperature systems for consideration.

- E. Electrical Service Single point connection to each unit shall be 208V/3/60Hz 10 amp service. The boiler control panel shall be proprietary in design and incorporate the functions of temperature control, combustion safeguard control, message annunciation, and fault diagnostic display, on individual field replaceable circuit boards mounted within a single housing. Each boiler shall have a footprint of no more than 28" W, 68.4" D, 79.8" H with a UL Listing for zero sidewall clearance. The boiler installed weight shall not exceed 2,170 lbs. dry.
- F. Boiler piping shall be primary to the system flow, without the use of pumps or other energy cosnuming devices. Multiple independently fired boilers shall be installed as shown on the plans and as per the manufacturer's standard instructions. Each unit shall be valved and capable of being isolated from the system if needed. Units shall be suitable to accept system flow and temperature fluctuations at any point along the system design reset schedule without thermal shock or condensation restriction.
- G. Efficiency System supply temperature at design conditions shall be 200F, with a 20F degree temperature differential at full design load. Boilers requiring a higher differential or not delivering equal thermal efficiency will not be considered as equal or acceptable. Each independent boiler shall be Low NOx discharge and meet the SCQAMD qualifications for clean emissions. Boiler manufacturer shall supply certificate of approval with boiler submissions for engineers review and verification.

Boiler shall be supplied with confirmed thermal efficiency performance profile by a third party national testing agency, such as UL or CSA. Boiler manufacturer shall supply partial and full load efficiency performance at various return water temperatures and various input firing. A single test point shall not be considered equal.

- H. Boiler Construction Each boiler shall be of natural gas fired, condensing fire tube design with a modulating power burner and positive pressure discharge. Boilers shall be ANSI Class IV.
- I. Modulating Air/Fuel Valve and Burner: The boiler burner shall be capable of a 15 to 1 turndown ratio of the firing rate without loss of combustion efficiency or staging of gas valves. The burner shall be fibre mesh design, with spark ignition and flame rectification. All burner material exposed to the combustion zone shall be of stainless steel construction.

There shall be no moving parts within the burner itself. A modulating air/fuel, valve shall meter the air and natural gas input. The modulating motor must be linked to both the gas valve body and air valve body with a single linkage. The linkage shall not require any field adjustment.

J. Pressure Vessel/Heat Exchanger The boiler shall be capable of handling return water temperatures down to 40 F without any failure due to thermal shock or fireside condensation. The heat exchanger shall be ASME stamped for a working pressure not less than 150 psig. The pressure vessel shall have a maximum water volume of 55 gallons. The boiler water pressure drop shall not exceed 4.0psig at 500gpm. The boiler water connections shall be 4" flanged 150 lb. ANSI rated. The pressure vessel is to be constructed of SA53 carbon steel, with a 0.25 in. thick wall and 0.50 in. thick upper head. Inspection openings in the pressure vessel shall be in accordance with ASME Section IV pressure vessel code.

The boiler shall be designed so that the thermal efficiency increases as the boiler firing rate decreases. The heat exchanger shall be constructed of 316L stainless steel fire tubes and tube sheets with a one-pass combustion gas flow design. The fire tubes shall be 5/8 in. OD with no less than 0.065 in. wall thickness. The upper and lower stainless steel tubesheet shall be no less than 0.313 in. thick. The pressure vessel/heat exchanger shall be welded construction. Access to the tubesheets and heat exchanger shall be available by burner and exhaust manifold removal. Minimum access opening shall be no less than 13.5 in. diameter.

Exchanger shall incorporate a fire tube design that will be self-supporting, baffle free, and warranted to withstand thermal shock under any flow condition primary to the main heating system. Both primary and secondary eat exchangers shall be ASME stamped for a working pressure not less than 150 psig. Unit shall have an ASME approved relief valve with a setting of 30 psig. Boiler supply and return connections shall not be less than 4" flanged to accommodate water flow through each boiler.

- K. Exhaust manifold shall be of cast aluminum, with an 8" diameter flue connection. Exhaust manifold shall have a gravity drain for the elimination of condensation with cast aluminum float style trap. Contractor shall be responsible for piping all boiler relief discharges and boiler condensate drains into a suitable removal header. Individual connections shall be indirect to allow gravity flow to drain point.
- L. Boiler plant piping shall be field constructed of materials as specified. Each boiler shall have individual isolating shutoff valves for service and maintenance. Each boiler shall require a minimum gas pressure of 4-10" W.C. (FM gas train) at 3,000 scfh. Gas vents shall be run outdoors.
- M. ASME Safety Controls Each boiler shall incorporate an electric probe type low water cutoff, automatic reset high limit, and a manual reset high limit safety device in accordance with ASME Section IV and CSD-1. Remote fault alarm contacts, sensor failure detection, and auxiliary contacts shall be standard equipment.
- N. Boiler Controls: The boiler integral control system shall be segregated into three components: "C-More" Control Panel, Power Box, and Input/Output Connection Box. The entire system shall be Underwriters Laboratories Recognized. The "C-More" control panel shall consist of 6 individual circuit boards utilizing state-of-the-art surface-mount technology in a single enclosure. These circuit boards shall be defined as follows:

Display board incorporating LED display to read temperature LCD display module for all message annunciation CPU board which houses all control functions Electric low water cutoff board with test and manual reset functions Power supply board Ignition /Stepper board incorporating flame safeguard control

Each board shall be individually field replaceable. The combustion safeguard/flame monitoring system shall utilize spark ignition and a rectification type flame sensor. The control panel hardware shall support both RS-232 and RS485 remote communications. The controls shall annunciate boiler & sensor status and include extensive self-diagnostic capabilities that incorporate a minimum of 8 separate status messages and 34 separate fault messages.

The "C-More" control panel shall incorporate three self-governing features designed to enhance operation in modes where it receives an external control signal by eliminating nuisance faults due to over-temperature, improper external signal or loss of external signal. These features shall be called: Setpoint High Limit, Setpoint Low Limit and Failsafe Mode. Setpoint High Limit allows for a selectable maximum boiler outlet temperature and acts as temperature limiting governor. It is a PID function that automatically limits firing rate to maintain outlet temperature within a 0 to10 degree selectable band from the desired maximum boiler outlet temperature. Setpoint Low Limit allows for a selectable minimum operating temperature. Failsafe Mode allows the boiler to switch its mode to operate from an internal setpoint if its external control signal is lost, rather than shut off. This is a selectable mode; hence the control can be set to shut off the unit upon loss of external signal if so desired.

The boiler control system shall incorporate the following additional features for enhanced external system interface: system start temperature feature; pump delay timer; auxiliary start delay timer; auxiliary temperature sensor; mA output feature which allows for simple monitoring of temperature setpoint, outlet temperature, or fire rate; remote interlock circuit; delayed interlock circuit; and fault relay for simple remote fault alarm.

Each boiler shall utilize an electric single seated safety shutoff valve with proof of closure switch in its gas train and incorporate dual over-temperature protection with manual reset in accordance with ASME Section IV and CSD-1.

O. Temperature Control Mode - Boiler shall include direct drive integral factory wired operating controls to control all operation and energy input of the boiler. The controller shall have the ability to vary boiler input throughout its full range to maximize the condensing capability of the boiler without header temperature swings.

The boiler will operate to vary the boiler firing rate linearly as an externally applied 4ma to 20ma signal is supplied. Unit shall operate with an inverse Efficiency Curve, with known Part Load Value Efficiencies. Maximum efficiency shall be achieved at minimum firing input. The boiler shall have LCD display for monitoring of all sensors and interlocks.

P. Boiler Management System - Boiler manufacturer shall supply as part of boiler package a completely integrated AERCO Boiler Management System Model 168 to control all operation and energy input of the multiple boiler plant. The system shall be comprised of a

microprocessor based control utilizing pulse width modulation for bumpless transfer of header temperature and sequential firing.

The controller shall have the ability to vary each individual module input throughout its full range to maximize the condensing capability of the module and the entire plant without header temperature swings. The controller shall be PID type for accurate temperature control with excellent frequency response. BMS shall provide contact closure for automatic adjustable heat start circuit for plant activation and have contact closure for auxiliary equipment such as pumps and combustion air dampers.

The BMS will operate on an adjustable inverse ratio in response to outdoor temperature to control the main header temperature outlet to +/- 2F. Units shall operate with an Inverse Efficiency Curve, with known Part Load Value Efficiencies. Maximum efficiency shall be achieved at minimum firing input. Control setpoints and ratio shall be fully field adjustable from 0.3 to 3.0 in operation. The controller shall have LCD display for monitoring of all sensors and interlocks. Non-volatile backup of all control setpoints shall be internally provided as standard with a communication interface for monitoring by building management computer. Control will automatically balance operating time on each module by a first on-first off mode and provide for setback and remote alarm contacts.

Boiler Model 168 shall interface with the Building Management System through a RS232 wiring port and Modbus communication. Communication shall be a two way monitoring and read/write registers as detailed in control specification. Connection between central BMS system and individual modules shall be through RS-485 connection port with daisy chained field wiring. All low voltage wiring shall be twisted pair low voltage field wiring to CMore control box terminal strips. All programming and hardware necessary to communicate both BAS system shall be supplied and provided by ATC contractor.

Q. Exhaust Venting and Combustion Air - All aspects of installation of Boiler Plant shall be in strict accordance with manufacturer's instructions. Contractor shall submit on a complete exhaust venting system for the boiler plant as shown on the plans. Materials shall conform to all manufacturers' recommendations and shall be constructed of AL-29-4C Stainless Steel Positive Pressure U/L 1738 Listed Vent System. Venting shall be the responsibility of the installing Contractor.

Combustion air shall be fitted with field supplied materials as shown on the plans. Ducted combustion air shall be sized in accordance with the boiler manufacturers' instructions. Contractor shall coordinate with all other trades before installing supply and discharge vent piping.

- R. Spares A spare set of ignitors and flame detectors shall be supplied for each boiler. Spares shall be turned over to the Meriden Public Schools's representative during building commissioning. Any other planned maintenance consumables or special tools required must be included in each spare set.
- S. Warranty The water pressure vessel of boiler shall carry an unconditional 10 year warranty against leakage due to defective materials or workmanship. Manufacturer shall specifically warrantee heat exchanger from corrosion due to low temperature operation. The heat exchanger tubes/combustion chamber assembly shall be warranted against failure due to thermal stress failure or internal corrosion for a ten year period. A Warranty Certificate

must be issued to the Meriden Public Schools from the manufacturer and a copy of warranty be submitted for engineers approval.

T. Field Services - Contractor shall provide the services of a local factory authorized representative to supervise all phases of equipment startup. A letter of compliance with all factory recommendations and installation instructions shall be submitted to the engineer with operation and maintenance instructions.

Contractor shall provide the services of a licensed combustion technician to field adjust all boilers at full and partial load as recommended by the manufacturer. Combustion readings shall be recorded and included in the Meriden Public School's final documentation on the boiler plant

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Furnish and install the hot water piping as shown on plans and required for a complete installation. Furnish and install all control valves, flow valves, air vents, gate valves and/or balancing valves and drain valves.
- B. Provide hot water shutoff valves and combination shutoff and balancing cock for all equipment, hose cocks and drain valves at all low points. Provide air vents on all air handling equipment where they are required for proper operation of the system. Furnish and install balancing cocks on return flow of each and air handling unit.
- C. All piping work shall be installed with proper provision to allow for expansion and contraction of lines so as to prevent any undue strains on pipe and fittings, any trapping of lines or lifting or dislocating of any appliances.

Rectify without cost to the City of Meriden any conditions of noisy circulation due to trapped or air bound lines, including the expense of cutting and repairing of the building structure incident to making such alterations.

F. Install the work to conform to space conditions and the work of other trades. The drawings indicate generally the runs and sizes of piping and, although the size must not be decreased, nor the drawings deviated from, except as unforeseen space conditions may require, the right is reversed to make minor changes in the arrangement of the work to meet conditions arising during construction.

3.2 TESTING:

- A. All flow piping shall be tested and made tight.
- B. All piping, including hot water piping, shall be tested and made tight at 100 psi or 50 psi above the city pressure before any piping is concealed or approved.
- C. After the system is thoroughly cleaned, it shall be put into operation by this Contractor. All parts of the system shall be thoroughly tested and this Contractor shall carefully instruct the

City of Meriden authorized representative as to the proper operation and are of the entire system.

D. All low pressure piping shall be tested and made tight at 100 lbs. per square inch hydrostatic pressure before any piping is concealed or covered.

3.3 BALANCING AND VENTING OF HOT WATER SYSTEM:

- A. Contractor shall provide all labor and materials as required to assist the Balancing Contractor in proper balancing of the water systems. Contractor shall return to the job and shall make necessary adjustments and corrections to the systems as required by the Balancing Contractor in order to achieve satisfactory system performance in accordance with design parameters.
- B. Contractor shall carefully vent the system when filling same and return to the job during the eighteen months guarantee period as required to assure the City of Meriden of a proper operating system.
- C. System shall be slowly filled with cold water to purge air and shall maintain 4 psig on a gauge located conveniently near the top of the system.

END OF SECTION 23 50 00

SECTION 23 51 33 - BREECHINGS, CHIMNEY, AND STACKS FOR CONDENSING APPLIANCES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General Provisions of the Contract, including General and Supplementary Conditions and General Requirements, apply to the work specified in this Section.
- B. The General Requirements in Section 200050 shall also govern the work under this Section.
- C. Examine all drawings and data and coordinate the work of this Section with all related and adjoining work.

1.2 SUMMARY

- A. Section Includes:
 - 1. Venting for the removal of products of combustion for Category II, III, IV gas burning appliances

1.3 REFERENCES

- A. Underwriters Laboratories (UL): 1. UL1738
- B. National Fire Protection Association (NFPA):
 1. NFPA 54 National Fuel Gas Code

1.4 QUALITY ASSURANCE

- A. Comply with NFPA 54
- B. Must install duct in accordance to manufacturer's listings and installation instructions.
- C. Components coming in contact with the products of combustion shall carry the appropriate UL or cUL listing, mark or label.

1.5 WARRANTY

A. Condensing Appliance vent listed to UL1738 shall have a limited lifetime warranty to begin at the date of installation. Any portion of the vent repaired or replaced under warranty shall be warranted for the remainder of the original warranty period.

PART 2- PRODUCTS

2.1 <u>AVAILABLE MANUFACTURERS</u>

A. Listed Double-Wall vent for condensing appliances, as manufactured by Metal-Fab, Inc.

2.2 LISTED VENTING FOR CONDENSING APPLIANCES

- A. The condensing appliance vent shall be double-wall for use with Category II natural draft appliances and Category III or IV positive pressure appliances.
- B. Maximum temperature shall not exceed 550° F (288° C).
- C. Vent shall be listed for an internal static pressure of 6" w.g. and tested to 15" w.g. for diameters 6-36 inches and 10" w.g. for diameters 3-5.
- D. Vent shall be constructed of a material tested to UL1738, .015 thickness for 3"-12" diameters, .024 thickness for 14" to 24" diameters, and .035 thickness for 26" to 36" diameters.
- E. Outer casing shall be constructed of aluminized steel, type 430, 304, 316 stainless steel of .018 thickness for 3"to 12" diameters, .024 thickness for 14" to 24" diameters, and .035 thickness for 26" to 36" diameters.

PART 3 - EXECUTION

3.1 STORAGE AND CONSTRUCTION

- A. Protect materials from accidental damage.
- B. All supports, roof or wall penetrations, terminations, appliance connectors and drain fittings required to install the vent system shall be included.
- C. Joint assembly utilizes flanged mating surfaces with a factory supplied gaskets for diameters 6" through 24", for diameters 26" to 36" P070 sealant will be used on the flange surface. Flanges are joined with a vee band secured by tightening draw bolts. Diameters 3-5 inch utilize a snap-lock, gasketed connection.
- D. Where exposed to weather, the outer closure band shall be sealed to prevent moisture from entering the space between the walls.
- E. All parts exposed to the weather shall be protected by one (1) coat of corrosion and heat resistant base primer and one (1) coat of heat resistant paint unless constructed of 430, 304 or 316 stainless steel.
- F. Vent shall terminate in accordance with installation instructions and local codes.
- G. Installation shall conform to manufacturers installation instructions.

END OF SECTION 23 51 33

SECTION 26 00 00

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General Provisions of the Contract, including General and Supplementary Conditions and Division 1, General Requirements, apply to the work specified in this Section.
- B. Section 260000, General Electrical, shall govern the work under all Sections of Division 26.

1.2 DESCRIPTION:

- A. Work Included: The electrical work shall consist of all labor, equipment and services required to complete, ready for correct operation, all of the work called for by the accompanying drawings and these specifications.
- B. The work shall include, but is not limited to:
 - 1. Demolition.
 - 2. Raceways and Boxes.
 - 3. Branch Circuit Wiring.
 - 4. Wiring Devices.
 - 5. Circuit Breakers.

1.3 SITE CONDITIONS:

- A. Prior to submitting bid, visit the site and identify existing conditions and difficulties that will affect work called for by the Contract Documents.
- B. No compensation will be granted for additional work caused by unfamiliarity with site conditions that are visible or readily construed by experienced observers. Include in the bid amount all demolition work required.
- C. The Contractor shall verify and obtain all necessary dimensions at the site.

1.4 DEFINITIONS:

- A. Furnish: The word "furnish" is used to mean "supply and deliver the referenced item to the project site, ready for unloading, unpacking, assembly, and installation".
- B. Install: The word "install" is used to describe operations at the project site involving the referenced item including the actual "unloading, unpacking, assembly, erection, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations".

- C. Normally Occupied: The words "normally occupied" are used to mean "all rooms within a building except for crawlspaces, underground tunnels, attic spaces, mechanical rooms, telephone rooms, data distribution rooms, and electrical rooms".
- D. Or Approved Equal: The words "or approved equal" are used to mean "any product which in the opinion of the Engineer is essentially equal in quality, size, arrangement, appearance, construction, and performance to that product specified or shown on the drawings".
- E. Provide: The word "provide" means "to furnish and install the referenced item, complete and ready for the intended use".
- F. Remove: The word "remove" means "to disconnect from its present position, remove from the project site, and to dispose of in a legal manner".

1.5 QUALITY ASSURANCE:

- A. Codes and Standards
 - 1. All work under this section shall comply with the applicable requirements of the National Electrical Code, local electrical and other codes, laws, regulations and standards including those of all state authorities. Where references are made in laws codes regulation and standards, these documents, including the latest revisions and amendments in effect as of the date of bid opening, shall form part of these specifications. Upon completion of the work, the contractor shall furnish Certificates of Approval from the local inspection authorities having jurisdiction for approving materials, equipment, installation pertaining to the electrical work as may be required by the local and/or state authority for the issuance of a permanent Certificate of Occupancy. All expenses arising from the procurement of these Certifications shall be paid by the contractor and shall be included in the lump sum contract price.
 - 2. Codes enforced at time of bidding include: 2018 Connecticut State Building Code, 2015 IBC, 2018 Connecticut Fire Safety Code, 2017 National Electrical Code, ICC/ANSI A117.1-2009, Accessible and Usable Buildings and Facilities, ADA, and 2015 International Energy Conservation Code (IECC).
- B. Submittals
 - 1. The contractor shall submit for approval a complete list of materials, fixtures and equipment to be incorporated in the work. The list shall include manufacturer's names and catalog numbers, descriptive data, manufacturer's ratings and application recommendations, cuts, diagrams, performance curves and such other information as may be required by the City of Meriden to judge compliance with the requirements of the contract and suitability to the application. Items on the list shall be clearly identified as to proposed application. Approval of materials and equipment will be based on manufacturer's published ratings. Submittal procedures shall be in accordance with Division 1 of these specifications.

- 2. When directed by the City of Meriden, the contractor shall submit in approved form for record, a Certificate of Compliance with a cited code or standard for the designated materials and equipment; such certificates may be accepted in lieu of samples. Any materials or equipment submitted for approval, which are not in accordance with the specifications requirements may be rejected.
- 3. As part of the coordination work required of the contractor, installation drawings shall be prepared by the contractor as necessary. It is intended that these drawings be used to coordinate the work of the various trades and to clarify details of proposed assembly, erection and installation. Installation drawings shall be prepared when indicated in these specifications or on the electrical drawings, or when directed by the City of Meriden for comment or approval when an installation condition or problem arises which the contractor wishes the City of Meriden to review. All installation drawings submitted for review will be considered and treated as shop drawings and the requirements pertaining to shop drawings shall govern.
- C. Equipment alternates, substitutions, and deviations:
 - 1. Wherever more than one manufacturer is mentioned in the specifications or on the drawings, any of those named shall be considered equally acceptable to that on upon which design was based, and providing all aspects of the specification are met insofar as quality, construction, performance, space requirements, noise levels and special accessories or materials, any of those named may be included in Contractor's bid.
 - 2. Bidders wishing to obtain approval on brands other than those specified by name shall submit their request to the Engineer not less than ten (10) business days before the date fixed for opening of bids. Approval by the Engineer will be in the form of an Addendum to the specifications issued to all prospective bidders, indicating that the additional brand or brands are approved as equal to those specified so far as the requirements of the project are concerned.
 - 3. Wherever a single manufacturer is used in the specifications or on the drawings and is followed by the words "or approved equal" the Contractor must use the item named or he may apply for an alternate equipment deviation.
 - 4. Alternate equipment to that specified or shown on the drawings, as proposed to be provided by the contractor, must be essentially equal in quality, size, construction, and performance to that item specified or shown on the drawings.
 - 5. Submittals for alternate equipment shall list all deviations and differences from the specified equipment. Failure to submit this list will result in rejection of the submittal.

Any deviations and differences not listed but discovered after installation shall be rectified as directed by the Engineer at the Contractor's cost.

6. Furnish samples of alternate equipment proposed to be provided when so requested by the Engineer.

- 7. Where the Contractor proposes to use an item of equipment which differs from that upon which design was based, which requires any redesign of the structure, partitions, foundations, piping, wiring or of any other part of Mechanical, Electrical Layout, all such redesign, new drawings or detailing required shall be prepared by Contractor at his own expense for approval of the Engineer.
- 8. Where approved substitutions or deviations require a different quantity, size or arrangement of structural supports, wiring, conduit, piping, ductwork, and equipment from that upon which design was based, all additional items required by the systems shall, with the approval of the Engineer, be furnished by Contractor at no additional cost to The City of Meriden.
- D. Allow sufficient time so that the delivery and installation of equipment will not be delayed as a result of the time required to review, process and transmit submittals, including resubmittals. Failure by the Contractor to transmit submittals to the Engineer in ample time for review and processing shall not entitle him to an extension of the Contract Time and no claim for an extension of time by reason of such default will be allowed.
- E. Submittals, shop drawings, and samples will be reviewed with reasonable promptness and will be stamped indicating appropriate action as follows:
 - 1. "No Exceptions Taken" means that fabrication, manufacture, or construction may proceed providing submittal complies with contract documents.
 - 2. "Amend as Noted" means that fabrication, manufacture, or construction may proceed, providing the submittal complies with Engineer's notations and contract documents.
 - 3. "Resubmit" means that submittal, or equipment proposed to be provided, does not comply fully with the contract documents and that fabrication, manufacture, or construction shall not proceed. Resubmit in accordance with the Engineer's notations and contract documents.
 - 4. "Rejected" means that submittal does not comply with contract documents, or that equipment proposed to be provided does not comply with the specified requirements or is not equal or better in quality and performance than that item specified. Fabrication, manufacture, or construction shall not proceed. Resubmit in accordance with the contract documents and specified requirements.
- F. If material or equipment is installed prior to review, or without review, it shall be removed and replaced at no extra charge to the City of Meriden if, in the opinion of the Engineer, the material or equipment is not in compliance with the Contract Documents.
- G. Record Drawings
 - 1. <u>The contractor shall maintain an accurate record</u> of all deviations in work as actually installed from work as indicated. This record shall be kept current and shall be kept available at the site for inspection. Upon completion of the work, and before final payment is authorized, marked prints with signed certifications of accuracy shall be delivered to the engineer.

H. Manuals

- 1. <u>The contractor shall furnish</u> to the City of Meriden operating and maintenance instructions for each piece of equipment and each device.
- 2. The instructions shall provide detailed descriptions of the operation and maintenance of the equipment or device and shall include manufacturer's literature, detailed wiring diagrams, device internal wiring diagrams, characteristics curves and graphs, data sheets and descriptive literature. The instructions shall be furnished to the City of Meriden 30 days prior to the completion of the building work.
- I. Product Handling
 - 1. <u>All work, materials and equipment</u>, whether incorporated into the building or not, shall be protected from damage due to moisture, dirt, plaster, concrete, or from carelessness.
 - 2. All material and equipment which is damaged, including installed work, shall be repaired or replaced to the satisfaction of the City of Meriden.
 - 3. After work is complete, all equipment, including switchboards, transformers, panelboards, lighting fixtures and lamps, shall be cleaned of all construction dirt.

1.6 INTENT OF SPECIFICATIONS:

- A. It is the intent of these Specifications each subcontractor or equipment suppliers to furnish all equipment complete with all motors, drives and magnetic starters throughout for all equipment furnished under these specifications. The above shall also apply to any additions to this Contract, either as covered by and Addenda or Change Orders.
- B. The Electrical Contractor shall provide overload and short circuit protection for all motors unless provided by equipment supplier for packaged type equipment.

1.7 GUARANTEE FOR EQUIPMENT AND SYSTEMS:

- A. Refer to Specifications.
- B. The entire Electrical System included under this Section of the Specifications shall be guaranteed by this Contractor against original defects of equipment and workmanship for a period of 12 months from date of acceptance, unless otherwise specified.

1.8 CUTTING AND PATCHING:

A. Cutting and patching for all electrical work inside building shall be done in accordance with Division 1.

1.9 SLEEVES AND OPENINGS:

A. This Electrical Contractor shall furnish and install all necessary sleeves and openings as required to permit the installation of the electrical systems.

1.10 ACCESS PANELS:

A. Provide access panels to make all junction and pull boxes accessible as required by The National Electrical Code.

1.11 PAINTING:

A. All painting of electrical work will be done in accordance with Division 9 unless otherwise specified.

1.12 RUBBISH AND CLEANING:

A. This Contractor shall be responsible for removal of all rubbish and trash created by the installation of the electrical systems and equipment from the job site. Contractor shall sweep clean all areas.

1.14 INSTRUCTIONS:

A. The Superintendent of the electrical work for this particular project shall spend all necessary time required to instruct the custodians of the building, together with representatives from the Maintenance Department, in the installation including all special controls and devices installed or connected under this contract.

1.15 POWER SHUTDOWNS:

A. Any power shutdown required for the completion of the electrical work shall be scheduled with the City of Meriden at least ten working days in advance and shall be done at The City of Meriden convenience.

1.17 SEISMIC:

A. Provide seismic restraining devices on all required items of electrical equipment in accordance with the 2018 Connecticut State Building Code.

END OF SECTION 26 00 00

SECTION 26 05 00

BASIC ELECTRICAL MATERIALS & METHODS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The Bidding Requirements, Contract Forms and Conditions of the Contract, including General Conditions of the Contract for Construction, and Division 1 General Requirements, apply to the work specified in this Section.
- B. Section 260000, General Electrical, shall also govern the work under this Section.
- C. This Section includes requirements that are binding on other Sections of Division 26.

1.2 SCOPE:

- A. Scope of work consists of installation of materials to be furnished under this Section, and without limiting generality thereof consists of furnishing labor, materials, equipment, hoisting, plant, transportation, rigging, staging, appurtenances, and services necessary and/or incidental to properly complete all electrical work as shown on the drawings, as described in these specifications or as reasonably inferred from either as being required in opinion of the City of Meriden.
- B. Work Included: Provide complete electrical services where shown on the drawings, as specified herein and as needed for a complete and proper installation including but not necessarily limited to:
 - 1. General
 - 2. Conduits & Raceways
 - 3. Identification
 - 4. Wire and Cables
 - 5. Wiring Devices
 - 6. Outlet Boxes, Junction Boxes, Pull Boxes
 - 7. Supporting Devices
 - 8. Disconnect Switches
 - 9. Grounding.
 - 10. Circuit Breakers.

1.3 QUALITY ASSURANCE:

A. Refer to Section 260000.

1.4 SUBMITTALS:

A. Shop Drawings: Submit for all items listed in Paragraph 1.2.B.

PART 2 - PRODUCTS

2.1 GENERAL:

- A. Provide only materials that are new and of type and quality specified, or approved equal. Where Underwriters' Laboratories, Inc. has established standards for such materials, provide only materials bearing the UL label.
- B. Provide materials and equipment necessary to make installation complete in every detail, and to conform to manufacturers' latest installation instructions, under this contract whether or not specifically shown on drawings or specified herein.

2.2 TEMPORARY FACILITIES:

- A. Refer to the requirements of Division 1 regarding temporary facilities.
- B. Scaffolding and other temporary construction shall be rigidly built in accordance with Local and State requirements. Remove from premises upon completion of work.
- C. Provide temporary construction required for electrical work as directed by the City of Meriden.

2.3 RACEWAYS:

- A. Electrical Metallic Tubing:
 - 1. Shall be manufactured from high grade mild strip steel, shall be hot dipped galvanized, and shall be chromated and lacquered to form additional protective layer. EMT conduit shall conform to UL 797 and ANSI C80.3 and shall be as manufactured by Allied Tube and Conduit, or approved equal.
 - 2. Connectors and couplings shall be galvanized steel set screw type. Provide gland compression type couplings and connectors for exposed work in wet locations.
 - 3. Shall be used for all branch circuit wiring.
- B. Flexible Steel Conduit:
 - 1. Shall be manufactured from high grade strip steel and shall be hot dipped in a molten zinc bath. The steel strip shall be formed into interlocking convolutions that are continuously joined, metal to metal, assuring continuous grounding contact. Flexible steel conduit shall be UL listed and shall be as manufactured by AFC Cable Systems, or approved equal.
 - 2. May be used in short lengths where EMT cannot be installed due to interferences and obstacles.
 - 3. Provide for final connections to motor driven equipment or where subject to vibration.
- C. Liquid tight Flexible Steel Conduit:
 - 1. Shall be similar to flexible steel conduit, but with pressure-extruded moisture and oilproof outer jacket of gray polyvinyl chloride plastic. Liquid tight flexible steel conduit

shall be UL listed (UL 360) and shall be as manufactured by AFC Cable Systems, or approved equal.

- 2. Fittings, couplings and connectors shall be hot dipped galvanized and threaded, liquid tight type.
- 3. Provide where located outdoors or in damp or wet areas for final connections to motor driven equipment or where subject to vibration.

2.4 IDENTIFICATION:

A. Identify all junction boxes and pull boxes installed above ceilings and in unfinished spaces with branch circuit designations. Identification shall be done with black felt tip permanent marker in a neat and readily legible manner.

2.5 SAFETY SWITCHES:

A. Furnish and install disconnect switches where shown on the drawings.

2.6 CONDUCTORS:

- A. All conductors shall be copper rated 600 volts, 90 deg. C., wet and dry locations, Type XHHW-2.
- B. Grounding electrode conductors and bonding conductors shall be soft drawn copper, ASTM B3 solid bare copper for sizes smaller than #8AWG, ASTM B8 stranded bare copper for sizes #8AWG and larger.
- C. Minimum gauge conductors for power and lighting shall be #12 AWG. Increase to #10 AWG for runs exceeding 75'-0", and #8AWG for runs exceeding 150'-0".
- D. Wire Size #8 AWG and larger shall be stranded. Wire of size smaller than #8 AWG shall be solid.
- E. Wire and cable conductors shall be soft drawn copper with conductivity of not less than 98 percent of ANSI Standard for annealed copper. Aluminum conductors shall not be used.

2.7 OUTLET, JUNCTION AND PULL BOXES:

- A. Provide outlet boxes as required for a complete installation.
- B. Outlet boxes shall be code gauge galvanized steel and shall be of shapes and sizes to suit their respective locations and installations, and shall be provided with covers to suite their function and installation. Outlet boxes shall be equipped with fixture stud or straps where required.
- C. The minimum box size for <u>all</u> wall outlet boxes shall be nominal 4" square x 2 1/8" deep (2-gang). Provide larger size outlet boxes, or gangable type boxes where required for the installation.
- D. For exposed work in normally unoccupied (unfinished) areas, provide pressed steel boxes with galvanized or cadmium plated steel covers with rounded corners. Provide cast boxes for work exposed to wet locations and where called for on the drawings.

- E. For above ground pull boxes, provide galvanized code-gauge sheet steel units with screwed on covers, of size and shape required to accommodate wires without crowding, and to suit the location. Provide pull boxes as specified herein, as required for job conditions, and as follows:
 - 1. Indoors: NEMA Type 1.
 - 2. Outdoors or Damp or Wet Locations: NEMA Type 3R.
 - 3. Hosedown and Splashing Water Locations: NEMA Type 4.
- H. Wireways shall be code gauge galvanized steel, manufactured standard sections and fittings, with hinged and/or screw covers, indoors NEMA Type 1/Outdoors NEMA Type 3R. Wireways shall be sized to code conductor fill requirements and shall be provided as required for job conditions.

2.8 WIRING DEVICES:

A. Provide the boiler emergency off switch with red cover plate where called for on the drawings.

2.9 CIRCUIT BREAKERS:

A. Provide circuit breakers as noted on the drawings.

2.10 ACCESS PANELS:

- A. Provide access panels for electrical equipment and wiring splices which are not readily accessible. This includes electrical equipment and wiring splices installed above hung ceilings which are not readily removable, within walls, inside chases, or inside dead cavity spaces.
- B. Access panels shall be prime painted steel, with screwdriver lock, shall bear the same fire rating as the wall or ceiling in which they are installed, and shall be of sufficient size for wiring splice access or electrical equipment removal and replacement.

Access panels shall be provided in Milcor manufacturer, or approved equal. Provide Milcor Type A in acoustical tile surfaces, Type K for plastered surfaces, and Type M for masonry construction.

2.11 OTHER MATERIALS:

A. Provide other materials, not specifically described but required for a complete and proper installation, as selected by the contractor subject to the approval of the engineer.

PART 3 - EXECUTION

3.1 GENERAL:

A. Unless specifically noted or shown otherwise, install all equipment and material specified herein or shown on drawings whether or not specifically itemized herein. PART 3 covers particular installation methods and requirements peculiar to certain items and classes of materials and equipment.

- B. Examine the areas and conditions under which work of this Section will be performed. Correct conditions detrimental to timely and proper completion of the work. Do not proceed until satisfactory conditions are corrected.
- C. The electrical drawings are diagrammatic, but are required to be followed as closely as actual construction and work of other trades will permit. Where deviations are required to conform with actual construction and the work of the other trades, make such deviations without additional cost to the City of Meriden.
- D. Data indicated on the drawings and in theses specifications are as exact as could be secured, but their absolute accuracy is not warranted. The exact locations, distances, levels and other conditions will be governed by actual construction and the drawings and specifications should be used only for guidance in such regard.
- E. Verify all measurements at the building. No extra compensation will be allowed because of differences between work shown on the drawings and actual measurements at the site of construction.
- F. Do not scale drawings. Scale indicated on drawings is for establishing reference points only. Actual field conditions shall govern all dimensions.
- G. Coordinate:
 - 1. Coordinate as necessary with other trades to assure proper and adequate provisions in the work of those trades for interface with the work of this Section.
 - 2. Coordinate delivery of electrical equipment to project prior to installation. Equipment stored for an extended period of time prior to installation may be subject to rejection by Engineer.
 - 3. Coordinate the installation of electrical items with the schedule for work of other trades to prevent unnecessary delays in the total work.
 - 4. Where electrical items are shown in conflict with locations of structural members and mechanical or other equipment, provide required supports and wiring to clear the encroachment.
 - 5. Arrange installation to provide access to equipment for easy maintenance and repair.

3.2 INSTALLATION OF RACEWAYS AND FITTINGS:

- A. Install wire and cable in approved raceways as specified and as approved by authorities having jurisdiction.
- B. All conduits shall be concealed from view above ceilings, in chases, and in walls. Conduits may only be installed exposed to view in mechanical and electrical rooms and where run overhead in rooms without ceilings.
- C. Run conduit and cable parallel to or at right angles with lines of the building, to present a neat appearance.
 - 1. Make bends with standard conduit elbows or conduit bent to not less than the same radius.

- 2. Make bends free from dents and flattening.
- D. Provide code sized conduit unless a larger size is shown on the drawings or specified herein. Minimum size shall be ³/₄".
- E. Securely and rigidly support conduit throughout the work with approved conduit clips and hangers all in conformance with code seismic requirements.
 - 1. Do not use mechanics wire for supporting conduit.
 - 2. Do not support conduits on hung ceilings or from mechanical or electrical equipment.
 - 3. Steel supports and racks shall be galvanized steel channel and fittings, unistrut or approved equal.
 - 4. Provide clamps and support rods as required.
 - 5. Steel support rods or support bolts for conduits shall be 1/8 inch diameter for each inch or fraction thereof of diameter of conduit size, but no rod or bolt shall be less than 1/4" in diameter.
 - 6. Horizontal and vertical conduit supports shall not be more than 10' apart or more than 1' from any fitting.
- F. Do not install conduit runs exposed on the building exterior.
- G. Maintain at least 3" clearance between conduits and heating pipes when running parallel to these pipes, and at least 1" clearance when running perpendicular to these pipes.
- H. Provide double locknuts on all conduits terminating in sheet metal enclosures.
- I. Provide expansion couplings for rigid metallic and non-metallic conduits where such conduits are subject to thermal expansion and contraction.
- J. Provide full wall steel flexible conduit for all conduit penetrations through fire walls. Full wall steel flexible conduit shall be 3-hour through penetration fire wall rated and shall be as manufactured by AFC Cable Systems, or approved equal.
- K. Provide necessary sleeves and chases where conduits and cables pass through floors, walls, ceilings, and roofs, and provide other necessary openings and spaces, all arranged for in proper time to prevent unnecessary cutting. Perform cutting and patching in accordance with the provisions for the original work.
- L. Provide offsets prior to entrance into outlet boxes and other electrical equipment for proper adjustment to finished building surfaces.
- M. Seal around all conduit and cable penetrations through fire rated walls and ceilings with 3M Brand CP25N/S fire barrier caulking.
- N. Carefully clean and dry all conduit before installation of conductors. Plug conduit ends to exclude dust, moisture, plaster, or mortar while building is under construction. Lubricants or cleaning agents which might have deleterious effect on conductor coverings shall not be used for drawing conductors into raceways.

O. All wiring shall be installed in electrical metallic tubing unless otherwise specified herein or called for on the drawings.

3.3 SLEEVES:

- A. Provide EMT sleeves for each conduit and cable passing through walls, partitions, and floors.
 - 1. Set pipe sleeves in place before wall, floor, or partition is finished. Seal between sleeves and wall, partition, or floor.
 - 2. Support conduit and cable free from sleeves.
 - 3. Provide sleeves two pipe sizes larger than the conduit or cable passing through, or provide a minimum of $\frac{1}{2}$ " clearance.
- B. Caulk the space between sleeve and conduit or cable using 3M Brand OP25N/S fire barrier caulking.
- C. Fireproof all penetrations made in fire rated walls or floors with UL approved materials to prevent passage of fire and smoke and maintain original fire rating of floors or walls.

3.4 CONDUCTOR INSTALLATION:

- A. General:
 - 1. The interior of all conduits shall be cleared of burrs, moisture, dirt and obstructions before wires are pulled.
 - 2. Lubricant for pulling wires shall be inert to cable and conduit, shall not in any way restrict ease of pulling through conduit with passage of time, and shall be special lubricant designed specifically for cable pulling and shall be chemically compatible with cable.
- B. Color Coding:
 - 1. Consistent phase identification of all conductors shall be maintained as follows:

	<u>120/208V</u>
Phase A	Black
Phase B	Red
Phase C	Blue
Neutral Wire	White

Provide colored plastic tape of specified color code identification for large size conductors available only in black. Wrap tape three complete turns around conductor, at ends and at connections and splices. Provide same color coding for switch legs as corresponding phase conductor.

- C. Minimum Conductor Sizes:
 - 1. The minimum branch circuit conductor size shall be #12AWG. Provide #10AWG conductors for branch circuits where the conductor run exceeds 75 feet, and #8AWG conductors where the conductor run exceeds 150 feet.
- D. Provide the number of conductors required for a given branch circuit, or as required for circuitry, whether indicated on the drawings or not.
- E. Neutral Conductors:
 - 1. All branch circuits shall be installed with a separate neutral conductor. Shared neutrals for groups of branch circuits shall not be permitted.
- F. Provide each circuit with a dedicated ground wire. Use #12 minimum size.
- G. Identify conductors passing through pull boxes, junction boxes, and wireways to indicate circuit designation. Identify pull boxes and junction boxes as specified herein.
- H. Branch circuit wiring and arrangement of home runs have been designed for maximum economy consistent with adequate sizing for voltage drops, circuit ampacities and other considerations.
 - 1. Install the wiring with circuits arranged as shown on the drawings, except as otherwise approved in advance by the Engineer.
 - 2. Do not make changes and rearrange circuits without prior approval.
 - 3. If more than 3 current carrying conductors are installed in one conduit they shall be derated in accordance with the National Electric Code.
 - 4. Do not install more than three 30 Amp single phase or four 20 Amp single phase circuits in the same conduit. Do not run emergency and normal power wiring in the same conduit.
- I. Splices and Connections:
 - 1. Makes splices electrically and mechanically secure with pressure-type connectors.
 - a. For wires size #8AWG and smaller, provide solderless, screw-on connectors, "Scotch-Lock" or equal, 600V rating, of size and type to manufacturer's recommendation, with temperature ratings equal to the conductor insulation.
 - b. Make splices and terminations to conductors #6AWG and larger with corrosionresistant, high conductivity, pressure indent, hex screw or bolt clamp connectors, with or without tongues, designed specifically for intended service.
 - 2. Insulate splices with a minimum of two layers of scotch brand No. 33 vinyl-plastic electrical tape where insulation is required.

- 3. Tape joints as required with rubber tape 1 ¹/₂ times the thickness of the conductor insulation, then cover with the vinyl-plastic electrical tape specified above.
- 4. Provide high conductivity copper alloy bolt-on lugs with pressure plate and socket set screw or hex head screw to attach wire and cable to disconnect switches, transformers, and other electrical equipment as required.

3.5 OUTLET BOXES:

- A. All outlet boxes in finished areas shall be concealed from view above hung ceilings or recessed (flush) in walls and floors. Outlet boxes may only be exposed to view or surface mount type in mechanical and electrical rooms, or for feeding items overhead in rooms without ceilings.
- C. Install outlet boxes at uniform heights and straight and true with reference to walls, floors, ceilings and casework.
- D. Provide knockout plugs in boxes with unused openings.
- E. Secure all outlet boxes to building structure with metal straps, rods, or bolts independently of entering conduits or cables.
- F. Provide bar hanger outlets in hollow framed partitions with bar hanger secured to partition studs with self-threading screws, or drill through hangers with Caddy or equal clips.
- G. Provide horizontal separation for outlet boxes mounted on opposite sides of common wall. Back to back or thru-wall boxes will not be permitted.

3.6 PULL BOXES AND JUNCTION BOXES:

A. Provide pull boxes and junction boxes where shown on the plans and where required to facilitate proper pulling of wires and cables. Install pull boxes or pull fittings no less than one every 100 ft. of straight horizontal conduit run, or three 90 degree bends, unless otherwise noted.

3.7 MOTOR POWER AND CONTROL WIRING:

- A. Contractor shall provide and be responsible for the complete power wiring of all motors and motorized equipment.
- B. Furnish proper overload and short circuit protection for all new motors. Provide a combination thermal overload and disconnect for switch all equipment using fractional horsepower motors.
- C. Check electrical connections and sizing of motor circuit protection and prevent damage to motor and equipment from incorrect direction of rotation.
- D. Provide mounting for motor and equipment disconnect switches adjacent to motor and supported independent of motor.
- E. Connections to miscellaneous building equipment:

- 1. Wire to and connect to, all items of building equipment not specifically described in this Section but to which electrical power is required.
- 2. Coordinate as necessary with other trades and suppliers to verify types, numbers and locations of equipment.

3.8 GROUNDING SYSTEM:

- A. Provide a complete grounding system which will thoroughly ground the non-current carrying metal parts of every piece of installed equipment, as described herein and as indicated on the drawings.
- B. System shall be mechanically and electrically connected to provide an independent return path to the grounding sources.
- C. Each grounding conductor shall have a minimum capacity of 25 percent of the rated capacity of the equipment it grounds, unless otherwise indicated.
- D. The minimum size of grounding conductors shall be No. 12 AWG copper. Insulation color of grounding conductors shall be green.
- E. Provide a separate green ground conductor for each branch circuit.

3.9 SPECIAL REQUIREMENTS:

- A. Wiring shall be bundle tied where passing through pull boxes, wireways, and panelboards in neat and orderly manner with plastic cable ties. Cable ties shall be Ty-Raps as manufactured by Thomas & Betts, or equal.
- B. Provide miscellaneous hardware and support accessories, including Unistrut, channels, support rods, nuts, bolts, screws, and other such items, with galvanized or cadmium plated finish, or other approved rust inhibiting coatings.
- C. Unload electrical equipment and materials delivered to site. Pay cost for rigging, hoisting, lowering and moving electrical equipment on site, in building or on roof. During construction provide additional protection against moisture, dust accumulation and physical damage of electrical equipment. Provide temporary heaters within units, as approved to evaporate excessive moisture and provide ventilation as required.

3.10 TESTING AND INSPECTION:

- A. Provide personnel and equipment, make required tests, and secure required approvals from the Engineer and governmental agencies having jurisdiction.
- B. When material and/or workmanship is found to not comply with the specified requirements, within three days after receipt of notice of such non-compliance remove the non-complying items from the job site and replace them with items complying with the specified requirements, all at no additional cost to the City of Meriden.

- C. Perform all required adjustments and settings. Verify and correct deficiencies as necessary including voltages, tap settings, trip settings and phasing of equipment from distribution system to point of use.
- D. Provide all necessary testing equipment.
- E. In the City of Meriden Presence:
 - 1. Test all parts of the electrical system and prove that all such items provided under this Section function electrically in the required manner.

3.13 PROJECT COMPLETION:

- A. Upon completion of the work of this Section, thoroughly clean all exposed portions of the electrical installation, removing all traces of soil, labels, grease, oil and other foreign material, and using only the type cleaner recommended by the manufacturer of the item being cleaned.
- B. Equipment with damage to painted finish shall be repaired to satisfaction of the Engineer.
- C. On the first day the facility is in operation, for at least eight hours, at a time directed by the Owner, provide a qualified foreman and crew to perform such electrical work as may be required by the Owner.
- E. Thoroughly indoctrinate the City of Meriden's operation and maintenance personnel in the contents of the operations and maintenance manual required to be submitted under these Specifications.

3.14 EQUIPMENT SPECIFIED:

A. Contractor shall furnish equipment or systems in manufacturers specified or named herein or on the drawings. No other manufacturers shall be considered.

END OF SECTION 26 05 00

SECTION 26 29 23 VARIABLE FREQUENCY DRIVES FOR HVAC APPLICATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The General Provisions of the Contract, including General and Supplementary Conditions and General Requirements, apply to the work specified in this Section.
- B. The General Requirements in Section 200050 shall also govern the work under this section.

1.2 DESCRIPTION

- A. This specification is to cover a complete Variable Frequency motor Drive (VFD) consisting of a pulse width modulated (PWM) inverter designed for use on a standard NEMA Design B induction motor.
- B. The drive manufacturer shall supply the drive and all necessary controls as herein specified. The manufacturer shall have been engaged in the production of this type of equipment for a minimum of twenty years. All VFDs installed on this project shall be from the same manufacturer.

1.3 **QUALITY ASSURANCE**

- A. Referenced Standards:
 - Institute of Electrical and Electronic Engineers (IEEE)
 a) Standard 519-1992, IEEE Guide for Harmonic Content and Control.
 - 2. Underwriters laboratoriesa) UL508C
 - 3. National Electrical Manufacturer's Association (NEMA)
 - a) ICS 7.0, AC Adjustable Speed Drives
 - 4. IEC 16800 Parts 1 and 2
- B. Qualifications:
- 1. VFDs and options shall be UL listed as a complete assembly. VFDs that require the customer to supply external fuses for the VFD to be UL listed are not acceptable. VFDs with requiring additional branch circuit protection are not acceptable. The base VFD shall be UL listed for 100 KAIC without the need for input fusing.
 - 2. CE Mark The VFD shall conform to the European Union ElectroMagnetic Compatibility directive, a requirement for CE marking. The VFD shall meet product standard EN 61800-3 for the First Environment restricted level.
 - 3. Acceptable Manufactures:
 - a) ABB ACH580 Series

1.4 SUBMITTALS

- A. Submittals shall include the following information:
 - 1. Outline dimensions, conduit entry locations and weight.
 - 2. Customer connection and power wiring diagrams.
 - 3. Complete technical product description include a complete list of options provided. Any portions of the specifications not complied with must be clearly indicated or the supplier and contractor shall be liable to provide all components required to meet the specification.
 - 4. Compliance to IEEE 519 harmonic analysis for particular jobsite including total harmonic voltage distortion and total harmonic current distortion (TDD).
 - a) The VFD manufacturer shall provide calculations; specific to the installation, showing total harmonic voltage distortion is less than 5%. Input filters shall be sized and provided as required by the VFD manufacturer to ensure compliance with the IEEE electrical system standard 519. All VFDs shall include a minimum of 5% equivalent impedance reactors, no exceptions.

PART 2 – PRODUCTS

2.01 VARIABLE FREQUENCY DRIVES

- A. The VFD package as specified herein shall be enclosed in a UL Listed Type enclosure, (NEMA rated enclosures are not acceptable) completely assembled and tested by the manufacturer in an ISO9001 facility. The VFD tolerated voltage window shall allow the VFD to operate from a line of +30% nominal, and -35% nominal voltage as a minimum.
 - 1. Environmental operating conditions: $0 40^{\circ}$ C continuous. Altitude 0 to 3300 feet above sea level, up to 95% humidity, non-condensing. All circuit boards shall have conformal coating.
 - 2. Enclosure shall be rated UL type 1 and shall be UL listed as a plenum rated VFD.
- B. All VFDs shall have the following features:
 - 1. All VFDs shall have the same customer interface, including digital display, and keypad, regardless of horsepower rating. The keypad shall be removable, capable of remote mounting and allow for uploading and downloading of parameter settings as an aid for start-up of multiple VFDs.
 - 2. The keypad shall include Hand-Off-Auto selections and manual speed control. There shall be fault reset and "Help" buttons on the keypad. The Help button shall include "on-line" assistance for programming and troubleshooting.
 - 3. There shall be a built-in time clock in the VFD keypad. The clock shall have a battery back up with 10 years minimum life span. The clock shall be used to date and time stamp faults and record operating parameters at the time of fault. If the battery fails, the VFD shall automatically revert to hours of operation since initial power up. The clock shall also be programmable to control start/stop functions, constant speeds, PID parameter sets and output relays. The VFD shall have a digital input that allows an override to the time clock
(when in the off mode) for a programmable time frame. There shall be four (4) separate, independent timer functions that have both weekday and weekend settings. Capacitor backup is not acceptable.

- 4. The VFD shall be capable of starting into a coasting load (forward or reverse) up to full speed and accelerate or decelerate to setpoint without safety tripping or component damage (flying start).
- 5. The overload rating of the drive shall be 110% of its normal duty current rating for 1 minute every 10 minutes, 130% overload for 2 seconds. The minimum FLA rating shall meet or exceed the values in the NEC/UL table 430-150 for 4-pole motors.
- 6. The VFD shall have 5% equivalent impedance internal reactors to reduce the harmonics to the power line and to add protection from AC line transients. The 5% equivalent impedance may be from dual (positive and negative DC bus) reactors, or 5% AC line reactors. VFDs with only one DC reactor shall add an AC line reactor.
- 7. The VFD shall include a coordinated AC transient protection system consisting of 4-120 joule rated MOV's (phase to phase and phase to ground), a capacitor clamp, and 5% equivalent impedance internal reactors.
- 8. The VFD shall provide a programmable proof of flow Form-C relay output (broken belt / broken coupling). The drive shall be programmable to signal this condition via a keypad warning, relay output and/or over the serial communications bus. Relay outputs shall include programmable time delays that will allow for drive acceleration from zero speed without signaling a false underload condition.
- D. All VFDs to have the following adjustments:
 - 1. Three (3) programmable critical frequency lockout ranges to prevent the VFD from operating the load continuously at an unstable speed.
 - 2. Two (2) PID Setpoint controllers shall be standard in the drive, allowing pressure or flow signals to be connected to the VFD, using the microprocessor in the VFD for the closed loop control. The VFD shall have 250 ma of 24 VDC auxiliary power and be capable of loop powering a transmitter supplied by others. There shall be two parameter sets for the first PID that allow the sets to be switched via a digital input, serial communications or from the keypad for night setback, summer/winter setpoints, etc. There shall be an independent, second PID loop that can utilize the second analog input and modulate one of the analog outputs to maintain setpoint of an independent process (ie. valves, dampers, etc.). All setpoints, process variables, etc. to be accessible from the serial communication network.
 - 3. Two (2) programmable analog inputs shall accept current or voltage signals.
 - 4. Two (2) programmable analog outputs (0-20ma or 4-20 ma). The outputs may be programmed to output proportional to Frequency, Motor Speed, Output Voltage, Output Current, Motor Torque, Motor Power (kW), DC Bus voltage, Active Reference, and other data.
 - 5. Six (6) programmable digital inputs.
 - 6. Three (3) programmable digital Form-C relay outputs. The relays shall include programmable on and off delay times and adjustable hysteresis. The relays shall be rated for maximum switching current 8 amps at 24 VDC and 0.4 A at 250 VAC; Maximum voltage 300 VDC and 250 VAC; continuous current rating 2 amps RMS. Outputs shall be true Form-C type contacts; open collector outputs are not acceptable.

- 7. Run permissive circuit There shall be a run permissive circuit for damper or valve control. Regardless of the source of a run command (keypad, time-clock control, or serial communications) the VFD shall provide a dry contact closure that will signal the damper to open (VFD motor does not operate). When the damper is fully open, a normally open dry contact (end-switch) shall close. The closed end-switch is wired to a VFD digital input and allows motor operation. Two separate safety interlock inputs shall be provided. When either safety is opened, the motor shall be commanded to coast to stop, and the damper shall be commanded to close.
- 8. Two independently adjustable accel and decel ramps with 1 1800 seconds adjustable time ramps.
- 9. The VFD shall include a motor flux optimization circuit that will automatically reduce applied motor voltage to the motor to optimize energy consumption and audible motor noise.
- 10. The VFD shall include a carrier frequency control circuit that reduces the carrier frequency based on actual VFD temperature that allows higher carrier frequency without derating the VFD or operating at high carrier frequency only at low speeds.
- 11. The VFD shall include password protection against parameter changes.
- E. The Keypad shall include a backlit LCD display. The display shall be in complete English words for programming and fault diagnostics (LED and alphanumeric codes are not acceptable). All VFD faults shall be displayed in English words.
- F. All applicable operating values shall be capable of being displayed in engineering (user) units. A minimum of three operating values from the list below shall be capable of being displayed at all times. The display shall be in complete English words (alpha-numeric codes are not acceptable):

Output Frequency Motor Speed (RPM, %, or Engineering units) Motor Current Drive Temperature DC Bus Voltage Output Voltage

- G. The VFD shall include a fireman's override input. Upon receipt of a contact closure from the fireman's control station, the VFD shall operate in one of two modes: 1) Operate at a programmed predetermined fixed speed or operate in a specific fireman's override PID algorithm that automatically adjusts motor speed based on override set point and feedback . The mode shall override all other inputs (analog/digital, serial communication, and all keypad commands), except customer defined safety run interlock, and force the motor to run in one of the two modes above. "Override Mode" shall be displayed on the keypad. Upon removal of the override signal, the VFD shall resume normal operation.
- H. Serial Communications
 - 1. The VFD shall have an RS-485 port as standard. The standard protocols shall be Modbus, BACnet, Johnson Controls N2 bus, and Siemens Building Technologies FLN. Each individual drive shall have the protocol in the base

VFD. The use of third party gateways and multiplexers is not acceptable. All protocols shall be "certified" by the governing authority (i.e. BTL Listing for BACnet). Use of non-certified protocols is not allowed.

- The BACnet connection shall be an RS485, MS/TP interface operating at 9.6, 19.2, 38.4, or 76.8 Kbps. The connection shall be tested by the BACnet Testing Labs (BTL) and be BTL Listed. The BACnet interface shall conform to the BACnet standard device type of an Applications Specific Controller (B-ASC). The interface shall support all BIBBs defined by the BACnet standard profile for a B-ASC including, but not limited to:
 - a. Data Sharing Read Property B.
 - b. Data Sharing Write Property B.
 - c. Device Management Dynamic Device Binding (Who-Is; I-AM).
 - d. Device Management Dynamic Object Binding (Who-Has; I-Have).
 - e. Device Management Communication Control B.
- 3. Serial communication capabilities shall include, but not be limited to; run-stop control, speed set adjustment, proportional/integral/derivative PID control adjustments, current limit, accel/decel time adjustments, and lock and unlock the keypad. The drive shall have the capability of allowing the DDC to monitor feedback such as process variable feedback, output speed / frequency, current (in amps), % torque, power (kW), kilowatt hours (resettable), operating hours (resettable), and drive temperature. The DDC shall also be capable of monitoring the VFD relay output status, digital input status, and all analog input and analog output values. All diagnostic warning and fault information shall be transmitted over the serial communications bus. Remote VFD fault reset shall be possible.
- I. EMI / RFI filters. All VFDs shall include EMI/RFI filters. The VFD shall comply with standard EN 61800-3 for the First Environment, restricted level with up to 100' of motor cables. No Exceptions. Certified test lab test reports shall be provided with the submittals.
- J. All VFDs through 60HP shall be protected from input and output power miswiring. The VFD shall sense this condition and display an alarm on the keypad. The VFD shall not be damaged by this condition.
- K. OPTIONAL FEATURES Optional features to be furnished and mounted by the drive manufacturer. All optional features shall be UL Listed by the drive manufacturer as a complete assembly and carry a UL508 label. The bypass enclosure door and VFD enclosure must be interlocked such that input power is turned off before either enclosure can be opened. The VFD and Bypass as a package shall have a UL listed short circuit rating of 100,000 amps and shall be indicated on the data label.
 - 1. A complete factory wired and tested bypass system consisting of an output contactor and bypass contactor, service (isolation) switch and VFD input fuses are required. Bypass designs, which have no VFD only fuses, or that incorporate fuses common to both the VFD and the bypass will not be accepted

- 2. Door interlocked padlockable circuit breaker that will disconnect all input power from the drive and all internally mounted options.
- L. The following operators shall be provided:
 - a. Bypass Hand-Off-Auto
 - b. Drive mode selector and light
 - c. Bypass mode selector and light
 - d. Bypass fault reset
 - e. Bypass LDC display, 2 lines, for programming and status / fault / warning indications
 - 1. Motor protection from single phase power conditions The Bypass system must be able to detect a single phase input power condition while running in bypass, disengage the motor in a controlled fashion, and give a single phase input power indication. Bypass systems not incorporating single phase protection in Bypass mode are not acceptable.
 - 2. The system (VFD and Bypass) tolerated voltage window shall allow the system to operate from a line of +30%, -35% nominal voltage as a minimum. The system shall incorporate circuitry that will allow the drive or bypass contactor to remain "sealed in" over this voltage tolerance at a minimum.
 - 3. The Bypass system shall NOT depend on the VFD for bypass operation. The bypass shall be completely functional in both Hand and Automatic modes even if the VFD has been removed from the enclosure for repair / replacement.
 - 4. Serial communications the bypass and VFD shall be capable of being monitored and or controlled via serial communications. Provide communications protocols for ModBus; Johnson Controls N2; Siemens Building Technologies FLN (P1) and BACnet in the bypass controller.
 - 5. BACnet Serial communication bypass capabilities shall include, but not be limited to; bypass run-stop control; the ability to force the unit to bypass; and the ability to lock and unlock the keypad. The bypass shall have the capability of allowing the DDC to monitor feedback such as, bypass current (in amps), bypass kilowatt hours (resettable), bypass operating hours (resettable), and bypass logic board temperature. The DDC shall also be capable of monitoring the bypass relays output status, and all digital input status. All bypass diagnostic warning and fault information shall be transmitted over the serial communications bus. Remote bypass fault reset shall be possible. The following additional bypass status indications and settings shall be transmitted over the serial communications bus - keypad "Hand" or "Auto" selected, and bypass selected. The DDC system shall also be able to monitor if the motor is running under load in both VFD and bypass (proof of flow) in the VFD mode over serial communications or Form-C relay output. A minimum of 40 field parameters shall be capable of being monitored in the bypass mode.
 - 6. Run permissive circuit there shall be a run permissive circuit for damper or valve control. Regardless of the source of a run command (keypad, time-clock control, or serial communications) the VFD and bypass shall provide a dry contact closure that will signal the damper to open (VFD motor does not operate). When the damper is fully open, a normally open dry contact (end-switch) shall close. The closed end-switch is wired to a VFD system input and allows motor operation. Two separate safety interlock inputs shall be

provided. When either safety is opened, the motor shall be commanded to coast to stop, and the damper shall be commanded to close.

- 7. The bypass control shall monitor the status of the VFD and bypass contactors and indicate when there is a welded contactor contact or open contactor coil. This failed contactor operation shall be indicated on the Bypass LCD display as well as over the serial communications protocol.
- 8. The bypass control shall include a programmable time delay for bypass start and keypad indication that this time delay is in process. This will allow VAV boxes to be driven open before the motor operates at full speed in the bypass mode. The time delay shall be field programmable from 0 120 seconds.
- 9. The bypass control shall be programmable for manual or automatic transfer to bypass. The user shall be able to select via keypad programming which drive faults will generate an automatic transfer to bypass and which faults require a manual transfer to bypass.
- 10. There shall be an adjustable motor current sensing circuit for the bypass and VFD mode to provide proof of flow indication. The condition shall be indicated on the keypad display, transmitted over the building automation protocol and on a relay output contact closure.
- 11. The bypass controller shall have six programmable digital inputs, and five programmable Form-C relay outputs.
- 12. The relay outputs from the bypass shall programmable for any of the following indications.
 - a. System started
 - b. System running
 - c. Bypass override enabled
 - d. Drive fault
 - e. Bypass fault
 - f. Bypass H-O-A position
 - g. Motor proof of flow (broken belt)
 - h. Overload
 - i. Bypass selected
 - j. Bypass run
 - k. System started (damper opening)
 - 1. Bypass alarm
 - m. Over temperature
- 13. The digital inputs for the system shall accept 24VAC or 24VDC. The bypass shall incorporate internally sourced power supply and not require an external control power source. The bypass power board shall supply 250 ma of 24 VDC for use by others to power external devices.
- 14. Customer Interlock Terminal Strip provide a separate terminal strip for connection of freeze, fire, smoke contacts, and external start command. All external safety interlocks shall remain fully functional whether the system is in VFD or Bypass mode. The remote start/stop contact shall operate in VFD and bypass modes. The terminal strip shall allow for independent connection of up to four (4) unique safety inputs.
- 15. The user shall be able to select the text to be displayed on the keypad when the safety opens. Example text display indications include "Firestat", "Freezestat", "Over pressure" and "Low pressure". The user shall also be

able to determine which of the four (4) safety contacts is open over the serial communications connection.

16. Class 10, 20, or 30 (selectable) electronic motor overload protection shall be included.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be the responsibility of the mechanical contractor. The contractor shall install the drive in accordance with the requirements of the VFD manufacturer's installation manual.

3.2 START-UP

A. Certified factory start-up shall be provided for each drive by a factory certified service center. A certified start-up form shall be filled out for each drive with a copy provided to the West Hartford Public Schools, and a copy kept on file at the manufacturer.

3.3 PRODUCT SUPPORT

- A. Factory trained application engineering and service personnel that are thoroughly familiar with the VFD products offered shall be locally available at both the specifying and installation locations. A toll free 24/365 technical support line shall be available.
- B. A computer based training CD or 8-hour professionally generated video (VCR format) shall be provided to the West Hartford Public Schools at the time of project closeout. The training shall include installation, programming and operation of the VFD, bypass and serial communication.

3.4 WARRANTY

A. Warranty shall be 24 months from the date of certified start-up, not to exceed 30 months from the date of shipment. The warranty shall include all parts, labor, travel time and expenses.

END OF SECTION 26 29 23